

Product Catalog

Strength Through Innovation Since 1764



Innovation with Passion, Peace of mind & Performance

Gunnebo Industries live and breathe quality. For over 250 years we have developed and manufactured premium products of outstanding quality to industries within manufacturing, construction, oil & gas, offshore, fishing, and aquaculture worldwide.

The harsh environments of these industries result in high demands on the equipment used, and the safety and reliability of our products are essentially what have positioned us as a premium producer over the years. At Gunnebo Industries our products are developed, manufactured and tested beyond the highest standards, and we take a long-term responsibility for our products and services. We are passionate about developing products for our customers' needs that are safe and reliable, today and in the future.

We believe the key to innovation is to truly understand the customers' needs and to continuously improve our products, services and processes. Every employee at Gunnebo Industries strives to provide excellent support and service, and we take great pride in what we do.

Our expertise, knowledge, commitment and long experience is something extraordinary; we are there every step of the way to help our customers be successful in their business.

We deliver quality and innovation with passion, peace of mind and performance
– to every part of the world.

Our Vision

"Gunnebo Industries is the preferred partner in lifting and related applications for customers throughout the world. We are known for our innovative, safe and reliable products and our excellent support and service."

Our Mission

"We will always make our products readily available regardless of where in the world they are needed through a worldwide network of experienced expertise, including our sales offices, partners and distributors."

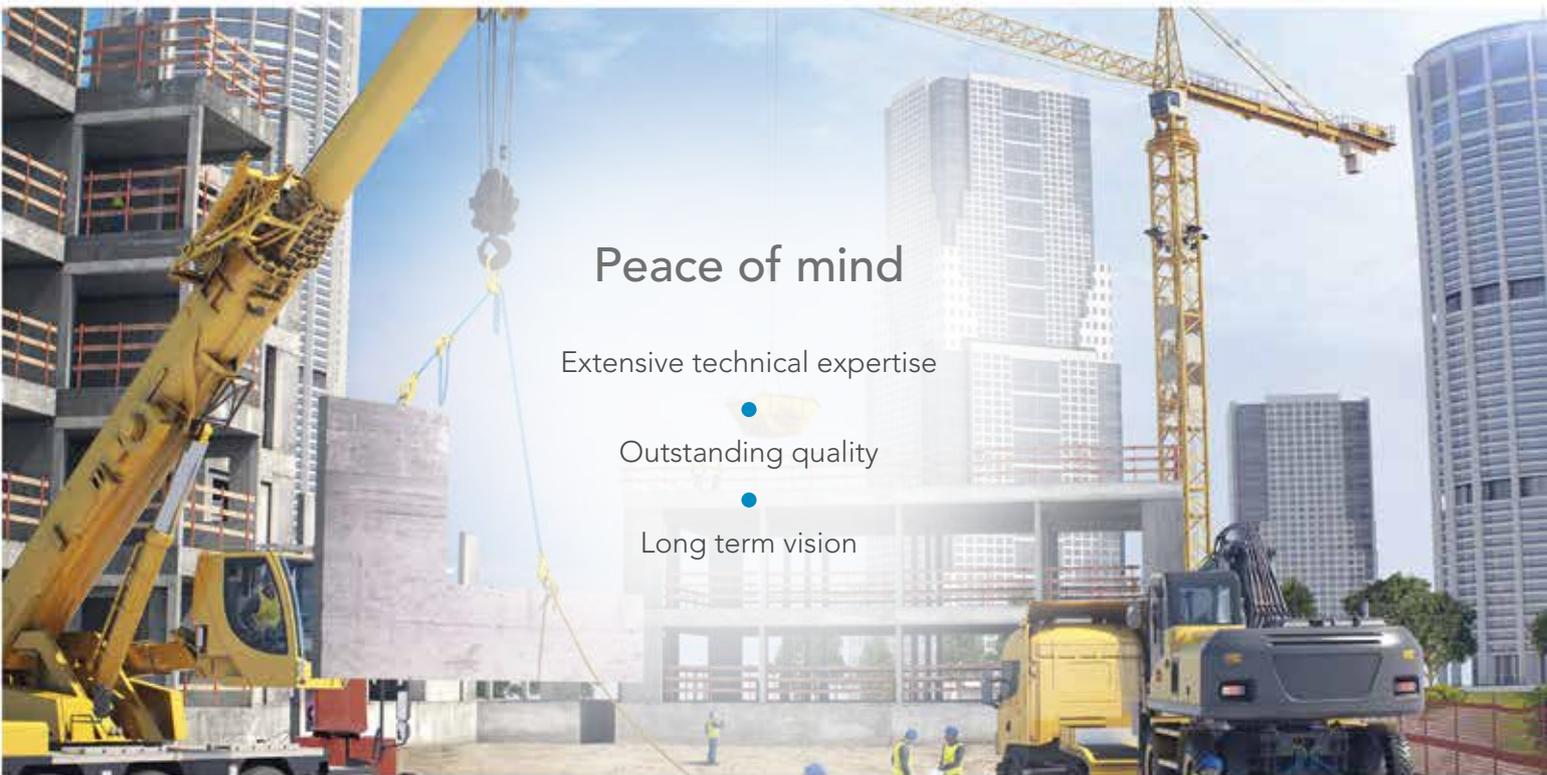
Our Core Values

Passion ● Peace of mind ● Performance



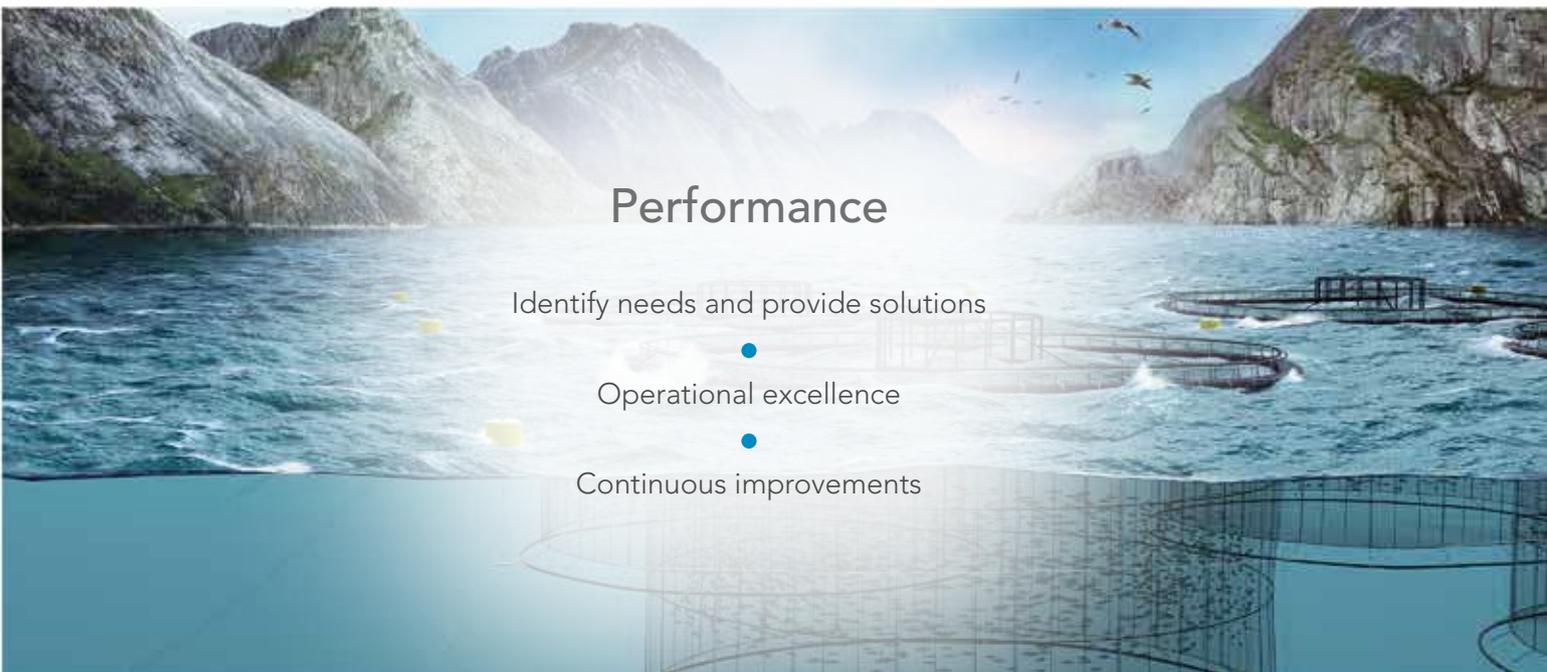
Passion

- Proactivity
-
- Extraordinary commitment
-
- Responsible and trustworthy



Peace of mind

- Extensive technical expertise
-
- Outstanding quality
-
- Long term vision



Performance

- Identify needs and provide solutions
-
- Operational excellence
-
- Continuous improvements



Company Information & Services

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Grade 10 • Offshore • Grade 8

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Lifting Points

Rotating • Ball-bearing • De-centered • Weldable • Screw-on

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Shackles & Rigging Screws

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WARNING:

Failure to read, understand and comply with the following instructions, working load limits and specifications in this publication may result in serious injury or damage to property.

Where there is growth and development in the world...



...Gunnebo Industries products can be found.

Company Information and Services

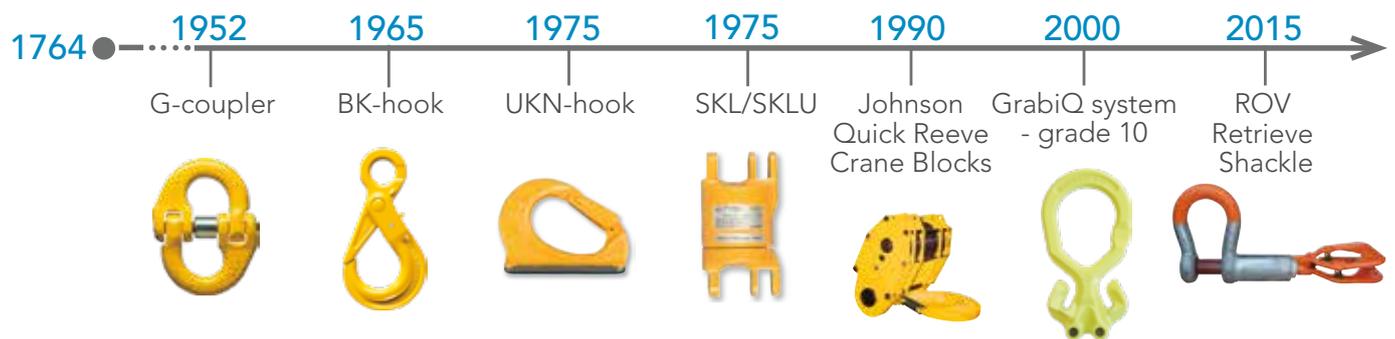
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A History of Innovation

In 1764 counsellor Hans Hultman founded Gunnebo Industries in the shape of a hammer-smithy in Småland, Sweden. Today we are an international corporation, well known in many industries all over the world.

Gunnebo Industries continuously works with product development and innovations to create the optimal solutions for each lifting situation. Since the early 1950's we have developed products that are today's standards on the market and copied by almost all manufacturers of lifting equipment. There is however only one original - Gunnebo Industries. With the original you get the perfect fit and smart details.



The Original

Traceability Code

The traceability code consists of letters and numbers that identifies exactly which plant the product was made in, the year and the batch. This gives us the ability to trace the product back through the manufacturing process, all the way back to the specific raw material.

Approved by BG/DGUV

Our products have the H32-stamp which means that they are manufactured and approved in accordance to the rules of Berufsgenossenschaft (BG). This is a proof of quality and ensures that the product contributes to the safest possible working environment for both personnel and load.

Quality Assurance

Each loadbearing component and every chain link are 100% proof loaded during our manufacturing process.

Manufacturer Name

All our forged components are marked with "Gunnebo Sweden".

Component Type, Size and Grade

The size and grade is clearly marked on each component, to avoid errors and ensures correct matching of chain and components.

Steel from European Suppliers

Our components and chain are made only from steel supplies by European suppliers with 100% traceability and quality assurance.



Our Extensive Product Range



The GrabiQ System

Our GrabiQ Grade 100 range features integral shortening, reduced number of components and more flexible use of chain slings. This provides a modular concept for cost effective lifting solutions that covers a wide set of applications.



Crane Blocks & Sheaves

Johnson Products - An extensive product line, including swivels, snatch blocks, crane blocks, overhaul balls and sockets. Rigid controls on high quality make our products the standard of choice. All Johnson products are manufactured in our own factory in Tulsa, Oklahoma, USA.



Chain & Lifting Components

Our chain and components are made from special quenched and tempered alloy steel that guarantees high strength, low weight, high wear resistance and long life. All lifting components are uniformly marked with chain size, grade, manufacture's designation and name. Every individual component and chain link is tested to the Manufacturing Proof Force before leaving our factories in Växjö and Gunnebo.



Lifting Points

Our wide range of lifting points allow us to provide complete solutions developed for each customer's needs, enabling improved operational efficiency for our customers. All of our Lifting Points are CE marked. Each lifting point has been proof loaded to 2.5 times the Working Load Limit and visually inspected by a licensed inspector before leaving the factory.



Shackles & Rigging Screws

Our shackles are made from a range of steel qualities, including acid proof stainless steel and high grade alloy steel to comply with the most stringent specifications. Parts of our shackle range are Type Approved to DNV 2.7-1. The production of shackles and rigging screws takes place in our factory located outside Bergen, Norway.



Arctic Offshore

Adverse weather and rough sea conditions, sometimes in combination with extremely low temperatures, must be included in the design of offshore lifting sets. Our offshore range is produced from steel that gives improved impact strength at low operating temperatures, as well as reduced risk for hydrogen embrittlement.

Certificates

Gunnebo Industrier AB has environmental and quality management approved to ISO 14001:2015 and ISO 9001:2015, as well as a number of different 3rd party certificates. For example the DNV 2.7-1 approval for our arctic offshore master links and the approved galvanizer according to Nordic Galvanizers.



Global Presence

Sales Offices in 10 countries • Distributors in more than 50 additional countries.



Production Plants

Four production facilities in Sweden, Norway and US.



Quality, Technology & Innovation

1. Outstanding Quality Level

- All relevant certification standards including DNV, ISO and NS9415.
- Unique practice consisting of 100% testing and full traceability.
- All products are proof loaded to 200-250% of the working load limit.
- Extensive testing and inspection process.

2. World-Class Manufacturing Process

- Automated state-of-the-art production sites.
- Fully integrated manufacturing process with all critical processes in-house.
- Full traceability from finished product to raw material.

3. Technical Expertise

- System design creating operational efficiency through time and weight savings, as well as increased flexibility.
- Design expertise and outstanding customer service.
- Our own R&D department.

4. Heritage of Innovation

- Many of the products that are today's industry standard have been developed by Gunnebo Industries, with innovation since 1764.



Training and Education



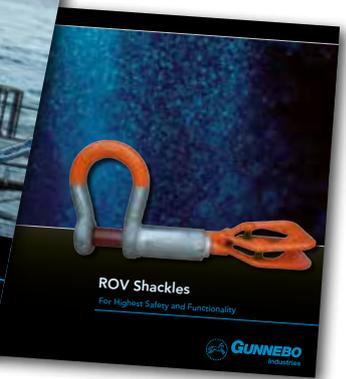
Knowledge Lifts Loads Off Your Mind

We want to ensure that you have safe and correct handling of our products. In order to do so, we have developed a number of customer training programs. The courses are presented by our highly qualified staff, often at site together with customers.

We offer a range of training sessions that will increase both your knowledge of our products and how to handle them safely and correctly, as well as give you sales hints on selling in a very competitive market.

Our technical courses will not only help to create a safer working environment, but also increase the life span of our products.

After successful completion of the course, each participant will receive a Certificate, detailing the knowledge achieved, and a Gunnebo Industries Pocket Manual - the Lifting Guide.



Target Groups for Gunnebo Industries Courses are:

- Gunnebo Industries distributors
- Purchasing personnel
- Safety personnel
- Rigging supervisors

Training Courses

Technical Training

Level 1	1 day	<ul style="list-style-type: none"> • Company Information • Current relevant legislation • Lifting equipment selection • Sling configuration including the GrabiQ System • Gunnebo Johnson Products • Shackle Program
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Level 2	2 days	<ul style="list-style-type: none"> • More detailed Level 1 information • Safe Use of Lifting Equipment • Gunnebo Manufacturing Process • Practical Handling and Sling Assembly
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Sales Training

	Half day	<ul style="list-style-type: none"> • Company Information • Sales Training • Sales Promotion Methods • Practical Tips on Technical Sales
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Training Locations

- Gunnebo Industries Global Subsidiaries
- Gunnebo Industries Main Distributor Centres
- On-site at Suitable Training Centres

Post Course Information Service

All participants can also avail of technical advice and information from instructor for a period of 12 months after completion of the course.

Course Dates and Schedules

For more information and course dates, please contact us at export@gunneboindustries.com or contact any of our sales teams.

Sling Components

Grade 10 • Offshore • Grade 8



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WARNING:

Failure to read, understand and comply with the following instructions, working load limits and specifications in this publication may result in serious injury or damage to property.

Increase Efficiency and Reduce Cost

Our GrabiQ chain sling system for coupling, shortening and lifting in grade 10 is designed to integrate multiple functions in each component.

GrabiQ – Quicker, safer and easier lifting operations

- **Intelligent design:**
Efficient and ergonomic lifts.
- **Multiple functions in each component:**
Fewer components in each sling, resulting in cost effective lifting operations.
- **Built in shortening function:**
Allows the user to instantly adjust the chain sling.
- **Grade 10:**
Lighter slings and 25 % added strength compared to grade 8.
- **High quality:**
All products are proof loaded and visually inspected.

Components with Multiple Functions

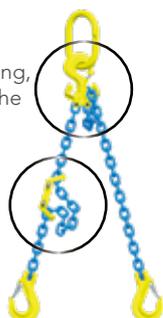
Innovative designs that combines several clever functions in one component.



2

Midgrab, MIG

- Instant mounting, positioning, shortening on any part of the chain.



C-grab Duo, CGD

- Built in shortening function.



Master Grab, MG

- "All-in-one" compact top link
- Every chain leg can instantly be altered.
- Using the built in shortening function you can alter between a straight lift to a looped sling in a matter of seconds.

Fewer Components with GrabIQ

With GrabIQ the number of components and the weight is significantly reduced:

4-leg sling with shortening function



- 1 Master link
- 2 C-grab Duo

Total:
3 GrabIQ components



- 1 Master link with 2 Sublinks
- 8 Berglok Chain Couplers
- 4 Grab Hooks

Total:
15 components

2-leg sling with shortening function



- 1 Master Grab Duo

Total:
1 GrabIQ component



- 1 Master link
- 4 Berglok Chain Couplers
- 2 Grab Hooks

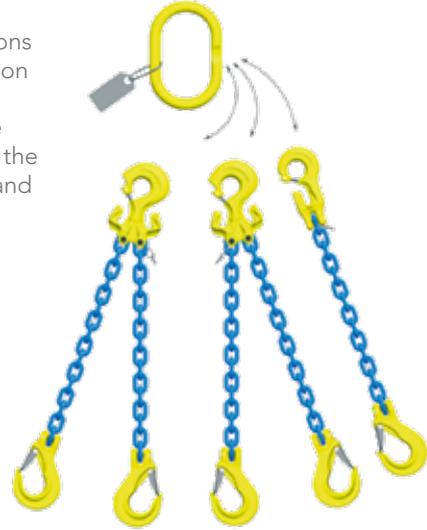
Total:
7 components

Less is More with FlexiLeg™

Thanks to the unique features of our GrabiQ product range we can offer solutions that increase the flexibility in lifting operations even further. Our FlexiLeg solution allows you to have an instant leg change onsite. With one single master link in combination with five Flexi-legs we offer a solution that replaces four complete traditional slings, a total of ten legs. In addition to this Flexi-leg also gives you the opportunity to modify the chain sling to different lifting operations, whenever and wherever it is needed.

The Benefits of Instant Leg-Change

- It enables the user to change slings, leg by leg.
- It makes the sling lighter and easier to work with.
- Sling legs that are not being used can easily be removed, thereby increasing safety at the work site.
- The quantity of sling material is greatly reduced, providing cost savings.
- The chain sling can be rebuilt on site, thus increasing efficiency.



GrabiQ FlexiLeg – a total of 5 legs replaces the total of 10 legs with the old traditional system.

GrabiQ™

1 Master Link 

1 - Leg

+



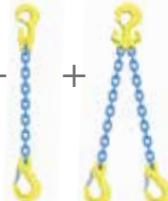
2 - Leg

+



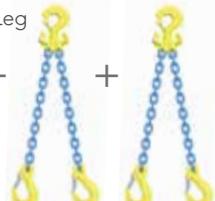
3 - Leg

+



4 - Leg

+



Traditional System

1 - Leg



2 - Leg



3 - Leg



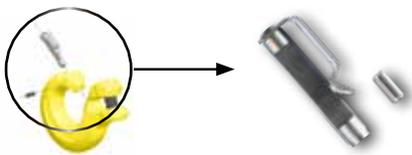
4 - Leg



Related Products

QuickPin - For safe exchange of sling legs

- Fits all C-components! (CL, CLD, CG, CGD)
- Has instant close/open function, no tools needed!
- Easy to retro-fit!
- Made of stainless steel for long product life span.



FlexiTag - For every GrabiQ sling

- Specially designed for FlexiLeg
- Fits all other GrabiQ slings
- WLL and chain size pre-stamped for 1 - 4 legs
- Leg angle 45/60 degree shown in contour
- Made of stainless steel for use in all weather conditions.



GrabIQ Solutions for Every Need

2

1-leg Chain Slings



MG1-GBK
Consist of: Master link MG,
Chain KLA, Safety Hook GBK

Dim. mm	WLL t*	Total Components length, mm
6	1.5	171
8	2.6	296
10	4.0	361
13	6.8	453
16	10.3	527



MG1-EGKN
Type: Master link MG, Chain KLA,
Hook with latch EGKN

Dim. mm	WLL t*	Total Components length, mm
6	1.5	231
8	2.6	261
10	4.0	331
13	6.8	408
16	10.3	481



TG1-GBK
Master link MF, C-grab CG,
Chain KLA, Safety Hook GBK

Dim. mm	WLL t*	Total Components length, mm
6	1.5	200
8	2.6	346
10	4.0	424
13	6.8	504
16	10.3	621

2-leg Chain Sling



TG1-EGKN
Consists of: Master link MF, C-grab CG,
Chain KLA, Hook with latch EGKN

Dim. mm	WLL t*	Total Components length, mm
6	1.5	286
8	2.6	342
10	4.0	415
13	6.8	507
16	10.3	624



MGD2-EGKN
Consists of: Master link MGD,
Chain KLA, Latch Hook EGKN

Dim. mm	WLL tonnes*		Total Components length, mm
	β 0-45° α 0-90°	β 45-60° α 90-120°	
6	2.1	1.5	230
8	3.5	2.6	261
10	5.6	4.0	331
13	9.5	6.8	408
16	14.0	10.3	481



MGD2-GBK
Consists of: Master link MGD,
Chain KLA, Safety Hook GBK

Dim. mm	WLL tonnes*		Total Components length, mm
	β 0-45° α 0-90°	β 45-60° α 90-120°	
6	2.1	1.5	235
8	3.5	2.6	296
10	5.6	4.0	361
13	9.5	6.8	453
16	14.0	10.3	527



TG2-GBK
Consists of: Master link MF, C-grab Duo CGD,
Chain KLA, Safety Hook GBK

Dim. mm	WLL t*		Total Components length, mm
	β 0-45° α 0-90°	β 45-60° α 90-120°	
6	2.1	1.5	291
8	3.5	2.6	366
10	5.6	4.0	444
13	9.5	6.8	534
16	14.0	10.3	671



TG2-EGKN
Consists of: Master link MF, C-grab Duo CGD,
Chain KLA, Latch Hook EGKN

Dim. mm	WLL t*		Total Components length, mm
	β 0-45° α 0-90°	β 45-60° α 90-120°	
6	2.1	1.5	286
8	3.5	2.6	342
10	5.6	4.0	415
13	9.5	6.8	507
16	14.0	10.3	625



MGD2-CL
Consists of: Master link MGD,
Chain KLA, C-lok CL

Dim. mm	WLL t*		WLL choked t*		Total Components length, mm
	β 0-45° α 0-90°	β 45-60° α 90-120°	β 0-45° α 0-90°	β 45-60° α 90-120°	
6	2.1	1.5	1.6	1.2	187
8	3.5	2.6	2.7	2.0	230
10	5.6	4.0	4.4	3.2	285
13	9.5	6.8	7.4	5.4	359
16	14.0	10.3	11.0	8.0	429

*Safety factor 4:1

See 3- and 4-leg GrabIQ solutions on next page >>>

3-leg Chain Sling



TG3-GBK

Consists of: Master link MF, C-grab CG, C-grab Duo CGD, Chain KLA, Safety Hook GBK

Dim. mm	WLL t*		Total component length mm
	β 0-45° α 0-90°	β 45-60° α 90-120°	
6	3.1	2.2	311
8	5.2	3.7	392
10	8.4	6.0	474
13	14.0	10.0	604
16	21.0	15.0	680



TG3-EGKN

Consists of: Master link MF, C-grab CG, C-grab Duo CGD, Chain KLA, Latch Hook EGKN

Dim. mm	WLL t*		Total Component length mm
	β 0-45° α 0-90°	β 45-60° α 90-120°	
6	3.1	2.2	306
8	5.2	3.7	357
10	8.4	6.0	444
13	14.0	10.0	559
16	21.0	15.0	634

4-leg Chain Sling



TG4-GBK

Consists of: Master link MF, C-grab Duo CGD, Chain KLA, Safety Hook GBK

Dim. mm	WLL t*		Total Component length mm
	β 0-45° α 0-90°	β 45-60° α 90-120°	
6	3.1	2.2	311
8	5.2	3.7	392
10	8.4	6.0	474
13	14.0	10.0	604
16	21.0	15.0	680



TG4-EGKN

Consists of: Master link MF, C-grab Duo CGD, Chain KLA, Latch Hook EGKN

Dim. mm	WLL t*		Total Component length mm
	β 0-45° α 0-90°	β 45-60° α 90-120°	
6	3.1	2.2	306
8	5.2	3.7	357
10	8.4	6.0	444
13	14.0	10.0	559
16	21.0	15.0	634

WLL tonnes Grade 10 GrabiQ

Based on EN 818-4:2008 WLL + 25%

Sling type	1-leg		2-leg		3- and 4-leg		Choke Hitch	
	Condition of use	β 0-45° α 0-90°	β 45-60° α 90-120°	β 0-45° α 0-90°	β 45-60° α 90-120°	Choke β 0-45° α 0-90°	Choke β 45-60° α 90-120°	
Load factor	1	1.41	1	2.1	1.5	1.1	0.8	
Chain size								
6	1.50	2.10	1.50	3.10	2.20	1.60	1.20	
7	1.95	2.70	1.95	4.00	2.90	2.10	1.50	
8	2.50	3.50	2.50	5.20	3.70	2.70	2.00	
10	4.00	5.60	4.00	8.40	6.00	4.40	3.20	
13	6.80	9.50	6.80	14.20	10.20	7.40	5.40	
16	10.00	14.10	10.00	21.00	15.00	11.00	8.00	
20	16.00	22.50	16.00	33.60	24.00	17.60	12.80	
22	20.00	28.20	20.00	42.00	30.00	22.00	16.00	
26	27.00	38.00	27.00	56.70	40.50	29.70	21.60	
32	40.00	56.40	40.00	84.00	60.00	44.00	32.00	

Safety factor 4:1. Working load limits are based upon equally loaded and disposed sling legs.

Pre-Assembled Chain Sling

Ready to Use at Arrival

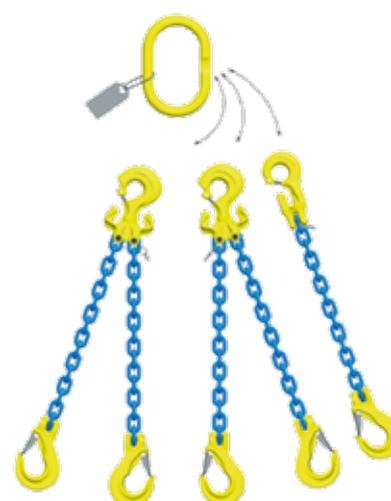
Gunnebo Industries offers the perfect retail solution - pre-assembled chain slings with information tags, supplied with certificate, packed in boxes. Ready to be used the instant they arrive.



2

Technical Specification

Art. no.	Code	WLL tonnes*	Length m	Choked WLL	Weight kgs	
B790110	MG1-GBK-6-10	1.5	2	-	4.1	
B790111	MG1-GBK-8-10	2.6	3	-	6.4	
B790112	MG1-GBK-10-10	4.0	3	-	10.1	
B790120	MG1-EGKN-6-10	1.5	2	-	2.8	
B790121	MG1-EGKN-8-10	2.6	3	-	6	
B790122	MG1-EGKN-10-10	4.0	3	-	9.7	
B790220	MG2-EGKN-6-10	2.1	2	-	7.1	
B790221	MG2-EGKN-8-10	3.5	3	-	11.7	
B790222	MG2-EGKN-10-10	5.6	3	-	17.6	
B790210	MG2-GBK-6-10	2.1	2	-	7.3	
B790211	MG2-GBK-8-10	3.5	3	-	12.3	
B790212	MG2-GBK-10-10	5.6	3	-	18.9	
B790130	MG2-CL-6-10	2.1	6	1.6	12.4	
B790131	MG2-CL-8-10	3.5	6	2.7	21.8	
B790132	MG2-CL-10-10	5.6	6	4.4	34.9	



FlexiLeg

Art. no.	Code	WLL in tonnes*		
		1-leg	2-leg	3- & 4-leg
Z101050	FlexiLeg GBK 6 mm L= 2 m	1.5	2.1	3.15
Z101051	FlexiLeg EGKN 6 mm L= 2 m	1.5	2.1	3.15
Z101052	FlexiLeg GBK 8 mm L= 2 m	2.6	3.5	5.2
Z101053	FlexiLeg EGKN 8 mm L= 2 m	2.6	3.5	5.2
Z101054	FlexiLeg GBK 10 mm L= 2 m	4.0	5.6	8.4
Z101055	FlexiLeg EGKN 10 mm L= 2 m	4.0	5.6	8.4
Z101056	FlexiLeg GBK 13 mm L= 2 m	6.8	9.5	14
Z101057	FlexiLeg EGKN 13 mm L= 2 m	6.8	9.5	14
Z101058	FlexiLeg GBK 16 mm L= 2 m	10.3	14	21
Z101059	FlexiLeg EGKN 16 mm L= 2 m	10.3	14	21

* For different lifting angles - see WLL table page 2:8.

6 mm FlexiLeg Pre-Assembled



Art. no.	Code	Weight kgs
Z101016	FlexiLeg FMG 221 GBK 6 mm L= 2 m	13.8
Z101017	FlexiLeg FMG 221 EGKN 6 mm L= 2 m	13.3

Midgrab Chain Shortener, MIG

Product Features

- Instant mounting and positioning on any part of the chain.
- Shortening in either chain direction; up-down.
- Designed to prevent inadvertent chain disengagement.
- Can be set idle on the chain leg when shortening is not required.
- LC version offers secure mounting with locking set on any desired part of the chain with one chain direction open for shortening.
- CC version offers close-open function in both chain directions for safe retention of the chain.



Locking Devices for Midgrab MIG

Note! The MIG should be used with at least one locking devices.

L - fixed locking set

For fixed mounting

Code:

- L-8: B14905
- L-10: B14915
- L-13: B14917



C - close/open locking set

Spring operated locking device. Can be placed either in open or closed position.

Code:

- C-8: B14904
- C-10: B14914
- C-13: B14916



Product Code Guide - Locking options



MIG C



MIG CC



MIG L



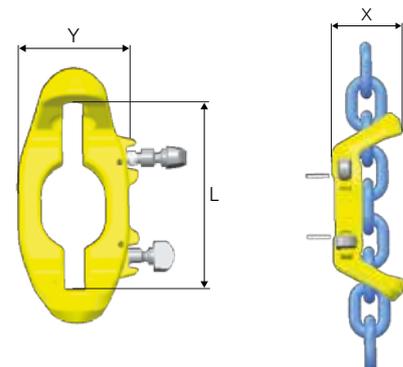
MIG LC

MIG with C pins

Art. no.	Code	WLL tonnes*	L	X	Y	Weight kgs
B14303	MIG CC-8-10	2.6	95	50	60	0.7
B14313	MIG CC-10-10	4.0	125	70	77	1.1
B14323	MIG CC-13-10	6.8	150	90	80	2.6

MIG without pins

Art. no.	Code	WLL tonnes*	L	X	Y	Weight kgs
B14300	MIG-8-10	2.6	95	50	60	0.6
B14310	MIG-10-10	4.0	125	70	77	1.0
B14320	MIG-13-10	6.8	150	90	80	2.5



Identification of our Master Links

To provide good readability and traceability our master links have the following marking:

Product type

- **M** - represents single type master link.
- **MT** - represents master link assembly.
- **OS** - is an abbreviation for offshore. All Arctic offshore master links are marked with OS and complies with DNV 2.7-1.

Size designation

- The size is linked to the WLL as well as to compatible products, like attachment links and other components.
- Trade size
- The size expressed in inch.

Approved by BG/DGUV

- **H32** – represents Gunnebo Industries' manufacturing ID. The ID also represents a 3rd part audit by BG in Germany.

Traceability code

- The traceability code is unique for the production batch and normally consists of a letter and a number; for example K2. The traceability code makes it possible to trace and track the product through the whole production process back to the raw material used for the actual product.

Gunnebo Sweden

- To clearly highlight the Gunnebo Industries brand, our master links are marked with *Gunnebo Sweden*.

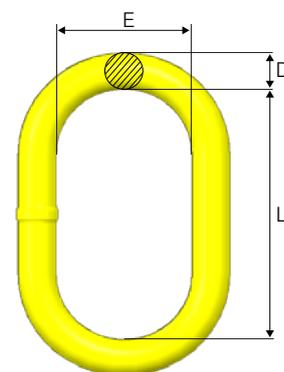
Meets the standards

- The markings fulfills the requirements of EN 1677-4, ASTM A952, AS 3775.2 and DNV 2.7-1.



Master Link M

Art. no.	Code	WLL tonnes (SF 5:1)		L	E	D	Weight kgs
		EN 1677-4	A-952/A952M AS 3775.2-2014				
Z101271	M-6-10	1.5	1.5	100	60	11	0.2
Z101272	M-86-10	2.5	3.2	125	70	14	0.4
Z101273	M-108-10	4.0	5.2	140	80	17	0.8
Z101274	M-13-10	6.7	6.8	150	90	19	1.0
Z101267	M-1310-10	7.5	8.0	160	95	22	1.5
Z101268	M-1613-10	10.0	13.6	190	110	28	2.8
Z101247	M-19-10	12.0	16.0	200	120	30	3.5
Z101269	M-2016-10	17.0	20.6	240	140	34	5.2
Z101270	M-2220-10	25.0	30.9	250	150	40	7.3
Z101275	M-2622-10	28.0	32.0	250	150	42	8.7
Z101284	M-32-10	33.0	38.6	300	180	45	11.7
Z101276	M-3226-10	43.0	46.6	300	200	50	14.8
Z101277	M-3632-10	56.0	65.0	350	200	55	20.7
Z101278	M-4536-10	70.0	72.7	375	210	60	26.4
Z101279	M-90T-10	90.0	100.0	450	250	70	42.8
Z101280	M-125T-10**	125.0	125.0	450	260	80	57.0

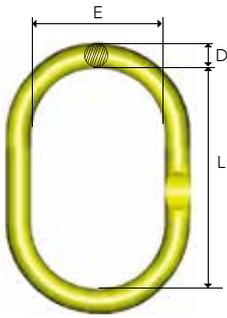


** Dimension L and E not acc. to EN 1677-4.

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M, AS 3775:2014 and AS 3776:2015.

Master Link MF

For 1-, 2-, 3- and 4-leg slings. Designed for use with CL, CLD, CG and CGD. 3- and 4 leg chain slings require CLD / CGD.

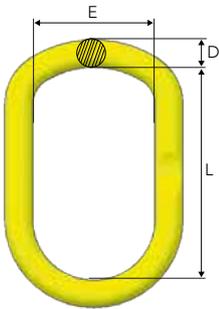


Art. no.	Code	WLL tonnes (SF 5:1)		For chain size, mm			L	E	D	Weight kgs
		EN 1677-4	A-952/A952M AS 3775.2-2014	1-leg	2-leg	3-4-leg				
B14487	MF-6-10	1.5	1.5	6			100	60	11	0.2
B14481	MF-86-10	2.5	3.2	6, 8	6	-	125	70	14	0.4
B14482	MF-108-10	4.0	5.2	10	8	6	140	80	17	0.8
B14483	MF-1310-10	7.5	8.0	13	10	8	160	95	22	1.5
B14484	MF-1613-10	10.0	13.6	16	13	10	190	110	28	2.8
B14485	MF-2016-10	17.0	20.6	20	16	13	240	140	34	5.2
B14486	MF-2220-10	25.0	30.9	22	20	16	250	150	40	7.3

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M, AS 3775:2014 and AS 3776:2015.

Master Link MFH

Designed for crane hooks, DIN 15401 and 15402. Designed for use with CL, CLD, CG and CGD. 3- and 4 leg chain slings require CLD / CGD.

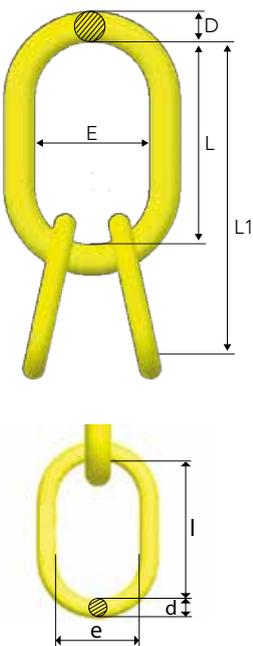


Art. no.	Code	WLL tonnes (SF 5:1)		For chain size, mm			L	E	D	DIN 15401	DIN 15402	Weight kgs
		EN 1677-4	A-952/A952M AS 3775.2-2014	1-leg	2-leg	3-4 leg						
Z101262	MFH-1310-10	7.5	8.0	13	10	8	230	125	22	≤ 12	≤ 16	1.9
Z101263	MFH-1613-10	10.0	13.6	16	13	10	250	135	28	≤ 12	≤ 16	3.2
Z101264	MFH-2016-10	17.0	20.6	20	16	13	280	135	32	≤ 16	≤ 20	4.6
Z101265	MFH-2220-10	28.0	30.9	22	20	16	320	175	40	≤ 25	≤ 32	8.6
Z101266	MFHW-2220-10	25.0	25.0	22	20	16	355	225	40	≤ 50	≤ 63	9.9

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M, AS 3775:2014 and AS 3776:2015.

Master Link with Sublinks, MT

Designed for use with chain or wire rope. For 3- and 4-leg slings



Art. no.	Code	WLL tonnes (SF 5:1)		L1	L	E	D	I	e	d	Weight kgs
		EN 1677-4	A-952/A952M AS 3775.2-2014								
Z100902	MT-6-10	3.5	5.0	270	150	90	19	120	70	14	1.8
Z100903	MT-8-10	5.2	8.0	300	160	95	22	140	80	17	3.0
Z101359	MT-9-10	6.9	9.7	340	190	110	28	150	90	19	4.9
Z100904	MT-10-10	11.5	16.0	360	200	120	30	160	95	22	6.4
Z100905	MT-13-10	17.0	26.0	440	250	150	40	190	110	28	14.2
Z100906	MT-16-10	28.0	35.0	500	300	200	50	200	120	32	23
Z101074	MT-20-10	35.0	50.0	550	300	200	55	250	150	40	31.5
Z101281	MT-22-10	53.0	75.0	610	350	200	60	260	140	45	46
Z101282	MT-26-10	70.0	100.0	730	450	250	70	280	160	50	71
Z101283	MT-32-10	90.0	125.0	730	450	260	80	280	160	55	91

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M, AS 3775:2014 and AS 3776:2015.

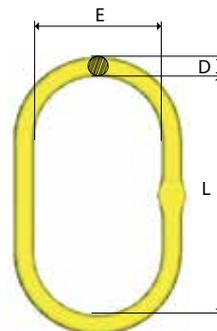
Flattened section on the sublinks for sizes up to MT-16-10.

Master Link, MFX

Oversized, for 1- and 2-leg slings. Designed for use with CL, CLD, CG and CGD.

Art. no.	Code	WLL tonnes (SF 5:1)		For chain 1-leg	For chain 2-leg	L	E	D	Weight kgs
		EN 1677-4	A-952/A952M AS 3775.2-2014						
Z100550	MFx-108-10	4.25	5.2	8, 10	8	340	180	25	3.7
Z100551	MFx-1310-10	7.5	8.0	13	10	340	180	28	4.7
Z100552	MFx-1613-10	11.2	13.6	16	13	340	180	34	7.1
Z101125	MFx-2016-10	16.0	20.6	20	16	340	180	40	9.6

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M, AS 3775:2014 and AS 3776:2015.



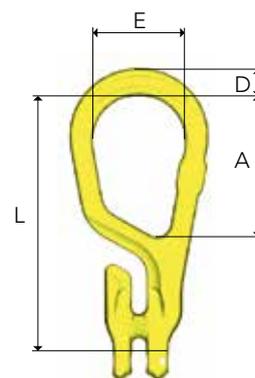
2

Master Grab MG

"All-in-one" compact top link.

Art. no.	Code	WLL tonnes*	L	A	E	D	Weight kgs
B14710	MG-6-10	1.5	145	88	60	15	0.5
B14711	MG-8-10	2.6	171	92	60	18	0.9
B14712	MG-10-10	4.0	211	113	75	22	1.8
B14713	MG-13-10	6.8	261	138	90	26	3.5
B14714	MG-16-10	10.3	311	157	105	31	6.1

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

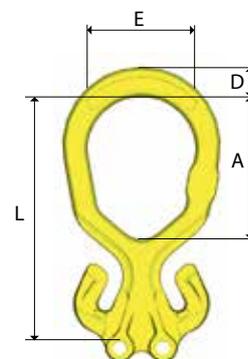


Master Grab Duo MGD

"All-in-one" compact top link for 2-leg slings.

Art. no.	Code	WLL tonnes*	L	A	E	D	Weight kgs
B14700	MGD-6-10	2.1	144	90	60	17	0.7
B14701	MGD-8-10	3.5	171	100	75	21	1.3
B14702	MGD-10-10	5.6	211	124	90	24	2.3
B14703	MGD-13-10	9.5	262	149	105	31	5.2
B14704	MGD-16-10	14.0	310	175	120	35	7.9

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

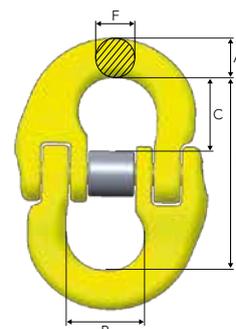


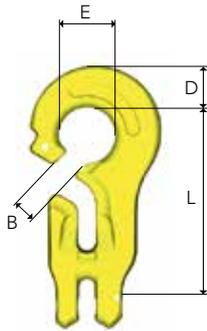
Coupling Link G

For use with master link and eye hook.

Art. no.	Code	WLL tonnes*	L	B	F	A	C	Weight kgs
Z100821	G-6-10	1.5	45	15	7	8	16	0.1
Z101358	G-7-10	2.0	56	18	9	11	22	0.2
Z100822	G-8-10	2.6	56	18	9	11	22	0.2
Z100823	G-10-10	4.0	68	25	12	13	26	0.3
Z100824	G-13-10	6.8	89	29	15	17	33	0.7
Z100825	G-16-10	10.3	106	36	19	20	40	1.4
Z101119	G-20-10	16.0	125	43	23	26	44	2.2
Z101339	G-22-10	20.0	152	50	26	28	59	3.6
Z101365	G-26-10	27.3	161	58	32	34	61	5.7
Z101666	G-32-10	40.0	200	70	38	40	77	9.5

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.



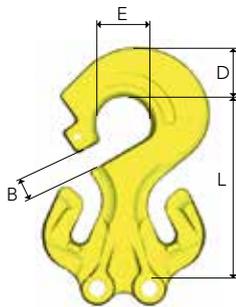


C-Grab CG

For use with master link, eye hooks and choke.

Art. no.	Code	WLL tonnes*	L	B	E	D	Weight kgs
B14730	CG-6-10	1.5	80	11	24	19	0.3
B14731	CG-8-10	2.6	107	12	32	24	0.7
B14732	CG-10-10	4.0	134	15	40	29	1.5
B14733	CG-13-10	6.8	172	18	52	38	3.2
B14734	CG-16-10	10.3	215	22	64	47	6.1

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

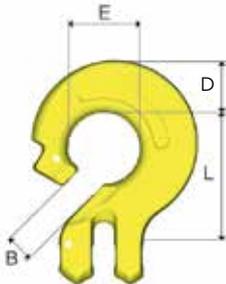


C-Grab CGD

For use with master links.

Art. no.	Code	WLL tonnes*	L	B	E	D	Weight kgs
B14720	CGD-6-10	2.1	79	11	24	20	0.6
B14721	CGD-8-10	3.5	107	12	32	29	1.1
B14722	CGD-10-10	5.6	134	15	40	37	2.2
B14723	CGD-13-10	9.5	173	19	48	48	5.4
B14724	CGD-16-10	14.0	215	22	64	57	9.1

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

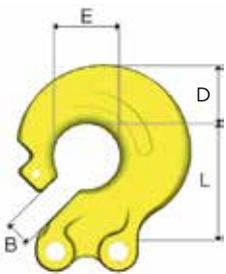


C-Lok CL

For use with master links, eye hooks and choke.

Art. no.	Code	WLL tonnes*	L	B	E	D	Weight kgs
B14750	CL-6-10	1.5	43	11	24	18	0.2
B14751	CL-8-10	2.6	58	12	32	24	0.5
B14752	CL-10-10	4.0	74	15	40	29	1.0
B14753	CL-13-10	6.8	94	18	52	38	2.0
B14754	CL-16-10	10.3	119	22	64	48	3.8

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.



C-Lok CLD

For use with master links.

Art. no.	Code	WLL tonnes*	L	B	E	D	Weight kgs
B14740	CLD-6-10	2.1	43	11	24	22	0.4
B14741	CLD-8-10	3.5	58	12	32	29	0.6
B14742	CLD-10-10	5.6	74	15	40	37	1.2
B14743	CLD-13-10	9.5	94	18	52	46	3.1
B14744	CLD-16-10	14.0	119	25	64	57	5.5

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

Chain, GrabiQ Grade 10 (200)

Short link, KL

Heat treatment

Quenched and tempered.

Note! For chain grade 10 (200) the maximum in service temperature is 200°C.

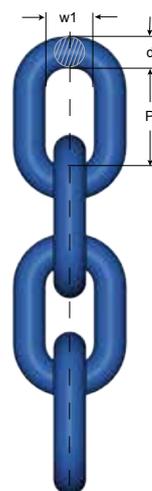
Surface treatment

Painted blue

Fulfills the requirements in:

ASTM A973/A973M-07(2012)
EN 818-2:2008 (WLL +25%,
reduced temperature range)

Art. no. Box	Code	WLL tonnes	d nom. mm	P» mm	w1» mm	Weight kgs/m	MPF kN	Breaking force kN
Z802300 - 1 x 200 m	KLA 6-10 (200)	1.5	6	18	8.5	0.8	36.8	58.9
Z802337 - 1 x 200 m	KLA 7-10 (200)	1.95	7	21	10.0	1.1	48	77
Z802301 - 1 x 200 m	KLA 8-10 (200)	2.6	8	24	11.0	1.4	63	102
Z802302 - 1 x 100 m	KLA 10-10 (200)	4.0	10	30	14.0	2.3	98	158
Z802303 - 1 x 100 m	KLA 13-10 (200)	6.8	13	39	17.7	3.8	166	268
Z802304 - 1 x 100 m	KLA 16-10 (200)	10.3	16	48	21.9	5.6	251	402
Z802305 - 1 x 50 m	KLA 20-10 (200)	16.0	20	60	27.0	9.4	393	630
Z802246 - 1 x 50 m	KLA 22-10 (200)	20.0	22	66	29.0	11.9	491	785
Z802248 - 1 x 50 m	KLA 26-10 (200)	27.0	26	78	35.0	16.4	664	1062
Z802440 - 1 x 25 m	KLA 32-10 (200)	40.0	32	96	41.6	25.8	981	1610



2

Chain, GrabiQ Grade 10 (400)

Short link, KL

Heat treatment

Quenched and tempered.

Note! For chain grade 10 (400) the maximum in service temperature is 400°C.

Surface treatment

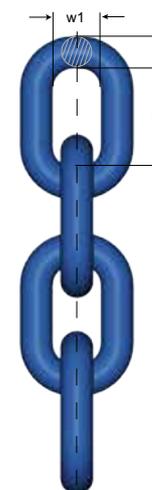
Painted blue

Fulfills the requirements in:

EN 818-2:2008 (WLL+25%,
material dimension \varnothing +10%)

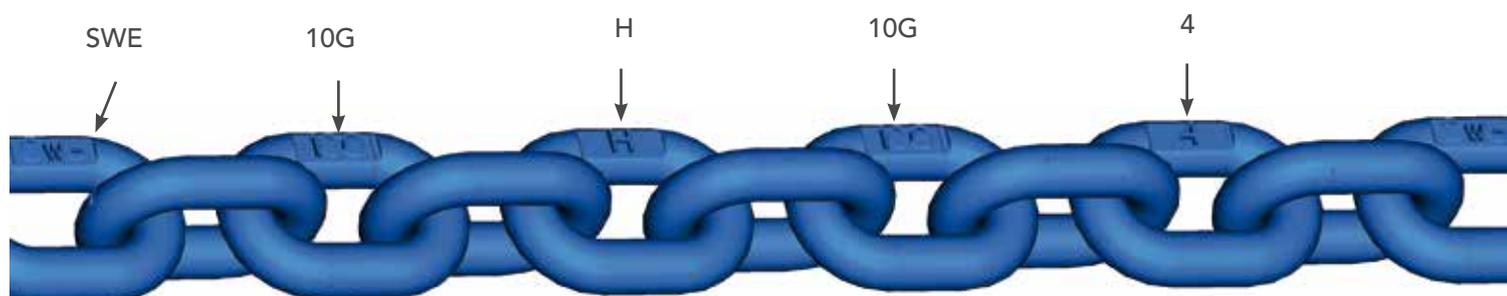
Note: This chain is marked with "8+" in addition to the marking required by the machine directive

Art. no. Box	Code	WLL tonnes	d nom. mm	P» mm	w1 » mm	Weight kgs/m	MPF kN	Breaking force kN
Z802306 - 1 x 200 m	KLA 6-10 (400)	1.5	6.6	18	8.9	1.0	36.8	58.9
Z802307 - 1 x 200 m	KLA 8-10 (400)	2.5	8.8	24	11.2	1.7	63	102
Z802308 - 1 x 100 m	KLA 10-10 (400)	4.0	11.0	30	14.4	2.6	98	158
Z802309 - 1 x 100 m	KLA 13-10 (400)	6.7	14.3	39	19.2	4.5	166	268
Z802310 - 1 x 100 m	KLA 16-10 (400)	10.0	17.3	48	23.0	6.7	251	402



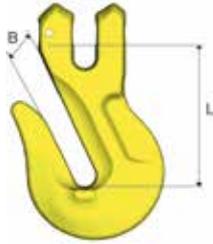
For larger sizes, see GrabiQ Grade 10 (200) or Classic Grade 8.

Marking and Traceability of Gunnebo Industries Chain



Grab Hook GG

Clevis shortening hook. No reduction of working load limit, thanks to supporting cradle lugs on either side of hook to prevent chain link deformation.

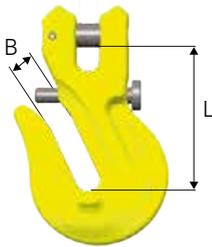


Art. no.	Code	WLL tonnes*	L	B	Weight kgs
Z101844	GG-6-10	1.5	54	8	0.2
Z100845	GG-7-10	2.0	57	10	0.3
B14771	GG-8-10	2.6	57	10	0.4
B14772	GG-10-10	4.0	76	12	0.9
B14773	GG-13-10	6.8	97	16	1.8
B14774	GG-16-10	10.3	114	20	3.1
Z101152	GG-20-10	16.0	147	26	7.0

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

Grab Hook GG with Locking Pin

Clevis shortening hook with locking pin for extra safety. No reduction of working load limit, thanks to supporting cradle lugs on either side of hook to prevent chain link deformation.

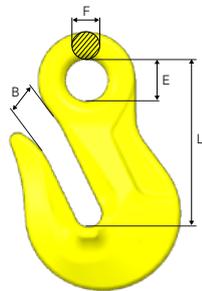


Art. no.	Code	WLL tonnes*	L	B	Weight kgs
B14971	GG-8-10 LP	2.6	57	10	0.4
B14972	GG-10-10 LP	4.0	77	12	0.9
B14973	GG-13-10 LP	6.8	97	16	1.9
B14974	GG-16-10 LP	10.3	114	20	3.2

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

Grab Hook OG

Eye shortening hook. No reduction of working load limit, thanks to supporting lugs on either side of hook to prevent chain link deformation.

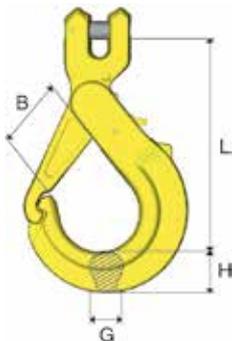


Art. no.	Code	WLL tonnes*	L	B	E	F	Weight kgs
Z101296	OG-7/8-10	2.6	65	10	17	10	0.3
Z101297	OG-10-10	4.0	85	12	20	12	0.7
Z101298	OG-13-10	6.8	104	16	26	16	1.6
Z101299	OG-16-10	10.3	131	20	32	19	2.8
Z101300	OG-20-10	16.0	167	26	41	23	6.1
Z101301	OG-22-10	20.0	187	26	46	32	8.6
Z101302	OG-26-10	27.0	228	32	55	38	14
Z101303	OG-32-10	40.0	229	40	50	27	20.7

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

Safety Hook GBK

Safety hook with clevis connector and grab latch.



Art. no.	Code	WLL tonnes*	L	B	G	H	Weight kgs
Z100758	GBK-6-10	1.5	87	26	15	17	0.4
Z100849	GBK-7-10	2.0	114	36	20	22	0.5
Z100759	GBK-8-10	2.6	119	36	20	22	0.8
Z100760	GBK-10-10	4.0	150	47	22	29	1.4
Z100761	GBK-13-10	6.8	172	53	29	38	2.7
Z100762	GBK-16-10	10.3	208	68	30	45	4.4

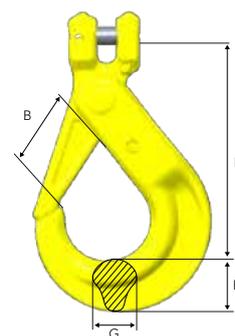
Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

Safety Hook BKG

Safety hook with clevis connector and standard latch.

Art. no.	Code	WLL tonnes*	L	B	G	H	Weight kgs
Z101110	BKG-6-10	1.5	91	29	15	21	0.5
Z101098	BKG-7-10	2.0	120	37	17	22	0.5
Z101100	BKG-8-10	2.6	121	37	17	26	0.9
Z101026	BKG-10-10	4.0	144	45	21	31	1.5
Z101034	BKG-13-10	6.8	180	55	30	40	3.0
Z101042	BKG-16-10	10.3	219	62	37	50	5.5
Z101091	BKG-20-10	16.0	240	68	44	62	9.6

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

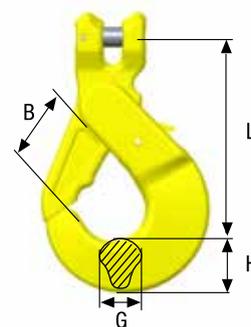


Safety Hook BKGC

Safety hook with clevis connector for skip loaders.

Art. no.	Code	WLL tonnes*	L	B	G	H	Weight kgs
Z1002401	BKGC-13-10	6.8	164	55	27	43	3.2

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

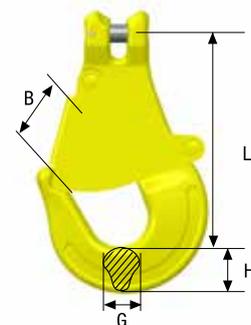


Sling Hook GKC

Sling hook with clevis connector for skip loaders.

Art. no.	Code	WLL tonnes*	L	B	G	H	Weight kgs
Z7006461	GKC-13-10	6.8	188	60	27	43	2.5

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

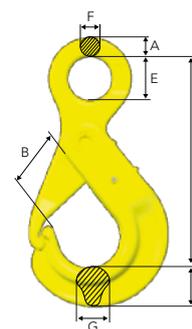


Safety Hook OBK

Safety hook with eye connector and grip latch.

Art. no.	Code	WLL tonnes*	A	L	B	E	F	G	H	Weight kgs
Z101048	OBK-6-10	1.5	12	103	26	22	9	15	17	0.4
Z101143	OBK-7/8-10	2.6	14	139	37	28	10	20	22	0.8
Z101145	OBK-10-10	4.0	16	170	47	34	13	22	29	1.3
Z101147	OBK-13-10	6.8	21	206	53	44	15	29	38	2.6
Z101141	OBK-16-10	10.3	26	251	68	56	19	29	45	4.4
Z101240	OBK-18/20-10	16.0	28	293	74	60	22	44	56	7.3

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.



BK Safety Hook

The Original

Gunnebo Industries continuously works with product development and innovation to create the optimal solutions for each lifting situation. Since the early 1950's we have developed products that have become today's standards on the market. There is however only one original - Gunnebo Industries. With the original you get the perfect fit and smart details.

Back in 1965 Gunnebo Industries developed the BK hook. The mission was to increase the workplace safety of the construction industry. Today this popular and well known hook is the foundation of the innovative and much appreciated BK product family.



Clear markings

- Country of origin.
- Traceability codes.
- Model, size and grade.

Increased flexibility

- The eye design enables connection to not only G-links, but also C-links and Berglok.
- The design makes the BK hook suitable for steel wire ropes.

Flat section

- For attachment to other GrabiQ or wire components.

Heavy duty rivet

- Recessed rivet for a slim design.
- Decreases the risk of snagging.
- Ideal in narrow spaces.

Latch rotation stop

- Protects the trigger mechanism from damage.

Quality is top priority

- Fatigue tested.
- Forged alloy steel.
- Quenched and tempered.
- 100 % proof load of each BK hook.
- Full traceability back to the raw material.

Precision manufacturing

- Perfect fit between the parts.
- Increases safety during operation.

Replaceable trigger set

- Quick and easy assembly.
- Available as a complete spare part kit.

Recessed trigger

- To avoid the trigger from snagging or being damaged, it has been recessed into the body of the hook.
- Helps to prevent the latch from accidentally opening.

Fluorescent colour

- For high visibility in the field.



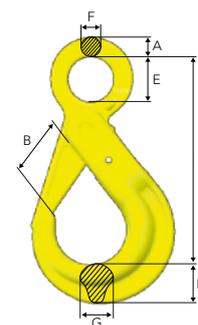
Safety Hook BK

The "original" safety hook with eye connector.

Art. no.	Code	WLL tonnes*	A	L	B	E	F	G	H	Weight kgs
Z101108	BK-6-10	1.5	12	109	29	22	10	15	21	0.5
Z101097	BK-7/8-10	2.6	14	138	37	28	11	17	26	0.9
Z101024	BK-10-10	4.0	16	168	45	34	13	21	31	1.5
Z101032	BK-13-10	6.8	20	207	55	44	16	30	40	3.0
Z101040	BK-16-10	10.3	26	254	62	56	20	37	50	5.5
Z101089	BK-18/20-10	16.0	30	289	68	60	22	44	64	9.0
Z101325	BK-22-10	20.0	32	320	80	70	24	50	64	11.3
Z101326	BK-26-10	27.3	35	342	100	80	25	54	68	16.5

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

For larger sizes, see Classic Grade 8.

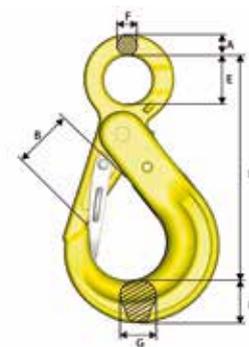


Safety Hook BKD

The double latch BK-hook with recessed trigger. Should the hook latch accidentally open, either through direct impact or excessive wear on the trigger, the extra latch is there to retain the load safely. The latch does not cause inconvenience for the operator and may save their lives if something goes wrong.

Art. no.	Code	WLL tonnes*	A	L	B	E	F	G	H	Weight kgs
Z101154	BKD-13-10	6.8	20	207	44	44	16	30	40	3.2
Z101155	BKD-16-10	10.3	26	254	48	56	20	37	50	5.8
Z101156	BKD-18/20-10	16.0	30	289	57	60	22	44	62	9.1
Z101373	BKD-26-10 OS	27.3	35	342	72	80	25	54	68	16.8

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.



Shank Safety Hook BKT

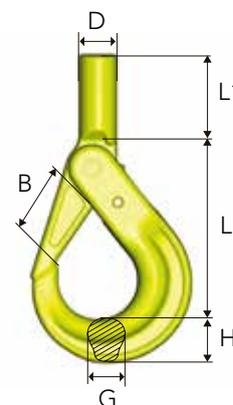
Safety hook with shank ready for customized machines.

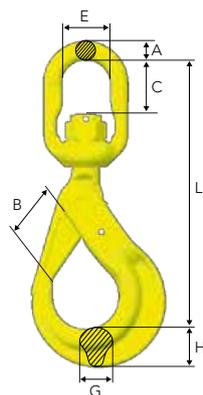
Art. no.	Code	WLL tonnes*	L	B	L1	D	dmin	G	H	Weight kgs
Z1011120	BKT-6-10	1.5	90	29	36	20	11	15	21	0.5
Z1011020	BKT-7/8-10	2.6	111	37	47	24	13	17	26	0.9
Z1010690	BKT-10-10	4.0	133	45	51	29	16	21	31	1.6
Z1010710	BKT-13-10	6.8	160	55	77	34	20	30	39	3.0

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

d min = the smallest permitted shank dimension after machining.

Note! After machining of the shank, proof loading must be carried out.



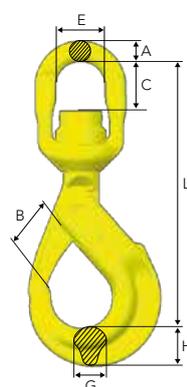


Swivel Safety Hook BKL

Safety hook with swivel for improved positioning (360° rotation).

Art. no.	Code	WLL tonnes*	L	B	C	E	A	G	H	Weight kgs
Z101114	BKL-6-10	1.5	149	29	23	33	11	15	21	0.7
Z101104	BKL-7/8-10	2.6	183	37	27	38	12	17	26	1.2
Z101028	BKL-10-10	4.0	218	45	37	44	15	21	31	2.0
Z101036	BKL-13-10	6.8	282	55	49	48	19	30	40	4.0
Z101044	BKL-16-10	10.3	341	62	65	61	25	37	50	7.2
Z101093	BKL-18/20-10	16.0	368	68	70	72	31	44	62	11.4

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.



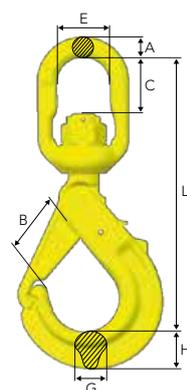
Swivel Safety Hook BCLK

Safety hook with ball-bearing for 360° rotation under full WLL.

Art. no.	Code	WLL tonnes*	L	B	C	E	A	G	H	Weight kgs
Z101116	BCLK-6-10	1.5	149	29	24	33	11	15	21	0.7
Z101106	BCLK-7/8-10	2.6	183	37	27	38	12	17	26	1.2
Z101030	BCLK-10-10	4.0	218	45	35	44	15	21	31	2.0
Z101038	BCLK-13-10	6.8	280	55	45	48	19	30	40	4.0
Z101046	BCLK-16-10	10.3	339	62	62	61	25	37	50	7.3
Z101095	BCLK-18/20-10	16.0	368	68	60	72	31	44	62	11.5
Z101294	BCLK-22-10 OS	20.0	436	79	80	80	35	50	62	16.8
Z101295	BCLK-26-10 OS	27.3	486	100	110	102	45	54	68	26.0

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

For larger sizes, see Classic Grade 8.

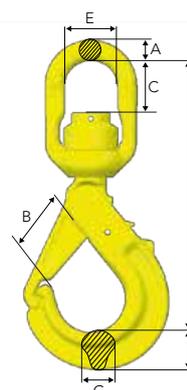


Swivel Safety Hook with Griplatch LBK

Safety hook with griplatch and swivel for improved positioning (360° rotation).

Art. no.	Code	WLL tonnes*	L	B	C	E	A	G	H	Weight kgs
Z100978	LBK-7/8-10	2.6	177	37	27	38	12	20	22	1.1
Z100960	LBK-10-10	4.0	214	47	37	44	15	22	29	1.8
Z100993	LBK-13-10	6.8	262	53	45	48	19	29	38	3.5
Z100995	LBK-16-10	10.3	324	68	66	61	25	30	45	5.9

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.



Swivel Safety Hook with Griplatch LKBK

Safety hook with griplatch and ball-bearing for 360° rotation under full WLL.

Art. no.	Code	WLL tonnes*	L	B	C	E	A	G	H	Weight kgs
Z100980	LKBK-7/8-10	2.6	176	37	27	38	12	20	22	1.1
Z100962	LKBK-10-10	4.0	213	47	35	44	15	22	29	1.9
Z100997	LKBK-13-10	6.8	261	53	43	48	19	29	38	3.6
Z100999	LKBK-16-10	10.3	323	68	61	61	25	30	45	6.2

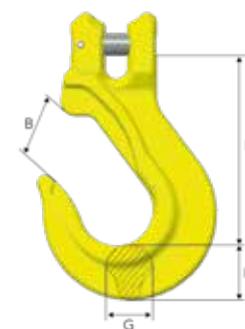
Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

Sling Hook EGK

Sling hook with clevis connector.

Art. no.	Code	WLL tonnes*	L	B	G	H	Weight kgs
Z100915	EGK-6-10	1.5	86	29	17	20	0.4
Z100918	EGK-7-10	2.0	95	32	17	22	0.5
Z100938	EGK-8-10	2.6	95	32	17	23	0.5
Z100942	EGK-10-10	4.0	121	41	23	31	1.0
Z100946	EGK-13-10	6.8	145	49	28	38	2.0
Z100950	EGK-16-10	10.3	170	61	36	46	3.8
Z101138	EGK-20-10	16.0	209	71	42	60	7.3

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

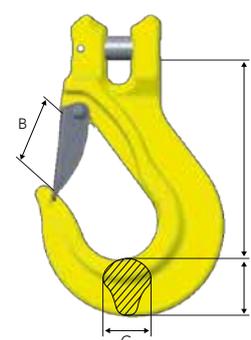


Sling Hook EGKN

Sling hook with latch.

Art. no.	Code	WLL tonnes*	L	B	G	H	Weight kgs
B14460	EGKN-6-10	1.5	86	25	17	20	0.4
Z100843	EGKN-7-10	2.0	95	27	17	23	0.5
B14461	EGKN-8-10	2.6	95	28	17	23	0.5
B14462	EGKN-10-10	4.0	121	35	23	31	1.1
B14463	EGKN-13-10	6.8	145	42	28	38	2.2
B14464	EGKN-16-10	10.3	170	53	36	46	4.0
Z101127	EGKN-20-10	16.0	209	65	42	60	7.6

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

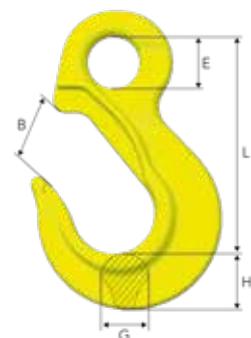


Sling Hook EK

Sling hook with eye connector.

Art. no.	Code	WLL tonnes*	L	B	E	F	G	H	Weight kgs
Z101162	EK- 6-10	1.5	93	29	23	10	17	20	0.4
Z101164	EK- 7/8-10	2.6	108	32	28	12	17	23	0.5
Z101166	EK-10-10	4.0	134	41	34	14	23	30	0.9
Z101168	EK-13-10	6.8	166	49	44	18	28	38	2.0
Z101170	EK-16-10	10.3	203	61	56	22	36	47	3.3
Z101306	EK-20-10	16.0	229	71	61	26	42	60	6.2
Z101307	EK-22-10	20.0	267	82	64	31	43	67	8.5
Z101308	EK-26-10	27.3	301	95	66	32	51	75	12.1
Z101309	EK-32-10	40.0	353	105	90	38	61	98	24.6

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

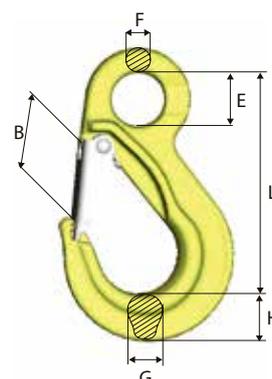


Sling Hook EKN

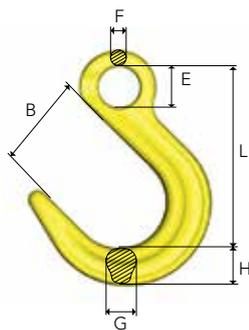
Sling hook with latch.

Art. no.	Code	WLL tonnes*	L	B	E	F	G	H	Weight kgs
Z101128	EKN- 6-10	1.5	93	25	23	10	17	20	0.4
Z101130	EKN- 7/8-10	2.6	108	26	28	12	17	23	0.6
Z101132	EKN-10-10	4.0	134	35	34	14	23	30	1.0
Z101134	EKN-13-10	6.8	166	42	44	18	28	38	2.1
Z101136	EKN-16-10	10.3	203	53	56	22	36	47	4.0
Z101327	EKN-20-10	16.0	229	65	61	26	42	60	6.4
Z101328	EKN-22-10	20.0	267	73	64	31	43	67	8.9
Z101329	EKN-26-10	27.3	301	82	66	32	51	75	13.0
Z101330	EKN-32-10	40.0	353	96	90	38	61	98	25.0

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.



Foundry Hook OKE



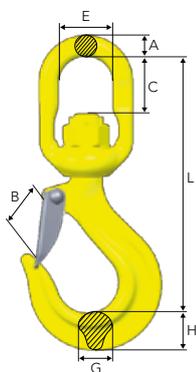
Art. no.	Code	WLL tonnes*	L	B	E	F	G	H	Weight kgs
Z100853	OKE-7/8-10	2.6	124	63	28	12	21	26	0.8
Z100854	OKE-10-10	4.0	151	76	34	15	26	30	1.4
Z100855	OKE-13-10	6.8	184	90	44	19	33	39	2.8
Z100898	OKE-16-10	10.3	218	102	56	23	40	46	4.9
Z101340	OKE-20-10	16.0	247	114	60	27	46	60	7.2
Z101341	OKE-22-10	20.0	275	120	64	31	60	70	11.3
Z101342	OKE-26-10	27.3	300	113	70	35	64	77	16.0

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

For larger sizes, see Classic Grade 8.

Swivel Latch Hook LKN

Sling hook with swivel for improved positioning (360° rotation).

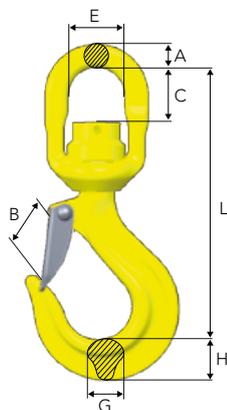


Art. no.	Code	WLL tonnes*	For chain dim. mm	L	B	C	E	A	G	H	Weight appr. kgs
Z101345	LKN-7/8-10	2.6	7, 8	155	28	28	38	12	18	24	0.8
Z101346	LKN-10-10	4.0	10	192	35	37	44	15	23	31	1.5
Z101347	LKN-13-10	6.8	13	238	40	47	48	19	28	38	3.1
Z101348	LKN-16-10	10.3	16	295	53	65	61	25	34	43	5.3

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

Swivel Latch Hook LKNK

Swivel latch hook with ball bearing for 360° rotation under full WLL.

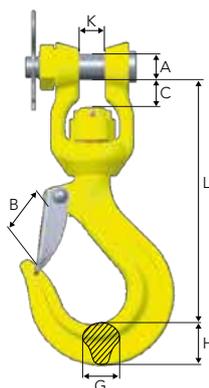


Art. no.	Code	WLL tonnes*	For chain dim.	L	B	C	E	A	G	H	Weight appr. kgs
Z101349	LKNK-7/8-10	2.6	7, 8	154	28	28	38	12	18	24	0.9
Z101350	LKNK-10-10	4.0	10	191	35	35	44	15	23	31	1.6
Z101351	LKNK-13-10	6.8	13	236	40	45	48	19	28	38	3.3
Z101352	LKNK-16-10	10.3	16	293	53	62	61	25	34	43	5.6
Z101354	LKNK-22-10	20.0	22	400	74	80	80	35	43	67	14.3

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

Clevis Swivel Hook LKNG

For fitting in cranes etc. Ball bearing for 360° rotation under full WLL.



Art. no.	Code	WLL tonnes*	For chain dim.	L	B	C	A	G	H	K	Weight appr. kgs
Z101353	LKNG-16-10	10.3	16	258	53	30	28	34	43	27	5.7

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

Roundsling Hook RH

The RH-hook is the perfect load connection solution, combining the advantages of both soft lifting slings and grade 100 components. It can be inserted into a softsling and is quicker and safer to use than the commonly used shackle. The RH-hook is a connector as well as a hook, which gives the user increased flexibility, safer use and increased durability of the soft slings.

The RH-hook comes with a blocking pin, but thanks to the narrow opening it may be used without blocking pin.



2

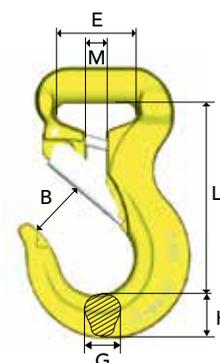
Tested according to EN 1677-2



Art. no.	Code	WLL tonnes*	B	E	G	L	H	M	Weight kgs
B14490	RH-1-10	1	24	35	16.6	84	19	8	0.5
B14491	RH-2-10	2	28	40	17	96	22	10	0.7
B14492	RH-3-10	3	33	47	24	117	30	12	1.3
B14493	RH-5-10	5	43	73	27	155	36	16.5	3.2



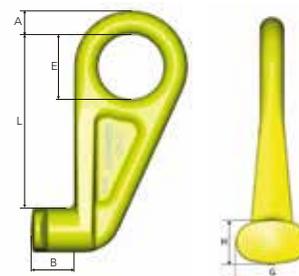
The roundsling hooks are colour coded in order to match the corresponding size of the roundsling: Red=5T / Yellow=3T / Green=2T / Violet=1T



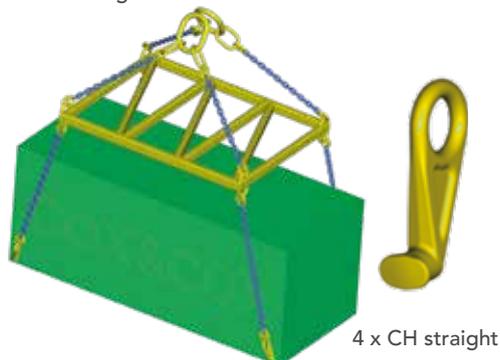
Container Hook CH

Made for lifting containers in their lower fittings.

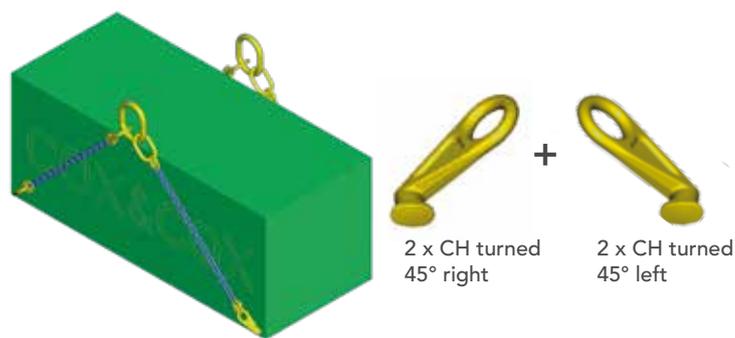
Art. no.	Code	WLL tonnes*	A	L	E	B	H	G	Weight kgs
Z101220	CH-3	12.5	25	187	70	46	47	75	3.8
Z101221	CH-3, 45° left	12.5	25	187	70	46	47	75	3.8
Z101219	CH-3, 45° right	12.5	25	187	70	46	47	75	3.8



Alt. 1 - Straight lift

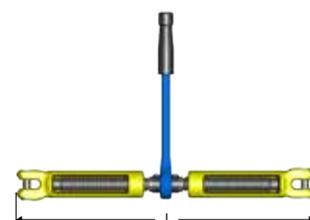


Alt. 2 - Angular lift

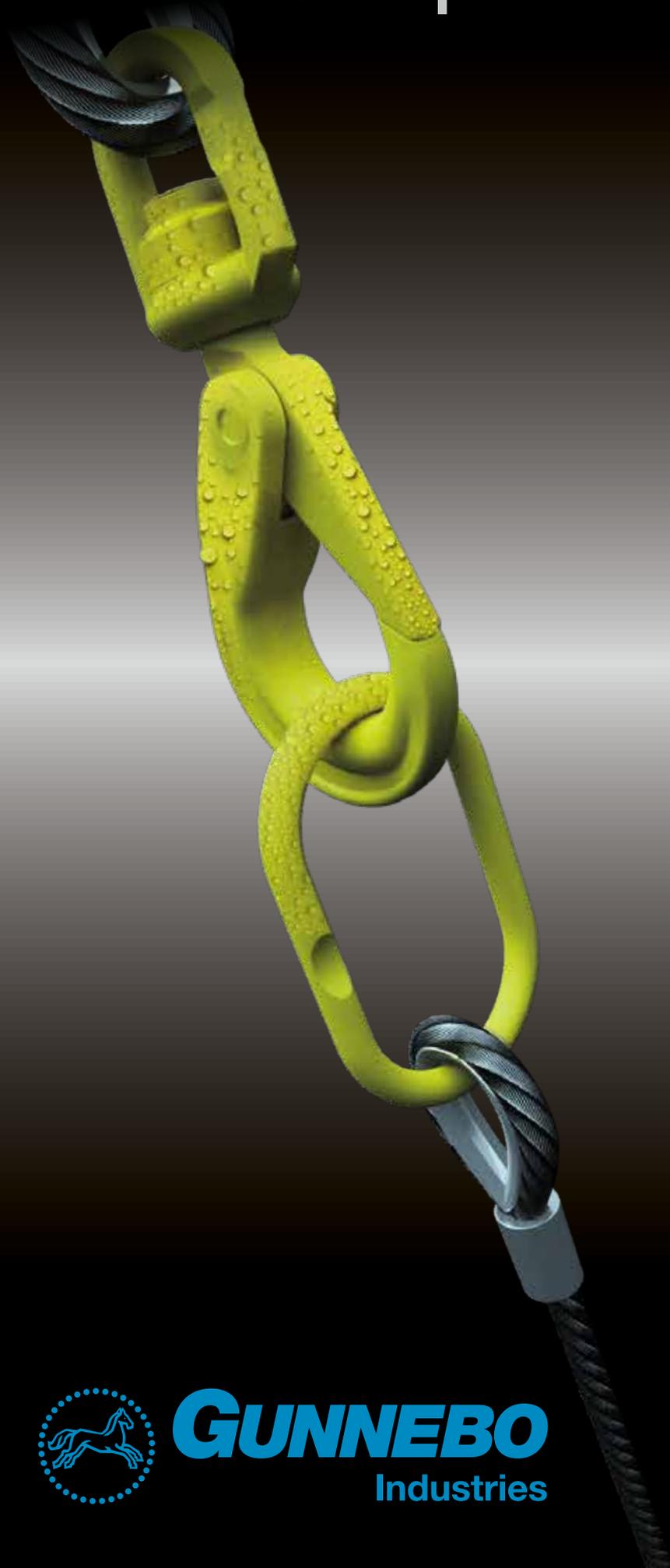


Chain Tensioner GT - for lifting

Art. no	Model	WLL tonnes*	STF (daN)	L = Min. length (mm)	L = Max. length (mm)	Weight (kgs)
Z101367	GT-8-10	2.6	2800	400	600	3.3
Z101368	GT-10-10	4.0	2800	400	600	3.3



Offshore Components



GUNNEBO
Industries

Arctic Offshore

Innovation and Quality With a Purpose

We have developed products to meet the stringent requirements of the offshore oil & gas industry for many years. The working conditions are tough and products have to be able to sustain extreme conditions. Our double latch hook, BKD, was developed with the aerospace industry as a role model; if one system fails another one is ready to save the situation. The extra latch on the BKD will retain the load in case an unintended opening of the first latch should occur.

Our lifting systems have been valued for their long durability and quality. Regardless of the environmental conditions, our systems have provided lifting operations with high safety. Our quality systems give us the tools to work with continuous improvements and we will always put our great efforts into our mission to create the best available in the market. Our quality is there with a purpose.

DNV 2.7-1 certificate

We are type-approved by DNV to manufacture master links and shackles in accordance with DNV 2.7.1 specification. The approval verifies that Gunnebo Industries has a high consistent level of production stability in the entire process, from raw material to the finished product.



-40°C



Arctic Offshore Master Links

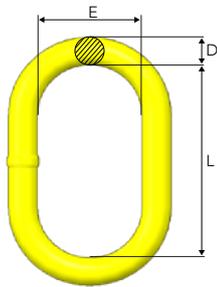
- Type Approved to DNV 2.7-1

Adverse weather and rough sea conditions - sometimes in combination with extremely low temperatures - must be included in the design and safety factor of container lifting sets. The heat treatment of the components must ensure proper ductility and strength to sustain shock loads which may be imposed when the container is lifted from the deck of a vessel.

The lifting sets and its included components must be specially designed for the purpose to lift offshore containers. One of the main differences compared to the onshore standard or specification, is that it allows for the dynamic forces at sea by adding an extra enhancement factor to increase the level of safety. Another difference is that the requirements and testing of materials that will be used in cold environments, are more extensive.

Arctic Offshore Master Link M

DNV 2.7-1 and DNV 2.7-3 Type Approved.

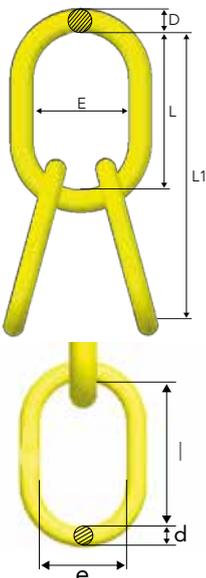


Art. no.	Code	Working Load Limits				L	E	D	Weight kgs
		DNV 2.7-1		EN1677-4	A-952/A952M				
		tonnes	Max. Container rating* kgs	SF 5:1 tonnes	SF 5:1 tonnes				
Z101486	M-9T- OS	9.3	4 500	9.3	9.3	270	140	25	3.0
Z101487	M-12T- OS	12.5	7 500	12.5	12.5	270	140	28	3.8
Z101488	M-18T- OS	18.5	13 500	18.5	18.5	270	140	32	5.1
Z101489	M-24T- OS	24.0	21 000	24.0	24.0	270	140	36	6.5
Z101490	M-30T- OS	30.5	25 000	30.5	30.5	270	140	40	8.2
Z101491	M-40T- OS	40.0	N/A	40.0	40.0	300	180	45	11.9
Z101492	M-50T- OS	50.0	N/A	50.0	50.0	300	200	50	15.3
Z101493	M-65T- OS	65.0	N/A	65.0	65.0	350	200	55	20.7
Z101494	M-90T- OS	90.0	N/A	90.0	90.0	450	250	70	42.7
Z101495	M-125T- OS	125.0	N/A	125.0	125.0	450	260	80	57.5

* For further information, see DNV 2.7-1

Arctic Offshore Master Link MT

DNV 2.7-1 and DNV 2.7-3 Type Approved.



Art. no.	Code	Working Load Limits				L1	L	E	D	I	e	d	Weight kgs
		DNV 2.7-1		EN 1677-4	A-952/A952M								
		tonnes	Max. container rating* kgs	SF 5:1 tonnes	SF 5:1 tonnes								
Z101586	MT-9T- OS	9.3	4 500	9.3	9.3	430	270	140	25	160	95	22	6.0
Z101587	MT-12T- OS	12.5	7 500	12.5	12.5	430	270	140	28	160	95	25	7.8
Z101588	MT-18T- OS	18.5	13 500	18.5	18.5	460	270	140	32	190	110	28	10.8
Z101589	MT-24T- OS	24.0	21 000	24.0	24.0	540	270	140	36	270	140	32	16.7
Z101590	MT-30T- OS	30.5	25 000	30.5	30.5	540	270	140	40	270	140	36	21.2
Z101591	MT-40T- OS	40.0	N/A	40.0	40.0	570	300	180	45	270	140	40	28.3
Z101592	MT-50T- OS	50.0	N/A	50.0	50.0	600	300	200	50	300	180	45	39.1
Z101593	MT-65T- OS	65.0	N/A	65.0	65.0	650	350	200	55	300	200	50	51.2

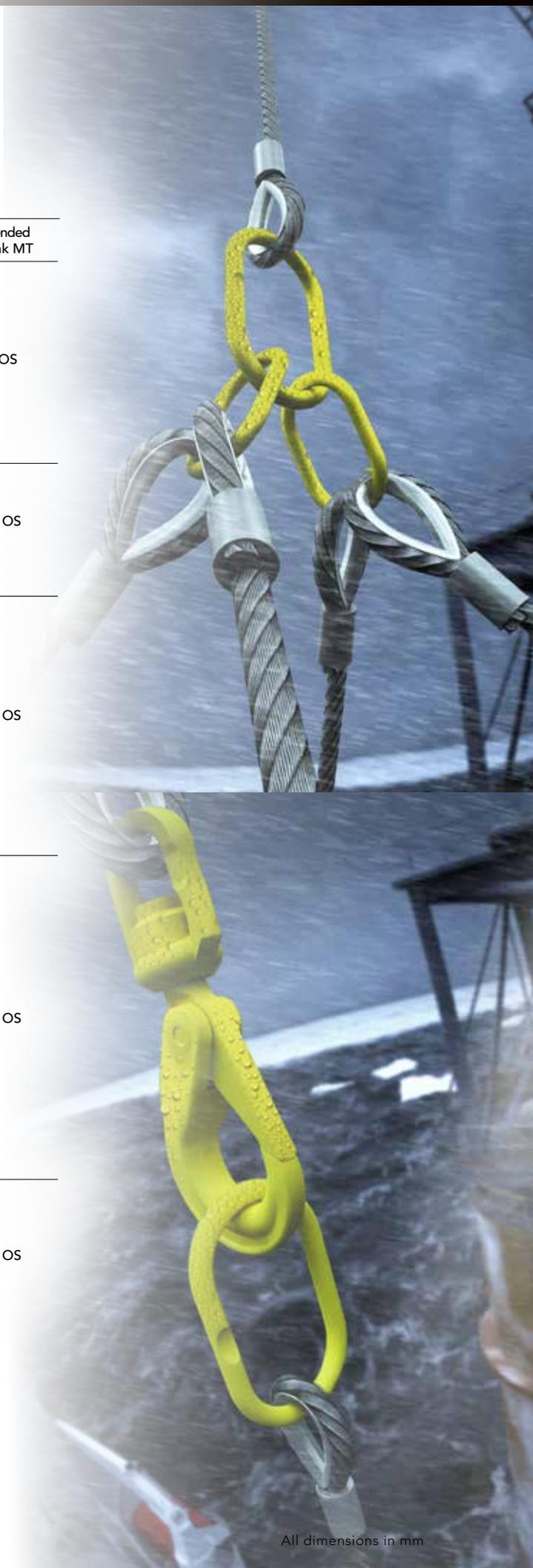
* For further information, see DNV 2.7-1

All sublinks have a WLL of min. 75% of the top link.

Master Link Selection Chart

Reference: DNV 2.7-1, Table 8.1

Container rating (kgs)	Enhancement factor	Min. required WLL (t)	Recommended Master link M	Recommended Master link MT
500	-	7.00		
1000	-	7.00		
1500	-	7.00		
2000	3.500	7.00		
2500	2.880	7.20	M-9T OS	MT-9T OS
3000	2.600	7.80		
3500	2.403	8.41		
4000	2.207	8.83		
4500	2.067	9.30		
5000	1.960	9.80		
5500	1.873	10.30		
6000	1.766	10.60	M-12T OS	MT-12T OS
6500	1.733	11.26		
7000	1.700	11.90		
7500	1.666	12.50		
8000	1.633	13.07		
8500	1.600	13.60		
9000	1.567	14.10		
9500	1.534	14.57		
10000	1.501	15.01		
10500	1.479	15.53	M-18T OS	MT-18T OS
11000	1.457	16.02		
11500	1.435	16.50		
12000	1.413	16.95		
12500	1.391	17.38		
13000	1.368	17.79		
13500	1.346	18.18		
14000	1.324	18.54		
14500	1.302	18.88		
15000	1.280	19.20		
15500	1.267	19.64		
16000	1.254	20.06		
16500	1.240	20.47		
17000	1.227	20.86		
17500	1.214	21.24	M-24T OS	MT-24T OS
18000	1.201	21.61		
18500	1.188	21.97		
19000	1.174	22.31		
19500	1.161	22.64		
20000	1.148	22.96		
20500	1.143	23.44		
21000	1.139	23.92		
21500	1.135	24.39		
22000	1.130	24.86		
22500	1.126	25.33		
23000	1.121	25.79	M-30T OS	MT-30T OS
23500	1.117	26.25		
24000	1.112	26.70		
24500	1.108	27.15		
25000	1.104	27.59		



Increased Safety in Heavy Lifting Operations

The WRIN STR Handle is a safety handle that provides additional safety to the Gunnebo Industries' BK safety hook family. With the WRIN STR Handle the operator opens and closes the safety hook without placing any hands inside the hook, resulting in a reduced risk of personal injury on worksites. The handle is easily mounted to the safety hook, without compromising the integrity of design and capabilities of the hook.



Improved workplace safety

- With the WRIN STR Handle there is no need to place a hand inside the safety hook, resulting in a reduced risk of personal injury on worksites.

Suitable to any safety hook within the BK family

- The WRIN STR Handle is easily mounted to any safety hook within the BK family.
- For sling shops the WRIN STR Handle is the perfect complement to the BK safety hooks, reducing the need for a large assortment of different safety hooks in stock.



Unique design

- Can be attached to any safety hook within the BK family, without compromising the integrity of the hook's design and capabilities.
- The handle is clamped to the hook and fixed by the hook's trigger pin.
- Hole for attaching a lead line for easy retrieval.
- Made of quality stainless steel according to AISI 316.

WRIN STR Handle

Suitable to any safety hook within the Gunnebo Industries BK family.

Art. no.	Code	Hook size (mm)	Dimension, overall (mm)	Suits the following safety hooks:	Weight (kg)
Z101413	STRG13	13	146 x 120 x 52	BK, BKG, BKL, BKLK 13-10	0.8
Z101414	STRG16	16	180 x 145 x 80	BK, BKG, BKL, BKLK 16-10	1.85
Z101415	STRG20	18/20	191 x 155 x 90	BK, BKG, BKL, BKLK 18/20-10	2.5
Z101416	STRG22	22	205 x 160 x 90	BK, BKLK 22-10	2.55
Z101417	STRG26	26	224 x 180 x 103	BK, BKLK 26-10	3.4
Z101418	STRG32	32	260 x 172 x 103	BK, BKLK 32-8	3.95

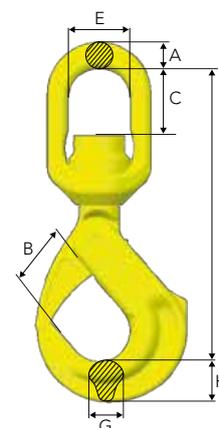
Material: Stainless steel according to AISI 316.



Swivel Safety Hook BKLK Offshore

Art. no.	Code	WLL tonnes 4:1	WLL tonnes 5:1	L	B	C	E	A	G	H	Weight kgs
Z101370	BKLK-13-10 W OS	6.8	5.4	307	55	72	61	25	30	40	4.9
Z101371	BKLK-16-10 W OS	10.3	8.0	367	62	88	82	26	37	50	8.4
Z1013561	BKLK-18/20-10 W OS	16.0	12.8	395	68	88	80	35	46	64	13.5
Z101294	BKLK-22-10 OS	20.0	16.0	436	79	80	80	35	50	62	16.8
Z101295	BKLK-26-10 OS	27.3	21.8	486	100	110	102	45	54	68	26.5
Z101344	BKLK-32-8 OS	32.8	25.0	533	120	110	102	45	62	86	32.3
With double latch											
GS1167	BKLD-13-10 W OS	6.8	5.4	307	44	72	61	25	30	40	5.0
GS1168	BKLD-16-10 W OS	10.3	8.0	367	48	88	82	26	37	50	8.8
GS1169	BKLD-18/20-10 W OS	16.0	12.8	368	52	60	72	31	44	65	12.4
GS1170	BKLD-26-10 OS	27.3	21.8	486	72	110	102	45	54	68	27.0

Manufactured according to requirements in: DNV 2.7-1:2013, DNVGL-ST-0377:2016, DNVGL-ST-0388:2016 and NORSOK R-002:2017.

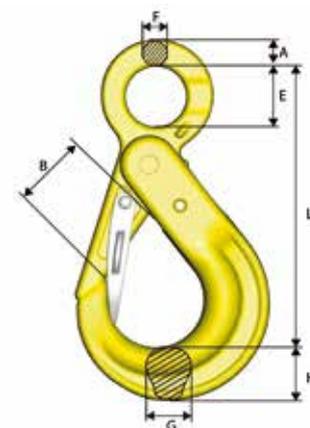


Safety Hook BK and BKLK with Double Latch

With recessed trigger

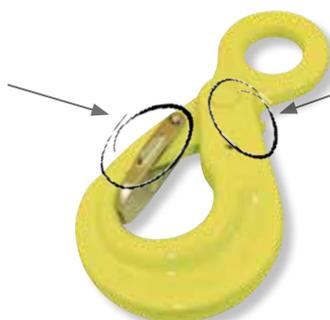
Due to the motion of the sea when loading and unloading offshore, direct impact on the hook could cause the latch to unintentionally open when not being under load, risking the load to unhitch. The double latch safety hook has an extra latch retaining the load in this case, keeping both load and personnel safe.

Art. no.	Code	WLL tonnes*	A	L	B	E	F	G	H	Weight kgs
Z101154	BKD-13-10	6.8	20	207	44	45	16	30	40	3.2
Z101155	BKD-16-10	10.3	26	254	48	56	20	37	50	5.8
Z101156	BKD-18/20-10	16.0	30	290	52	60	22	44	62	9.1
Z101373	BKD-26-10 OS	27.3	35	345	72	80	25	54	68	16.8



Double Latch

Should the hook latch accidentally open, either through direct impact or excessive wear on the trigger, the extra latch is there to retain the load safely. The latch does not cause inconvenience for the operator and may save their lives if something goes wrong.



Recessed Trigger

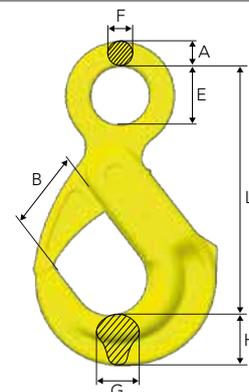
To avoid the trigger from being hit or damaged it has been recessed into the hook. This prevents the latch further from accidentally opening.

Safety Hook BK Offshore

Art. no.	Code	WLL tonnes 4:1	WLL tonnes 5:1	L	B	E	F	G	H	Weight kgs
Z101355	BK-26-10 OS	27.3	21.8	342	100	80	25	54	68	16.5
Z101364	BK-32-8 OS	32.8	25.0	400	120	90	30	62	86	23.6

Offshore material, impact toughness > 27 kJ at -20°C.

Manufactured according to requirements in: DNV 2.7-1:2013, DNVGL-ST-0377:2016, DNVGL-ST-0388:2016 and NORSOK R-002:2017



See our Offshore Shackles in Chapter 4



Classic Components



GUNNEBO
Industries

The SK-system - Endless Possibilities

A range of specialized components for safe and easy assembly to chain, steel wire rope, webbing and roundsling, designed to solve your below-the-hook problems.

The Polyester Sling System provides:

- Universal coupling of components to chain, wire and synthetic slings.
- Quick and simple assembly - only a hammer needed.
- Easy assembly - standardized dimensions within each size range effectively eliminates the incorrect assembly of components with different safe working loads.
- Heavy hoisting with strong yet lightweight equipment, all components are manufactured from alloy steel for use with Grade 8 chain.



2

SKA - pin & collar

The SKA set, containing pin and collar, can be used to connect all products in the SK-range. This creates a multitude of available combinations, each adaptable to the unique lifting situation.

The SKA-set gives you flexibility - it can be disassembled and put in new combinations, to provide solutions for a versatile lifting environment.

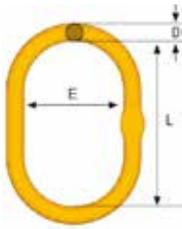


SKLI/SKLU

Electrically insulated, lubricated, sealed roller bearing swivel. Fully rotational even at maximum load. Tested to resist 1.000 V. Suitable for protection of overhead cranes during welding operations on suspended loads.

By using the SKLI/SKLU with the SK-system you get a versatile solution that will fit almost any situation.

Master Link MF

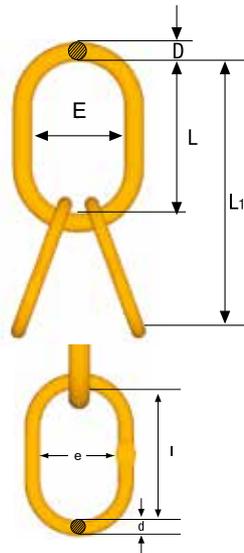


Art. no.	Code	WLL (SF 5:1) tonnes*		L	E	D	Weight kgs
		EN1677-4	A-952/A952M				
Z100860	MF-86-10	2.5	3.2	125	70	14	0.4
Z100861	MF-108-10	4.0	5.2	140	80	17	0.8
Z100862	MF-1310-10	7.5	8.0	160	95	22	1.5
Z100863	MF-1613-10	10.0	13.6	190	110	28	2.5
Z100864	MF-2016-10	17.0	20.6	240	140	34	5.2
Z100865	MF-2220-10	25.0	30.9	250	150	40	7.3

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

Master Link with Sub Links MT

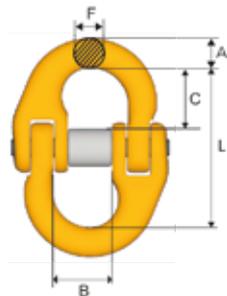
Flattened section on the sublinks.



Art. no.	Code	WLL (SF 5:1) tonnes*		For chain 3-4-leg	L1	L	E	D	I	e	d	Weight kgs
		EN1677-4	A-952/A952M									
Z100888	MT-6-10	3.5	5.0	6	270	150	90	19	120	70	14	1.8
Z100889	MT-8-10	5.2	8.0	7, 8	300	160	95	22	140	80	17	3.0
Z100890	MT-10-10	11.5	16.0	10	360	200	120	30	160	95	22	6.4
Z100891	MT-13-10	17.0	26.0	13	450	250	150	40	200	120	30	14.2
Z100892	MT-16-10	28.0	35.0	16	500	300	200	50	200	120	32	23

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

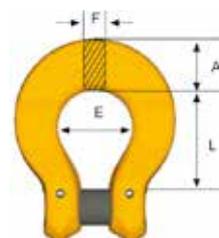
Coupling Link G



Art. no.	Code	WLL tonnes*	For chain dim.	L	B	F	A	C	Weight kgs
Z622882	G-6-8	1.1	6	45	15	7	8	17	0.1
Z279333	G-7/8-8	2.0	7, 8	56	18	9	11	22	0.2
Z279430	G-10-8	3.2	10	68	25	11	13	26	0.3
Z279537	G-13-8	5.4	13	89	30	15	16	33	0.7
Z279634	G-16-8	8.2	16	105	36	19	20	40	1.2
Z279731	G-18/20-8	12.8	19	125	43	22	23	47	1.9
Z279838	G-22-8	15.5	22	152	50	24	26	59	3.0
Z349171	G-26-8	21.7	26	161	58	30	33	61	5.2
Z349189	G-32-8	32.8	32	200	70	38	40	77	9.5

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.

Berglok Chain Coupler BL



Art. no.	Code	WLL tonnes*	For chain dim.	L	E	F	A	Weight kgs
Z622036	BL-6-8	1.1	6	27	20	9	14	0.1
Z195823	BL-7/8-8	2.0	7, 8	35	25	11	18	0.2
Z208022	BL-10-8	3.2	10	45	32	14	22	0.4
Z217820	BL-13-8	5.4	13	56	40	17	28	0.8
Z208226	BL-16-8	8.2	16	68	50	22	35	1.4

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.

Chain, Classic Grade 8

Short link, KL

Heat treatment

Quenched and tempered.

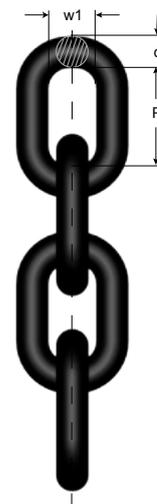
Heat treatment

Painted black (KLB)
Painted yellow (KLU)

Fulfills the requirements in:

EN 818-2:2008, AS 2321:2014,
ASTM A391/A 391M-07 (2012)

Art. no. Box	Code	WLL tonnes*	d nom.	P	w1	Weight kgs/m	Manufacturing proof force kN	Breaking force kN
Z802174 - 1 x 200 m	KLB 6-8E	1.1	6	18	8.5	0.8	28.3	45.2
Z802175 - 1 x 200 m	KLB 7-8E	1.5	7	21	10.0	1.1	38.5	62
Z802176 - 1 x 200 m	KLB 8-8E	2.0	8	24	11.0	1.4	50.3	80.6
Z802156 - 1 x 100 m	KLB 10-8E	3.2	10	30	14.0	2.3	79	130
Z802157 - 1 x 100 m	KLB 13-8E	5.4	13	39	17.7	3.8	133	214
Z802177 - 1 x 100 m	KLB 16-8E	8.2	16	48	21.9	5.6	201	322
Z801203 - 1 x 100 m	KLB 19-8E	11.6	19	57	27.0	7.8	284	457
Z801228 - 1 x 50 m	KLB 22-8E	15.5	22	66	29.5	10.6	380	610
Z801231 - 1 x 50 m	KLB 26-8E	21.6	26	78	35.0	14.8	531	850
Z801232 - 1 x 25 m	KLB 32-8E	32.8	32	96	41.6	21.6	804	1300

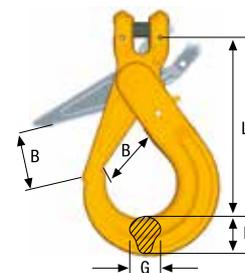


2

Safety Hook BKG

Art. no.	Code	WLL tonnes*	For chain dim.	L	B	G	H	Weight appr. kgs
Z297222	BKG-7/8-8	2.0	7, 8	120	37	17	26	0.9
Z295929	BKG-10-8	3.2	10	143	45	21	30	1.5
Z291527	BKG-13-8	5.4	13	179	55	30	39	2.8
Z291624	BKG-16-8	8.2	16	217	62	37	48	5.1

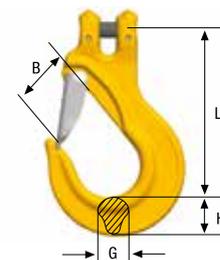
Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.



Sling Hook EGKN with latch

Art. no.	Code	WLL tonnes*	For chain dim.	L	B	G	H	Weight appr. kgs
Z100744	EGKN-7/8-8	2.0	7, 8	95	29	17	22	0.5
Z100772	EGKN-10-8	3.2	10	121	37	19	29	0.9
Z100773	EGKN-13-8	5.4	13	147	42	27	36	2.0
Z100774	EGKN-16-8	8.2	16	170	49	34	44	3.6

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.

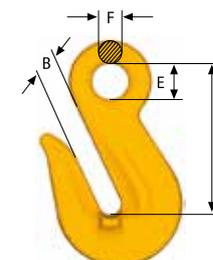


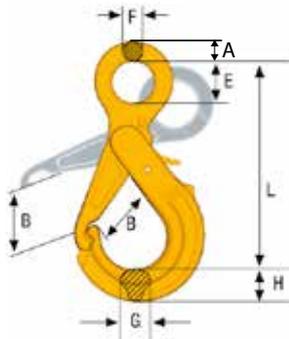
Grab Hook OG

Not for use with Berglok. No reduction of working load limit, thanks to supporting lugs on either side of hook to prevent chain link deformation.

Art. no.	Code	WLL tonnes*	For chain dim.	L	B	E	F	Weight appr. kgs
Z100811	OG-7/8-8	2.0	7, 8	65	10	16	10	0.3
Z291022	OG-10-8	3.2	10	85	12	20	12	0.6
Z295220	OG-13-8	5.4	13	104	15	25	16	1.2
Z296221	OG-16-8	8.2	16	130	19	30	19	2.4

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.



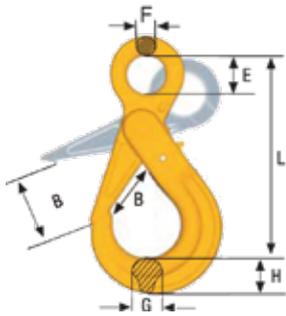


Safety Hook OBK

With griplatch.

Art. no.	Code	WLL tonnes*	For chain dim.	A	L	B	E	F	G	H	Weight kgs
Z100218	OBK-22-8	15.5	22	30	335	87	70	24	40	57	10.2

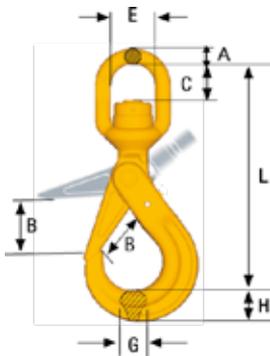
Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.



Safety Hook BK

Art. no.	Code	WLL tonnes*	For chain dim.	L	B	E	F	G	H	Weight kgs
Z101357	BK-32-8	32.8	32	400	120	90	30	62	86	23.8

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.

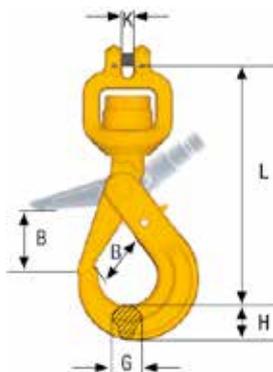


Swivel Safety Hook BCLK

With ball-bearing.

Art. no.	Code	WLL tonnes*	For chain dim.	L	B	C	E	A	G	H	Weight kgs
Z101344	BCLK-32-8 OS	32.8	32	533	120	110	102	45	62	86	32.3

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.



Clevis Swivel Safety Hook BKH

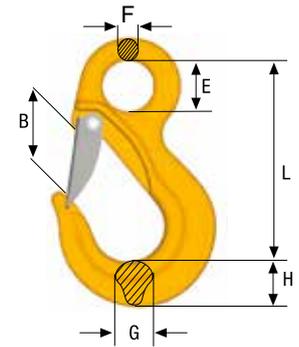
With ball-bearing.

Art. no.	Code	WLL tonnes*	For chain dim.	L	B	K	G	H	Weight kgs
Z336222	BKH-6-8	1.1	6	145	29	6.8	15	21	0.7
Z700809	BKH-7/8-8	2.0	7 - 8	181	37	8.8	17	26	1.2

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.

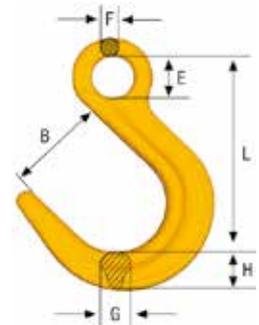
Sling Hook EK (without latch) and EKN (with latch)

Art. no.	Code	WLL tonnes*	For chain dim.	L	B	E	F	G	H	Weight kgs
EN 1677-2										
Z100720	EK-32-8	32.8	32	333	105	76	38	61	80	17.7
Z100725	EKN-32-8	32.8	32	333	93	76	38	61	80	17.9
Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.										
DIN 7540 - Also available in ROV version on request										
Z101382	DK-50T-8	50.0		442	124	130	50.5	89	116	45.5
Z101361	DKN-50T-8	50.0		442	124	130	50.5	89	116	46.0
Z101384	DK-80T-8	80.0		610	155	102	63	110	145	79.5
Z101363	DKN-80T-8	80.0		610	155	102	63	110	145	80.0
Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.										



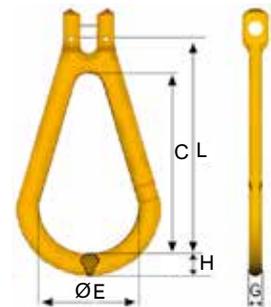
Foundry Hook OKE

Art. no.	Code	WLL tonnes*	For chain dim.	L	B	E	F	G	H	Weight Appr. kgs
Z645564	OKE-32-8	32.8	32.8	384	145	90	42	77	94	30
Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.										



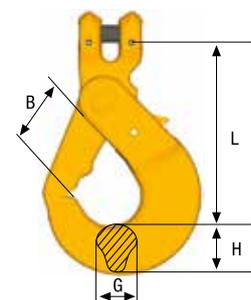
Clevis Eglink CEL

Art. no.	Code	WLL tonnes*	For chain dim.	C	E	G	H	L	Weight kgs	
Z700968	CEL-7/8-8	2.0	7,8	80	40	14	15	100	0.4	
Z700969	CEL-10-8	3.2	10	100	50	18	19	126	0.7	
Z700970	CEL-13-8	5.4	13	130	65	23	25	162	1.5	
Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.										



Container Hook BKGC

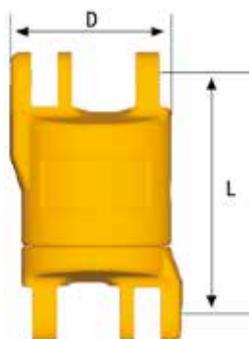
Art. no.	Code	WLL tonnes*	For chain dim.	L	B	G	H	Weight kgs
Z100242	BKGC-16-8	8.2	16	160	55	27	43	3.4
Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.								
Spare part: RDOBK								



Roller-Bearing Swivel, SKLI/SKLU

Electrically insulated, lubricated, sealed roller bearing swivel. Fully rotational even at maximum load. Tested to resist 1.000 V. Suitable for protection of overhead cranes during welding operations on suspended loads.

The Gunnebo Industries SKLI is equipped with a heavy duty roller bearing, enabling high durability and safe use also under severe load. It also has heavy duty nylon insulation inside to decrease friction when in use. The SKLI is compatible with the entire Gunnebo Industries SK-range for versatile use.



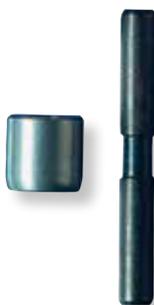
Roller-bearing Swivel SKLI/SKLU

Art. no.	Code	WLL tonnes*	For chain dim.	L	D	Weight kgs
Z100316	SKLI-7/8-8	2.0	7, 8	75	48	0.7
Z100414	SKLI-10-8	3.2	10	97	59	1.3
Z100415	SKLI-13-8	5.4	13	120	75	2.8
Z100416	SKLI-16-8	8.0	16	137	90	4.6
Z100417	SKLI-18/20-8	12.8	19	159	104	7.3
RS16520	SKLU-22-8*	15.5	22	160	109	9.2
RS16530	SKLU-26-8*	21.7	26	207	135	18.3

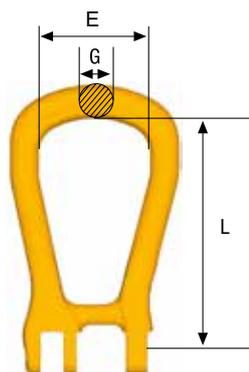
Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.

* Uninsulated

Load Pin and Locking Collar - SKA



Art. no.	Code	Weight kgs
Z700674	SKA-6-8	0.01
Z323624	SKA-7/8-8	0.02
Z318024	SKA-10-8	0.04
Z303822	SKA-13-8	0.08
Z303725	SKA-16-8	0.14
Z145048	SKA-18/20-8	0.26
Z133530	SKA-22-8	0.35
Z605407	SKA-26-8	0.63
Z650554	SKA-32-8	1.05



Master Link SKG (closed)

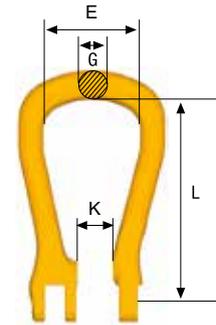
Art. no.	Code	WLL tonnes*	For chain dim.	L	E	G	Weight kgs
Z419684	SKG-7/8-8	2.0	7, 8	99	50	14	0.3
Z419781	SKG-10-8	3.2	10	127	66	18	0.6
Z419888	SKG-13-8	5.4	13	145	72	22	1.1
Z419985	SKG-16-8	8.2	16	175	82	25	1.5
Z420086	SKG-18/20-8	12.8	19	204	105	30	3.0

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.

Master Link SKO (open)

Art. no.	Code	WLL tonnes*	For chain dim.	L	E	G	K	Weight kgs
Z418683	SKO-7/8-8	2.0	7, 8	99	50	14	15	0.3
Z418780	SKO-10-8	3.2	10	127	66	18	20	0.6
Z419383	SKO-13-8	5.4	13	145	72	22	25	1
Z419480	SKO-16-8	8.2	16	175	82	25	30	1.5
Z419587	SKO-18/20-8	12.8	19	204	105	30	36	2.9

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.

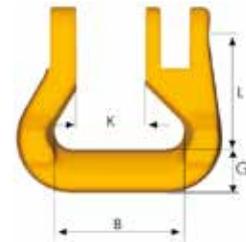


Roundsling Coupling SKR

Special shape for full WLL of the roundsling

Art. no.	Code	WLL tonnes*	L	B	G	K	Weight kgs
Z127840	SKR-7/8-8	2.0	35	40	13	18	0.2
Z143143	SKR-10-8	3.2	42	47	16	24	0.4
Z302538	SKR-13-8	5.4	50	53	19	29	0.7
Z143240	SKR-16-8	8.2	62	67	23	35	1.3
Z143347	SKR-18/20-8	12.8	71	80	28	43	1.9
Z100057	SKR-22-8	15.5	111	125	40	50	5.3
Z100055	SKR-26-8	21.7	129	150	48	58	8.9

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.

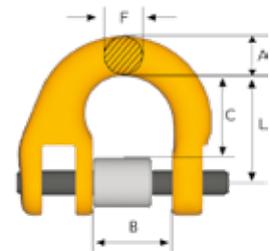


Half-link SKT

(incl. locking set)

Art. no.	Code	WLL tonnes*	For chain dim.	L	B	F	A	C	Weight kgs
Z426286	SKT-7/8-8	2.0	7, 8	28	18	9	11	22	0.1
Z426383	SKT-10-8	3.2	10	34	25	11	13	26	0.2
Z426480	SKT-13-8	5.4	13	44	30	15	16	33	0.4
Z426587	SKT-16-8	8.2	16	52	36	19	20	40	0.6
Z426684	SKT-18/20-8	12.8	19	63	43	22	23	47	1.1
Z100225	SKT-22-8	15.5	22	76	50	24	26	59	1.7
Z100226	SKT-26-8	21.6	26	80	58	30	33	61	2.6
Z100227	SKT-32-8	32.8	32	100	70	38	40	78	4.9

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.

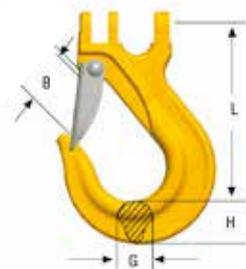


Sling Hook ESKN/SKN

With latch.

Art. no.	Code	WLL tonnes*	For chain dim.	L	B	G	H	Weight kgs
Z424682	SKN-7/8-8	2.0	7, 8	90	27	18	21	0.4
Z424789	SKN-10-8	3.2	10	115	34	23	29	0.8
Z101214	ESKN-13-8	5.4	13	145	42	28	36	1.8
Z100786	ESKN-16-8	8.2	16	178	54	38	43	3.4
Z100781	ESKN-18/20-8	12.8	19	197	59	49	51	5.1

Fulfills requirements in: EN 1677:2008, ISO 8539:2009, ASTM A952/A952M, AS 3776:2015 and SANS 1595:2003.



Excavator Hook

UKN - The Original Excavator Hook

Gunnebo Industries continuously works with product development and innovation to create the optimal solutions for each lifting situation. For more than 250 years we have developed products that have become today's standards on the market. There is however only one original – Gunnebo Industries. With the original you get the perfect fit and smart details.

Many excavators are used for material handling and lifting due to their availability at most work sites and capacity. However, often the rigging gear is attached either to the teeth of the bucket or on the arm directly, which together with no knowledge of capacity risk leading to accidents. This led Gunnebo Industries to develop the UKN hook back in 1975, an industry first.

Tried & Tested Globally

The UKN has been fitted to excavators for over 40 years. Either as an aftermarket product or directly from the manufacturer. The UKN hook is the hook of choice for internationally leading manufacturers. With Gunnebo Industries' long experience, high quality and availability of both product and spare parts globally through our partners, the choice is easy.

100% Proof-loaded

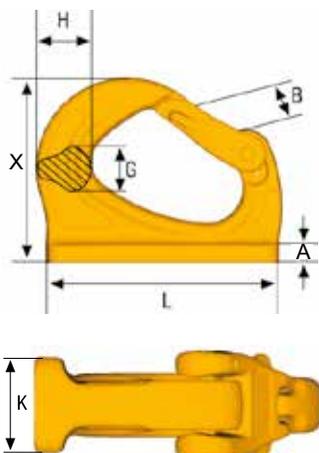
- Every hook individually proof-loaded 3 x WLL

Heavy-duty

- Drop-forged
- Rated with a 5:1 safety factor

Clear markings

- Country of origin
- Traceability codes
- Model and WLL
- BG-approval stamp



Universal Weld-On Hook, UKN

Art. no.	Code	WLL tonnes**	B	G	H	K	L	A	X	Weight kgs
Z1002560	UKN-0,75*	0.75	20	13	20	19	81.5	5	56	0.2
Z6511810	UKN-1*	1.0	27	17	25	25	95	6	72	0.6
Z7009060	UKN-2*	2.0	33	20	30	30	114	8	86	0.9
Z6455730	UKN-3	3.0	30	23	32	35	132	10	105	1.3
Z6521160	UKN-4	4.0	30	29	38	42	140	11	114	2.0
Z6455800	UKN-5	5.0	34	30	47	45	165	12	131	3.2
Z6515390	UKN-8	8.0	34	40	51	50	172	13	133	3.6
Z6456030	UKN-10	10.0	47	43	58	55	220	14	170	8.2
Z1007850	UKN-15	15.0	55	50	67	60	240	15	188	9.8

* Welding plate slightly curved

** Safety factor 5:1

Fulfills requirements in: EN 474-1.

Hot Dip Galvanized Product Range

Expected lifetime of the protective coating

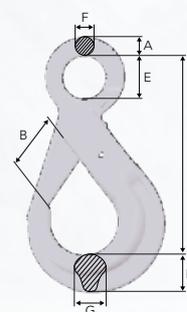
The average coating thickness is about 70 µm on the components. The expected service life will depend on the corrosivity of the user environment. According to ISO 9223:2012 the corrosion rate is 4-8 µm/year for a maritime environment with high salinity (C5-very high). This will result in an expected lifetime of 9-17 years. The toughest category in the standard is an offshore environment with direct exposure to salt water (e.g. fishing ships). In this application the corrosion rate is estimated to be 8-25 µm/year (CX-extreme), which would give an expected lifetime of 3-9 years.

Properties of components

Standards:	Finish:	Documentation:
<ul style="list-style-type: none"> Applicable parts of NS9415:2009 European standard EN 1677-1:2008 European standard EN 1677-3:2008 	<ul style="list-style-type: none"> Hot Dip Galvanized according to ISO 1461:2009 In order to minimize the risk for hydrogen embrittlement no acid pickling has been used before the hot dip galvanization. 	Inspection certificate acc. EN-10204 - 3.1
Material:	Temperature range:	Safety factor:
High Tensile Steel, Quenched and Tempered, Grade 8/80	-40 °C to 200 °C	4:1

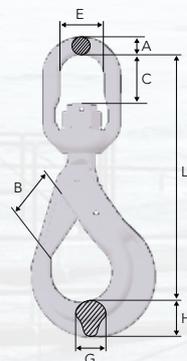
Safety Hook BK HDG

Art. no.	Code	WLL tonnes*	A	L	B	E	F	G	H	Weight kgs
ZG101108	BK-6-8 HDG	1.1	12	109	29	22	10	15	21	0.5
ZG101097	BK-7/8-8 HDG	2.0	14	138	37	28	11	17	26	0.9
ZG101024	BK-10-8 HDG	3.2	16	168	45	34	13	21	31	1.5
ZG101032	BK-13-8 HDG	5.4	20	207	55	44	16	30	40	3.0



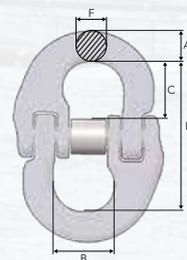
Swivel Safety Hook BKL HDG

Art. no.	Code	WLL tonnes*	L	B	C	E	A	G	H	Weight kgs
ZG101028	BKL-10-8 HDG	3.2	218	45	37	44	15	21	31	2.0
ZG101036	BKL-13-8 HDG	5.4	282	55	49	48	19	30	40	4.0



Coupling Link G HDG

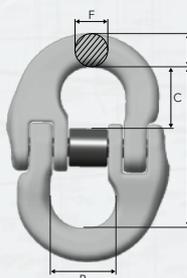
Art. no.	Code	WLL tonnes*	L	B	F	A	C	Weight kgs
ZG100821	G-6-8 HDG	1.1	45	15	7	8	17	0.1
ZG100822	G-8-8 HDG	2.0	56	18	9	11	22	0.2
ZG100823	G-10-8 HDG	3.2	68	25	11	13	26	0.3
ZG100824	G-13-8 HDG	5.4	89	30	15	16	33	0.7



Coupling Link GF - Stain Proof**

High strength stainless steel.

Art. no.	Code	WLL tonnes*	For chain dim.	L	B	F	A	C	Weight. kgs
B80202	GF-10-8 SP	3.2	10	68	25	11	13	26	0.3
B80203	GF-13-8 SP	5.4	13	89	30	15	16	33	0.7
B80204	GF-16-8 SP	8.2	16	105	36	19	20	40	1.2



**This product comes with a straight pin without recession.

Spare Part RD BK

(with assembly kit)

Set for BK/BKG Safety hooks consists of trigger, stainless steel spring, retaining pin and assembly kit.



Recessed trigger			Standard trigger (long trigger)		
Art. no.	Code	Weight kgs	Art. no.	Code	Weight kgs
Z100282	RDBK-6	0.02	Z1002820	RDBK-6	0.01
Z100283	RDBK-8	0.03	Z1002830	RDBK-8	0.03
Z100284	RDBK-10	0.03	Z1002840	RDBK-10	0.03
Z100285	RDBK-13	0.05	Z1002850	RDBK-13	0.05
Z100286	RDBK-16	0.10	Z1002860	RDBK-16	0.12
Z100297	RDBK-18/20	0.21			
Z100287	RDBK-22	0.20			
Z100280	RDBK-26	0.50			
Z100294	RDBK-32	0.70			
Z1002970	RDBK 18/20 OS	0.21			
Z1002870	RDBK-22 OS	0.20			
Z1002950	RDBK-26OS	0.50			
Z1002940	RDBK-32OS	0.70			

Spare Part RD OBK / GBK

(with assembly kit)

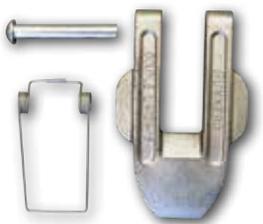
Set for OBK/GBK Safety hooks consists of trigger, stainless steel spring, retaining pin and assembly kit.



Art. no.	Code	Weight kgs
Z100281	RDOBK-6	0.01
Z100288	RDOBK-7/8	0.02
Z100289	RDOBK-10	0.03
Z100290	RDOBK-13	0.05
Z100291	RDOBK-16	0.08
Z100297	RDOBK-18/20	0.21
Z100323	RDOBK-22-8	0.35

Spare Part RD BKD / BKLKD

(with assembly kit)



Art. no.	Code	Weight kgs
Z101157	RDBKD-13 double latch	0.22
Z101158	RDBKD-16 double latch	0.42
Z101159	RDBKD-18/20 double latch	0.47

Spare Part RD GKN / OKN



Art. no.	Code	Weight kgs
Z622175	RDGKN/OKN-7/8-8	0.05
Z622183	RDGKN/OKN-10-8	0.09
Z622206	RDGKN/OKN-13-8	0.13
Z622214	RDGKN-16-8	0.22

Spare Part RD LKNG



Art. no.	Code	Weight kgs
Z700495	RDLKNG-16 Bolt and Nut	0.7
B60122	RDLKNG-16 Bronze Washer and Retaining pin	0.03

Spare Part RDGG

Spare part consist of pin, spring and locking ring.

Art. no.	Code	Weight kgs
B17930	RDGG-8-10 locking pin	0.03
B17931	RDGG-10-10 locking pin	0.04
B17932	RDGG-13-10 locking pin	0.05
B17933	RDGG-16-10 locking pin	0.06



2

Spare Part LKN / LKNK / EKN / OKN / EGKN / RH / ESKN

Set consists of latch, stainless steel spring and rivet.

Art.no.	Code	Weight kgs
Z100445	RDEKN- 6 / OKN / RH 1	0.03
Z100447	RDEKN- 7/8 /LKN / RH 2	0.05
Z100450	RDEKN-10 / LKN / RH 3	0.06
Z100449	RDEKN-13 / LKN / RH 5	0.13
Z100217	RDEKN-16 / LKN	0.20
Z100453	RDEKN-18/20	0.26
Z100452	RDEKN-22	0.42
Z100742	RDEKN-26	0.53
Z100743	RDEKN-32	0.60



Spare Part Set SKN, OKN and LKN (old version)

Set consists of latch, stainless steel spring and rivet.

Art. no.	Code	Weight kgs
Z420581	RDSKN/LKN-7/8-8	0.05
Z420688	RDSKN/LKN-10-8	0.10
Z420785	RDSKN/LKN-13-8	0.14
Z420989	RDSKN/OKN-16-8	0.22
Z421087	RDSKN/OKN-18/20-8	0.27
Z700698	RDOKN-22-8	0.48



Spare Part UKN

Spare part set RDUKN (msp) consists of forged latch, pin, stainless steel spring and retaining pin.

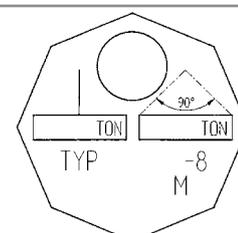
Art. no.	Code	Weight kgs
Z100258	RDUKN-0.75	0.06
Z700264	RDUKN-1	0.12
Z700958	RDUKN-2	0.20
Z700266	RDUKN-3/4	0.20
Z700268	RDUKN-5/8	0.36
Z700269	RDUKN-10	0.88
Z700984	RDUKN-15	1.20



Id-tag grade 8

Stainless

Art.no.	Code
Z100004	Id-tag



Sling Id-tag Grade 10

Stainless steel

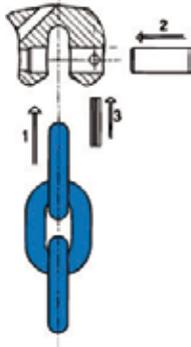


Art. no.	Code
B14841	Flexitag 6 mm with ferrule and wire
B14842	Flexitag 8 mm with ferrule and wire
B14843	Flexitag 10 mm with ferrule and wire
B14844	Flexitag 13 mm with ferrule and wire
B14845	Flexitag 16 mm with ferrule and wire
Z100971	Flexitag 6 mm
Z100972	Flexitag 8 mm
Z100973	Flexitag 10 mm
Z100974	Flexitag 13 mm
Z100975	Flexitag 16 mm
Z101077	Flexitag 20 mm
Z100899	Flexitag Neutral



Load Pin Set CLS

Clevis connection set (CLS) consists of one load pin and one spring retaining pin.



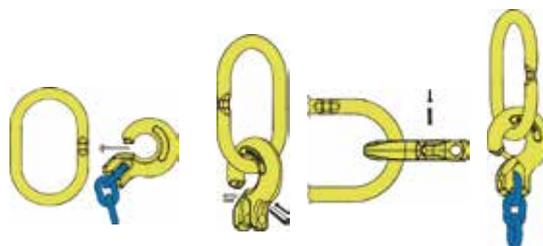
Art. no.	Code	Weight kgs/ea
B14930	CLS- 6	0.01
B14931	CLS- 8	0.02
B14932	CLS-10	0.04
B14933	CLS-13	0.09
B14934	CLS-16	0.16
B14935	CLS-20	0.26

Spare Part CS

The C-connection set CS, for CG, CGD, CL, CLD and RH hook, consists of one blocking pin and one spring retaining pin, for locking.



Art. no.	Code	Weight kgs/ea
B14920	CS- 6-10	0.01
B14921	CS- 8-10 / RH-1& -2	0.01
B14922	CS-10-10 / RH-3	0.01
B14923	CS-13-10	0.03
B14924	CS-16-10 / RH-5	0.05



Assembly: C-coupling - C-grab/C-lok with MF

Close/Open Locking Set FlexiLeg Quick Pin

Art. no.	Code	Weight kgs
Z101010	QP-6-10	0.01
Z101011	QP-8-10	0.01
Z101012	QP-10-10	0.01
Z101013	QP-13-10	0.03
Z101014	QP-16-10	0.06



2

Locking Set SKA

SKA locking set for G-link, consists of a load pin and locking collar.

Art. no.	Code	Weight kgs	Art. no.	Code	Weight kgs
Z100989	SKA- 6-10	0.01	Z700674	SKA-6-8	0.01
Z100933	SKA- 7/8-10	0.02	Z323624	SKA-7/8-8	0.02
Z100934	SKA-10-10	0.04	Z318024	SKA-10-8	0.04
Z100990	SKA-13-10	0.08	Z303822	SKA-13-8	0.08
Z100991	SKA-16-10	0.14	Z303725	SKA-16-8	0.14
Z101176	SKA-20-10	0.26	Z145048	SKA-18/20-8	0.26
Z650555	SKA-22-10	0.35	Z133530	SKA-22-8	0.35
Z650556	SKA-26-10	0.63	Z605407	SKA-26-8	0.63
Z650557	SKA-32-10	1.09	Z650554	SKA-32-8	1.05



Load Pin Set Berglok BLA

Set for Berglok and Clevis type connections. Consists of one load pin and two retaining pins.

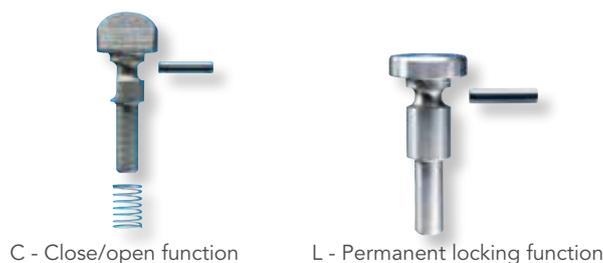
Art. no.	Code	Weight kgs
Z275649	BLA-6-8*	0.01
Z275347	BLA-7/8-8*	0.02
Z275444	BLA-10-8	0.04
Z275648	BLA-13-8	0.08
Z276047	BLA-16-8	0.15
Z276241	BLA-19-8	0.26



* Also for Safety hook BKH

Locking Set Midgrab MIG

Art. no.	Code	Weight kgs
B14904	C-8	0.02
B14905	L-8	0.02
B14914	C-10	0.02
B14915	L-10	0.02
B14916	C-13	0.08
B14917	L-13	0.05



C - Close/open function

L - Permanent locking function

Technical Information

The following information aims to give advice and explain the most common questions in order to ensure safe and proper use of lifting equipment.

It is of the utmost importance that this information is known to the user, and in accordance with the Machinery Directive 2006/42/EC this information must be delivered to the customer.

Extreme Environments

The in-service temperature effects the WLL as follows:

Temperature (°C)	Reduction of WLL			
	Grade 10 chain (400)	Grade 10 chain (200)	Grade 10 components	Grade 8 chain & components
-40 to +200 °C	0 %	0 %	0 %	0 %
+200 to +300 °C	10 %	Not allowed	10 %	10 %
+300 to +400 °C	25 %	Not allowed	25 %	25 %

Upon return to normal temperature, the sling reverts to its full capacity within the above temperature range. Chain slings should not be used above or below these temperatures. **Note! A chain sling with Grade 10 (200) chain must not be used in temperatures above 200 °C.**

- Chain and components must not be used in alkaline (>pH10) or acidic conditions (<pH6).
- Comprehensive and regular examination must be carried out when used in severe or corrosive inducing environments.
- In uncertain situations consult your Gunnebo Industries dealer.

Surface Treatment

Note! Hot-dip galvanizing or plating is not allowed outside the control of the manufacturer.

Protect Yourself and Others

- Before each use the chain sling should be checked for obvious damage or deterioration.
- Know the weight of the load, the centre of gravity and ensure it is ready to move and no obstacles will obstruct the lift.
- Check the conformity of the load with the WLL of the ID tag for the specific working configuration. *Never use a sling without a legible valid ID tag!*
- Prepare the landing site.
- Never overload a sling and avoid shock loading.
- Never use an improper sling configuration.
- Never use a worn out or damaged sling.
- Never ride on the load.
- Never walk or stand under a suspended load.
- Take into consideration that the load may swing or rotate.
- Watch your feet and fingers while loading/unloading.
- Always ensure that your back is clear.

General Advice

- Ensure that the sling is precisely as ordered.
- Ensure that the manufacturers certificate is in order.
- Ensure that the ID-tag corresponds to the information on the certificate (the following ID tag information is compulsory: WLL, number of chain legs, nominal size (mm) individual ID-mark, manufacturer, CE-marking and year of manufacturing).
- Ensure that all details of the chain sling are recorded.
- Ensure that the staff using the chain sling has received the appropriate information and training.

Asymmetrical Loading Conditions

For unequally loaded chain legs we recommend that the WLL are determined as follows:

- 2-leg slings calculated as the corresponding 1-leg sling
- 3 and 4-leg slings calculated as the corresponding 1-leg sling. (If it is certain that 2-legs are equally carrying the major part of the load, it can be calculated as the corresponding 2-leg sling.

Safe Use

A chain sling is usually attached to the load and the crane by means of terminal fittings such as hooks, links etc.

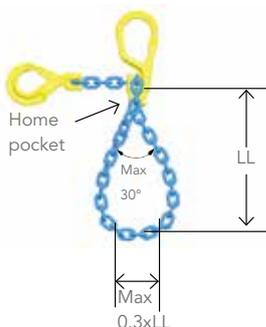
When frequently using a sling to it's maximum load, we recommend increasing the sling size by one dimension.



Chain should be without twists or knots, if the chain leg needs length adjustment use a shortening device. The lifting point should be seated well down in the terminal fitting, never on the point or wedged in the opening. The terminal fitting should be free to incline in any direction.

The chain may be passed under or through the load to form a choke hitch or basket hitch. The chain should be allowed to assume it's natural angle and should not be hammered down.

Where choke hitch is employed the WLL of the chain sling should be reduced by 20% (unless the LK choker hook is used)



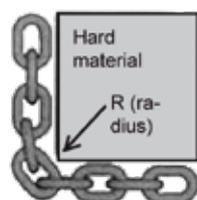
Endless chain slings shall be rated in the same way as a 2-legged sling.

Home pocket loop shall have an internal loop top angle of max. 30°. Rule of thumb: Cross dimension of the load shall be max. 0.3 times the loop length (LL)

Definition: The home pocket is the shortening pocket of the top component directly above the clevis to which the chain is connected.

Sharp edges

Use edge protectors to prevent sharp edges from damaging the chain. If lifting over sharp edges reduce the working load with the following reduction tor.



Edge load	$R > 2 \times \text{chain } \varnothing$	$R > \text{chain } \varnothing$	$R < \text{chain } \varnothing$
Reduction factor	1.0	0.7	0.5

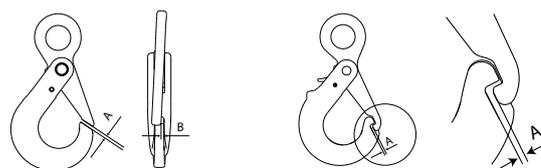
- The angle of the edge must not be below 90°.
- Chain links shall be protected from being bent or deformed and from receiving cuts or gouges.
- Chain sling WLL is to be reduced when chain is rigged over an edge radius R less than two (2) x chain diameter (d).
- Reduced WLL equals chain sling WLL from identification tag x reduction factor.
- Slings shall be padded or protected from the edges of their loads when the edge radius is less than 0.5 of the chain diameter(d).
- Slings shall be rigged to prevent chain from sliding over a load edge radius while lifting.
- Slings used in basket hitch shall have the loads balanced to prevent slipping.

When lifting with chain directly on lugs the lug diameter > 3x the pitch of the chain, otherwise the WLL must be reduced by 50%.

Maintenance

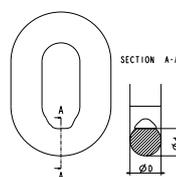
Periodic thorough examination must be carried out at least every 12 months or more frequently according to local statutory regulations, type of use and past experience.

- Overloaded chain slings must be taken out of service.
- If the lifting equipment is more than 25 years old, it must be recorded in the inspection register. An investigation into both its previous operating history and its current use should be made, as there is a potentially significant risk of fatigue, environmental impact etc.
- Chain and components including load pins which have been damaged, deformed, elongated, bent or showing signs of cracks or gouges shall be replaced. Carefully grind away small sharp cuts and burrs. Additional testing by magnetic particle inspection and/or proof loading at max. 2 x WLL may be carried out.
- The maximum permissible increase in hook aperture must not exceed 10% of the products nominal dimension.
- Check the function of latches, triggers and retaining pins / bushes, replace when necessary. Always use Gunnebo Industries original spare parts.
- Max. clearance between hook and latch. Note: For a Griplatch hook measure the difference between dimension A with unloaded spring and dimension A when the latch is pressed against the hook. Clearance B not applicable.



Size	Max. A (mm)	Max. B (mm)
6	2,2	3,5
7/8	2,7	4,5
10	3	6
13	3,3	7
16	4	9
18/20	5,5	10
22	6	11
26	6,5	12
32	7	13

- The wear of the chain and component shall in no place exceed 10% of the products nominal dimension. The chain link wear is defined and measured as the reduction of the mean diameter measured in two perpendicular directions, see picture.



$$\frac{d_1 + d_2}{2} > 0,9d_{nn}$$

d_n = nominal diameter

Quality Assurance

Type Testing

In order to prove the design, material, heat treatment and method of manufacture, each size of component and chain has been type tested in the finished condition in order to demonstrate that the component and chain possesses the required mechanical properties. The following testing procedures are particularly relevant:

Test for Deformation

The Manufacturing Proof Force (MPF) for the relevant size of the component is applied and removed. The dimensions after proof loading shall not alter from the original dimensions within the tolerances prescribed in our specifications and in the international standards.

Static Tensile Test

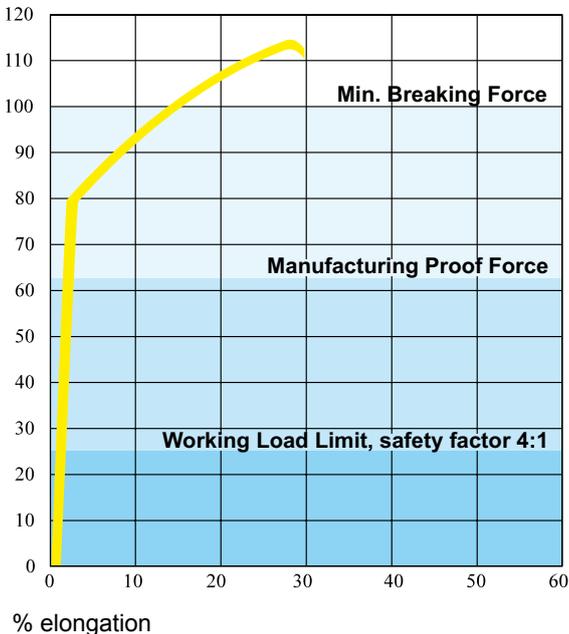
The Breaking Force (BF) for each component and size is verified. The verified value shall be at least equal to the Minimum Breaking Force (MBF) value. The MBF value is equal to the Working Load Limit (WLL) multiplied by the safety factor.

Fatigue Test

By fatigue testing in pulsator testing machines the toughest conditions of service are simulated.

Stress / Elongation Diagram

Chain grade 10, type KL
% of min. Breaking Force



Manufacturing Testing

During manufacture continuous process tests are carried out according to the requirements in our specifications and in the latest international standards. The following testing procedures are particularly relevant:

Proof Force

Each individual component and chain link is tested to the Manufacturing Proof Force (MPF) level before delivery. The MPF level is 2.5 times the WLL, equal to 62,5% of the Minimum Breaking Force.

Non Destructive Test / Visual Inspection

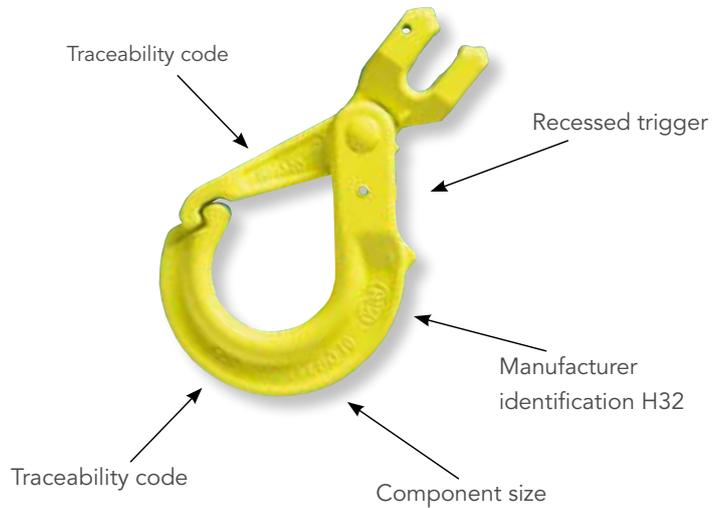
3% of every production batch of forged components are subject to magnetic particle or dye penetrating examination. Visual inspection is carried out on each chain link and each forged component to detect defects.

Static Tensile and Ultimate Elongation Test

During manufacture, samples are tested and the Minimum Breaking Force (MBF) value and the total ultimate elongation are verified.

Bending Deflection

During manufacturing, of chain and master links, samples are taken and the minimum bend deflection is verified.

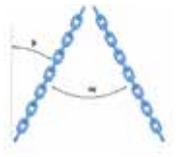
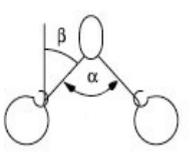




Working Load Limits - Europe

WLL tonnes Grade 10 GrabiQ

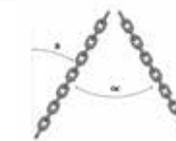
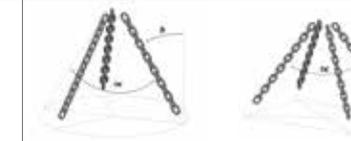
Based on EN 818-4:2008 WLL + 25%

							
Sling type	1-leg	2-leg		3- and 4-leg		Choke Hitch	
Condition of use	Straight	β 0-45° α 0-90°	β 45-60° α 90-120°	β 0-45° α 0-90°	β 45-60° α 90-120°	Choke β 0-45° α 0-90°	Choke β 45-60° α 90-120°
Load factor	1	1.41	1	2.1	1.5	1.1	0.8
Chain size							
6	1.50	2.10	1.50	3.10	2.20	1.60	1.20
7	1.95	2.70	1.95	4.00	2.90	2.10	1.50
8	2.50	3.50	2.50	5.20	3.70	2.70	2.00
10	4.00	5.60	4.00	8.40	6.00	4.40	3.20
13	6.80	9.50	6.80	14.20	10.20	7.40	5.40
16	10.00	14.10	10.00	21.00	15.00	11.00	8.00
20	16.00	22.50	16.00	33.60	24.00	17.60	12.80
22	20.00	28.20	20.00	42.00	30.00	22.00	16.00
26	27.00	38.00	27.00	56.70	40.50	29.70	21.60
32	40.00	56.40	40.00	84.00	60.00	44.00	32.00

Safety factor 4:1. Working load limits are based upon equally loaded and disposed sling legs.

WLL tonnes Grade 8 Classic

EN 818-4:2008

						
Sling type	1-leg	2-leg		3- and 4-leg		Choke Hitch
Condition of use	Straight	β 0-45° α 0-90°	β 45-60° α 90-120°	β 0-45° α 0-90°	β 45-60° α 90-120°	Endless sling in choke hitch
Load factor	1	1.41	1	2.1	1.5	1.6
Chain size						
6	1.12	1.60	1.12	2.36	1.70	1.80
7	1.50	2.12	1.50	3.15	2.24	2.50
8	2.00	2.80	2.00	4.25	3.00	3.15
10	3.15	4.25	3.15	6.70	4.75	5.00
13	5.30	7.50	5.30	11.20	8.00	8.50
16	8.0	11.2	8.0	17.0	11.8	12.5
19	11.2	16.0	11.2	23.6	17.0	18.0
22	15.0	21.2	15.0	31.5	22.4	23.6
26	21.2	30.0	21.2	45.0	31.5	33.5
32	31.5	45.0	31.5	67.0	47.5	50.0

Safety factor 4:1. Working load limits are based upon equally loaded and disposed sling legs.

Rules for Correct WLL

Where choke hitch is employed, the WLL of the chain sling should be reduced by 20 % (unless the LK choker hook is used).

Asymmetrical Loading Conditions

For unequally loaded chain slings, the following is recommended:

- A two-legged system is treated as a single-legged system.
- A three- or four-legged system is treated as a two-legged system.



Working Load Limits - United States

WLL tonnes Grade 10 GrabiQ

Based on A 906/A 906M-2

Sling type	1-leg	2-leg			3- and 4-leg		
Condition of use	Straight	$\alpha 60^\circ$	$\alpha 45^\circ$	$\alpha 30^\circ$	$\alpha 60^\circ$	$\alpha 45^\circ$	$\alpha 30^\circ$
Load factor	1	1.73	1.41	1	2.59	2.12	1.5
Chain size							
6	1.50	2.50	2.10	1.50	3.80	3.10	2.20
7	1.95	3.30	2.70	1.90	5.00	4.10	2.90
8	2.50	4.30	3.50	2.50	6.40	5.30	3.70
10	4.00	6.90	5.60	4.00	10.30	8.40	6.00
13	6.80	11.70	9.50	6.80	17.60	14.40	10.20
16	10.00	17.30	14.10	10.00	25.90	21.20	15.00
20	16.00	27.60	22.50	16.00	41.40	33.90	24.00
22	20.00	34.60	28.20	20.00	51.80	42.40	30.00
26	27.00	46.70	38.00	27.00	69.90	57.20	40.50
32	40.00	69.20	56.40	40.00	103.60	84.80	60.00

Note 1: WLL for 2-leg sling and single leg basket slings = 2 x 1-leg WLL x sin of horizontal angle α

Note 2: WLL for 3- and 4-leg sling and 2-leg basket slings = 3 x 1-leg WLL x sin of horizontal angle α

Note 3: WLL based upon equally loaded and disposed sling legs

WLL tonnes Grade 8 Classic

Based on A 906/A 906M-2

Sling type	1-leg	2-leg			3- and 4-leg		
Condition of use	Straight	$\alpha 60^\circ$	$\alpha 45^\circ$	$\alpha 30^\circ$	$\alpha 60^\circ$	$\alpha 45^\circ$	$\alpha 30^\circ$
Load factor	1	1.73	1.41	1	2.59	2.12	1.5
Chain size							
6	1.12	1.90	1.50	1.10	2.90	2.30	1.60
7	1.57	2.70	2.20	1.50	4.00	3.30	2.30
8	2	3.40	2.80	2.00	5.10	4.20	3.00
10	3.2	5.50	4.50	3.20	8.20	6.70	4.80
13	5.4	9.30	7.60	5.40	13.90	11.40	8.10
16	8.2	14.10	11.50	8.20	21.20	17.30	12.30
19	11.6	20.00	16.30	11.60	30.00	24.50	17.40
22	15.5	26.80	21.80	15.50	40.10	32.80	23.20
26	21.6	37.30	30.40	21.60	55.90	45.70	32.40
32	32.8	56.70	46.20	32.80	84.90	69.50	49.20

Note 1: WLL for 2-leg sling and single leg basket slings = 2 x 1-leg WLL x sin of horizontal angle α

Note 2: WLL for 3- and 4-leg sling and 2-leg basket slings = 3 x 1-leg WLL x sin of horizontal angle α

Note 3: WLL based upon equally loaded and disposed sling legs



Working Load Limits - Australia

WLL tonnes Grade 10 GrabiQ

Based on AS 3775.2:2014

Sling type	1-leg			2-, 3- and 4-leg				Basket Slings		GrabiQ home pocket loop		
	Straight	Adjustable with no deration	Reeved sling (Choke)	Straight 60°	Straight 90°	Straight 120°	Reeved (Choke) Max angle 60°	1-leg	2-leg	1-leg α max 30°	2-,3- and 4-leg 60° α max 30°	2-,3- and 4-leg 90° α max 30°
Load factor	1	1	0.75	1.73	1.41	1	1.3	1.3	2.25	1	1.73	1.4
Chain size												
6	1.50	1.50	1.10	2.50	2.10	1.50	1.90	1.90	3.30	1.50	2.50	2.10
7	1.95	1.95	1.40	3.30	2.70	1.95	2.50	2.50	4.30	1.95	3.30	2.70
8	2.50	2.50	1.80	4.30	3.50	2.50	3.20	3.20	5.60	2.50	4.30	3.50
10	4.00	4.00	3.00	6.90	5.60	4.00	5.20	5.20	9.00	4.00	6.90	5.60
13	6.80	6.80	5.10	11.70	9.50	6.80	8.80	8.80	15.30	6.80	11.70	9.50
16	10.00	10.00	7.50	17.30	14.10	10.00	13.00	13.00	22.50	10.00	17.30	14.00
20	16.00	16.00	12.00	27.60	22.50	16.00	20.80	20.80	36.00	-	-	-
22	20.00	20.00	15.00	34.60	28.20	20.00	26.00	26.00	45.00	-	-	-
26	27.00	27.00	20.20	46.70	38.00	27.00	35.10	35.10	60.70	-	-	-
32	40.00	40.00	30.00	69.20	56.40	40.00	52.00	52.00	90.00	-	-	-

Note 1: Advice regarding the appropriate deration should be sought by the manufacturer

Note 2: The determination of the angle of the multi-leg sling is the largest angle at the apex of the configuration

Note 3: Reeved (choke) slings and basket slings, in a two leg configuration have a maximum angle for us of 60°

Note 4: In the 2-leg basket sling, the master link to be used shall be of an appropriate WLL and with intermediate links. This ensures that the factor 2,25 can be accommodated and that there is no overcrowding with back hooking.

Note 5: For engineered lifts, see Clause 7.2.2 in AS 3775.2:2014

WLL tonnes Grade 8 Classic in Australia

Based on AS 3775.2:2014

Sling type	1-leg				2-, 3- and 4-leg				2-leg
	Straight	Adjustable with no deration	Reeved sling (Choke)	Basket Max angle 60°	Straight β 60°	Straight β 90°	Straight β 120°	Reeved (Choke) Max angle 60°	Basket
Load factor	1	1	0.75	1.3	1.73	1.41	1	1.3	2.25
Chain size									
6	1.10	1.10	0.80	1.40	1.90	1.50	1.10	1.40	2.40
7	1.50	1.50	1.10	1.90	2.50	2.10	1.50	1.90	3.30
8	2.00	2.00	1.50	2.60	3.40	2.80	2.00	2.60	4.50
10	3.20	3.20	2.40	4.10	5.50	4.50	3.20	4.10	7.20
13	5.40	5.40	4.00	7.00	9.30	7.60	5.40	7.00	12.10
16	8.00	8.00	6.00	10.40	13.80	11.20	8.00	10.40	18.00
19	11.60	11.60	8.70	15.00	20.00	16.30	11.60	15.00	26.10
20	12.50	12.50	9.30	16.20	21.60	17.60	12.50	16.20	28.10
22	15.50	15.50	11.60	20.10	26.80	21.80	15.50	20.10	34.80
26	21.60	21.60	16.20	28.00	37.30	30.40	21.60	28.00	48.60
32	32.80	32.80	24.60	42.60	56.70	46.20	32.80	42.60	73.80

Note 1: Advice regarding the appropriate deration should be sought by the manufacturer

Note 2: The determination of the angle of the multi-leg sling is the largest angle at the apex of the configuration

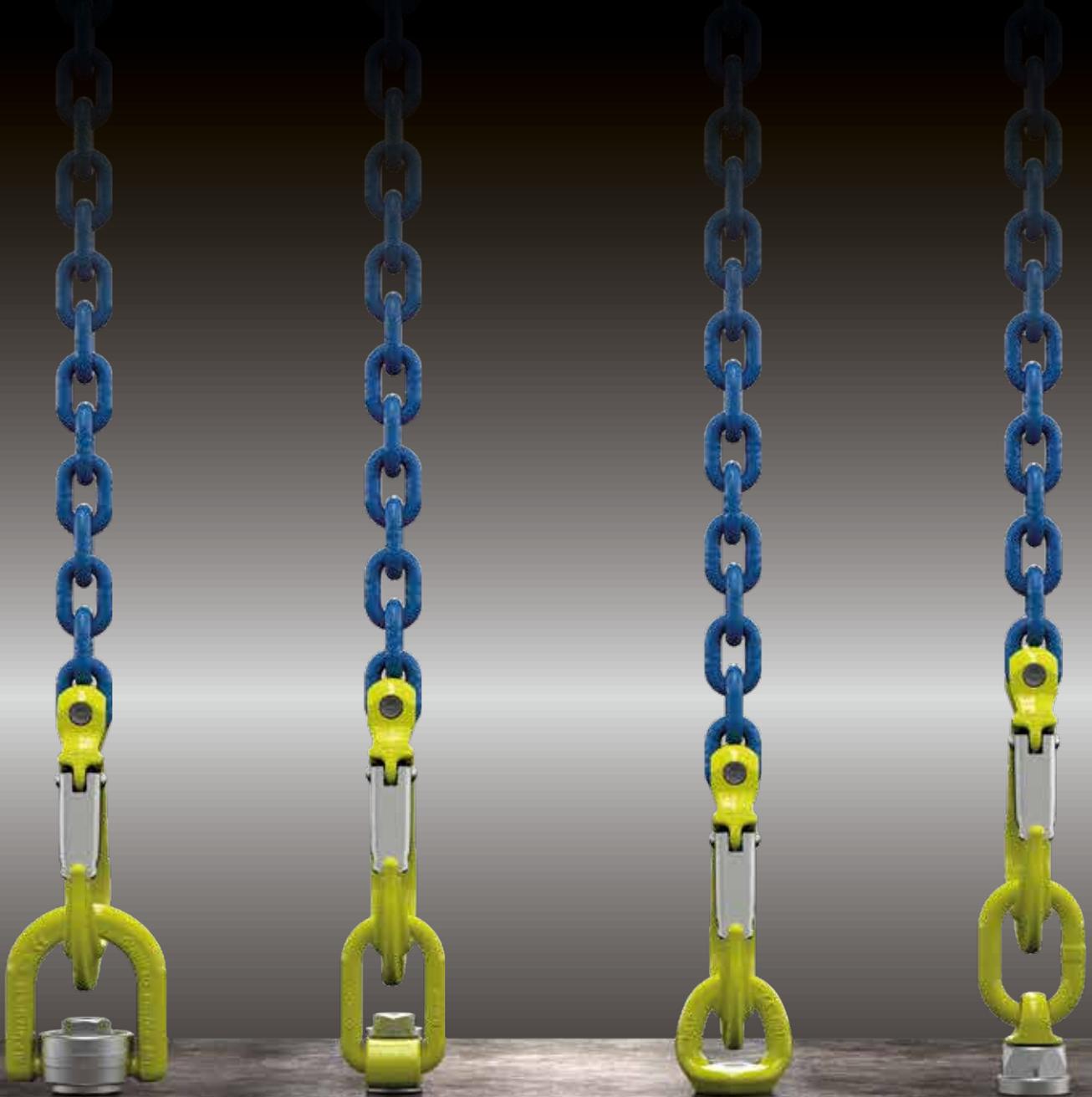
Note 3: Reeved (choke) slings and basket slings, in a two leg configuration have a maximum angle for us of 60°

Note 4: In the 2-leg basket sling, the master link to be used shall be of an appropriate WLL and with intermediate links. This ensures that the factor 2,25 can be accommodated and that there is no overcrowding with back hooking.

Note 5: For engineered lifts, see Clause 7.2.2 in AS 3775.2:2014

Lifting Points

Rotating • Ball-bearing • De-centered • Weldable • Screw-on



GUNNEBO
Industries

Lifting Points

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WARNING:
Failure to read, understand and comply with the following instructions, working load limits and specifications in this publication may result in serious injury or damage to property.

The Lifting Point Family

In June 2015 we introduced three new lifting points as well as a significantly improved existing lifting point. We now have a range that will fit most lifting and lashing applications and can offer a full system, from master link to lifting point.

Choosing the right lifting point for your operation can be tricky, most lifting points can be used for a lot of purposes. But in order to give some guidance, and what we consider best practice, we have created a cross-chart (as seen on next page) to be used as indication to which lifting point that might be best suited for your specific purpose.

Rotating Eye Lifting Point - RELP

The RELP is a compact and robust lifting point, ideal for top-mounting and when it is important to have quick and easy on-hooking. The lifting point is easy to assemble/disassemble with a standard allen key. On the bolt itself information such as the working load limit, mounting torque and manufacturing ID is stamped, so it is always available for the operator.

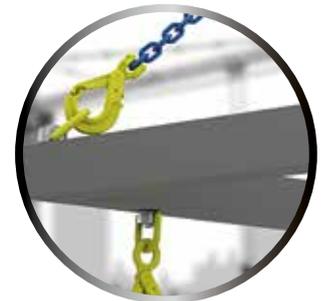
The RELP will automatically adjust to the loading direction which decreases the risk to load it incorrectly and endangering the lifting operation. For sensitive load surfaces the RELP is ideal, as the connecting sling hook will be positioned mainly parallel to the load surface, thus completely avoiding the hook causing damage on impact on the load. CE marked.



Rotating Lifting Point - RLP

The RLP has an easily dismountable D-ring to enable assembly of wiresling, master link or hook directly onto the lifting point.

RLP has a hexagon bolt (RFID prepared) to make it easy to disassemble/assemble with a wrench. The bolt is also clearly marked with information such as working load limit, mounting torque and manufacturer ID so it is always available to the operator. The RLP rotates 360° and pivots 180°, making it strong, flexible and reliable. CE marked.



De-centered Lifting Point - DLP

The design of the DLP allows the link to be folded over the housing when idle, allowing the lifting point to be almost completely stowed away when not in use.

The closed, oblong link is also equipped with a "stay-up"-function for easy on-hooking, (sizes up to M24) especially when there is limited space. This saves both the load from damage due to impacts from the hook, as well as making rigging fast and easy. The DLP is ideal in narrow spaces, such as corners or edge position, as the housing has a compact design. DLP has a hexagon bolt (RFID prepared) to make it easy to disassemble/assemble with a wrench. The bolt is also clearly marked with information such as working load limit, mounting torque and manufacturer ID so it is always available to the operator. CE marked.



Ball-bearing Lifting Point - BLP

The BLP is a very versatile lifting point and can safely be used for most applications. The ball-bearings in the BLP allow the load to be rotated during the lift, which is especially good when maintenance is needed on heavy tools and other types of equipment.

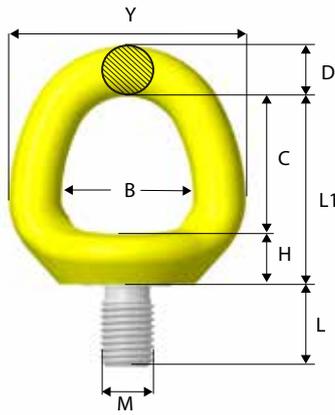
If the load surface is sensitive to impacts or scratches, the BLP is a good choice as it builds out from the load which makes it less likely that the lifting equipment will come in contact with it causing damage. The housing (RFID prepared) of the BLP is in-house drop-forged for increased strength and has a hexagon shape for easy mounting and dismounting. The housing is also clearly marked with information such as working load limit, mounting torque and manufacturer ID so it is always available to the operator. CE marked.





	RELP	RLP	DLP	BLP
Tight space	✓		✓	✓
Limited height (effective length)	✓	✓		
Vertical lift	✓	✓		✓
Angular lift		✓	✓	✓
Vertical rotation under load				✓
Tilting under load		✓	✓	✓
Sensitive load surface				✓
Single part lift	✓	✓		✓
Multiple part lift		✓	✓	✓
Integrated combination (hook or link)		✓		
RFID prepared		✓	✓	✓

This chart is intended to give guidance in choosing the right lifting point for your operation and is not rules for usage. For more advice contact your closest Gunnebo Industries dealer.



Rotating Eye Lifting Point RELP



Art. no.	Code	Dimensions in mm										Weight kgs
		B	C	D	E	H	L	L1	M	Y	Z	
Z102408	RELP-M8 x 1.25	28	28	11	40	14	15	42	8	50	29	0.2
Z102410	RELP-M10 x 1.5	28	28	11	40	14	15	42	10	50	29	0.2
Z102412	RELP-M12 x 1.75	32	33	13	46	13	20	47	12	58	38	0.3
Z102416	RELP-M16 x 2	39	41	15	53	16	24	57	16	70	40	0.5
Z102420	RELP-M20 x 2.5	42	43	16	60	18	30	60	20	78	46	0.7
Z102424	RELP-M24 x 3	50	51	19	68	20	36	71	24	88	44	1.1
Z102430	RELP-M30 x 3.5	60	62	26	85	28	45	90	30	112	64	2.4
Z102436	RELP-M36 x 4	72	72	32	97	32	54	104	36	136	74	4.1
Z102442	RELP-M42 x 4.5	82	82	38	120	37	63	119	42	158	91	6.7
Z102448	RELP-M48 x 5	94	96	43	142	39	72	135	48	180	102	9.9

Bolt according to: ISO 898-1 Class 10.9



RELP with UNC thread

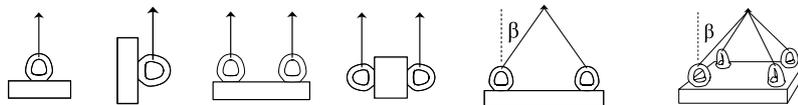


Art. no.	Code	Dimensions in m										M inch	Weight kgs
		B	C	D	E	H	L	L1	Y	Z			
Z102508	RELP 5/16"-18 UNC	28	28	11	40	14	15	42	50	29	5/16"	0.2	
Z102510	RELP 3/8"-16 UNC	28	28	11	40	14	15	42	50	29	3/8"	0.2	
Z102512	RELP 1/2"-13 UNC	32	33	13	46	13	20	47	58	38	1/2"	0.3	
Z102516	RELP 5/8"-11 UNC	39	41	15	53	16	24	57	70	40	5/8"	0.5	
Z102520	RELP 3/4"-10 UNC	42	43	16	60	18	30	60	78	46	3/4"	0.7	
Z102521	RELP 7/8"-9 UNC	42	43	16	60	18	30	60	78	46	7/8"	0.7	
Z102524	RELP 1"-8 UNC	50	51	19	68	20	36	71	88	44	1"	1.1	
Z102530	RELP 1 1/4"-7 UNC	60	62	26	85	28	45	90	112	64	1 1/4"	2.4	
Z102536	RELP 1 1/2"-6 UNC	72	72	32	97	32	54	104	136	74	1 1/2"	4.1	
Z102542	RELP 1 3/4"-5 UNC	82	82	38	120	37	63	119	158	91	1 3/4"	6.8	
Z102548	RELP 2"-4.5 UNC	94	96	43	142	39	72	135	180	102	2"	10.0	

Bolt according to: ISO 898-1 Class 10.9

Working Load Limits* - RELP

Symmetric Load (tonnes)



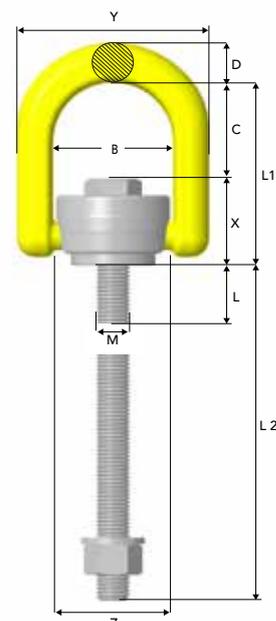
No. of legs	1		2		2 symmetric		3 & 4 symmetric		Tightening torque	Allen key
	Angle β	0°	90°	0°	90°	0-45°	45-60°	0-45°		
RELP -M8 x 1.25	0.7	0.3	1.4	0.6	0.4	0.3	0.6	0.4	10 Nm	8 mm
RELP 5/16"-18 UNC	0.7	0.3	1.4	0.6	0.4	0.3	0.6	0.4	7 Ft.Lbs	5/16"
RELP -M10 x 1.5	1.2	0.5	2.4	1.0	0.7	0.5	1.0	0.7	15 Nm	8 mm
RELP 3/8"-16 UNC	1.2	0.5	2.4	1.0	0.7	0.5	1.0	0.7	11 Ft.Lbs	5/16"
RELP -M12 x 1.75	2.0	0.8	4.0	1.6	1.1	0.8	1.6	1.2	27 Nm	8 mm
RELP 1/2"-13 UNC	2.0	0.8	4.0	1.6	1.1	0.8	1.6	1.2	20 Ft.Lbs	5/16"
RELP -M16 x 2	3.5	1.5	7.0	3.0	2.1	1.5	3.1	2.2	60 Nm	8 mm
RELP 5/8"-11 UNC	3.5	1.5	7.0	3.0	2.1	1.5	3.1	2.2	44 Ft.Lbs	5/16"
RELP -M20 x 2.5	6.1	2.4	12.2	4.8	3.3	2.4	5.0	3.6	90 Nm	8 mm
RELP 3/4"-10 UNC	5.0	2.3	10.0	4.6	3.1	2.3	4.8	3.4	66 Ft.Lbs	5/16"
RELP 7/8"-9 UNC	6.1	2.4	12.2	4.8	3.3	2.4	5.0	3.6	66 Ft.Lbs	5/16"
RELP -M24 x 3	8.1	3.3	16.2	6.6	4.6	3.3	6.9	4.9	135 Nm	19 mm
RELP 1"-8 UNC	8.1	3.3	16.2	6.6	4.6	3.3	6.9	4.9	100 Ft.Lbs	3/4"
RELP -M30 x 3.5	12.1	4.6	24.2	9.2	6.4	4.6	9.6	6.9	270 Nm	19 mm
RELP 1 1/4"-7 UNC	12.1	4.6	24.2	9.2	6.4	4.6	9.6	6.9	200 Ft.Lbs	3/4"
RELP -M36 x 4	16.1	7.1	32.2	14.2	9.9	7.1	14.9	10.6	320 Nm	19 mm
RELP 1 1/2"-6 UNC	16.1	7.1	32.2	14.2	9.9	7.1	14.9	10.6	236 Ft.Lbs	3/4"
RELP -M42 x 4.5	24	9.1	48	18.2	12.7	9.1	19.1	13.6	600 Nm	19 mm
RELP 1 3/4"-5 UNC	24	9.1	48	18.2	12.7	9.1	19.1	13.6	440 Ft.Lbs	3/4"
RELP -M48 x 5	32	12.1	64	24.2	16.9	12.1	25.4	18.1	800 Nm	19 mm
RELP 2"-4.5 UNC	32	12.1	64	24.2	16.9	12.1	25.4	18.1	590 Ft.Lbs	3/4"

Rotating Lifting Point RLP



Art. no. Standard bolt length	L	Art.no. Long bolt length**	L2	Code	Dimensions in mm								Weight kgs***
					B	C	D	L1	M	X	Y	Z	
Z101708	16	Z1017080L	101	RLP-M8 x 1.25	42	35	12	62	8	27	64	Ø40	0.3
Z101710	16	Z1017100L	101	RLP -M10 x 1.5	42	35	12	62	10	27	64	Ø40	0.3
Z101712	25	Z1017120L	120	RLP -M12 x 1.75	57	46	19	88	12	42	91	Ø54	1.0
Z101716	25	Z1017160L	160	RLP-M16 x 2	57	46	19	88	16	42	91	Ø54	1.0
Z101720	36	Z1017200L	200	RLP-M20 x 2.5	83	55	28	110	20	55	133	Ø80	2.9
Z101724	36	Z1017240L	240	RLP-M24 x 3	83	55	28	110	24	55	133	Ø80	2.9
Z101730	58	Z1017300L	300	RLP-M30 x 3.5	114	70	34	148	30	78	182	Ø111	7.1
Z101736	58	Z1017360L	300	RLP-M36 x 4	114	70	34	148	36	78	182	Ø111	7.3
Z101742	81	Z1017420L	301	RLP-M42 x 4.5	149	91	40	190	42	99	229	Ø142	14.3
Z101748	81	Z1017480L	301	RLP-M48 x 5	149	91	40	190	48	99	229	Ø142	14.5

** Long Bolt supplied with nut and washer. *** Weight is calculated with standard bolt length.
Bolt, nut and washer according to: ISO 898-1 Class 10.9



3

RLP with UNC thread



Art. no. Standard bolt length	L	Art.no. long bolt length**	L2	Code	Dimensions in mm								M inch	Weight kgs***
					B	C	D	L1	X	Y	Z			
Z101808	16	Z1018080L	101	RLP-5/16"-18 UNC	42	35	12	62	27	64	Ø40	5/16"	0.3	
Z101810	16	Z1018100L	101	RLP-3/8"-16 UNC	42	35	12	62	27	64	Ø40	3/8"	0.3	
Z101812	25	Z1018120L	120	RLP-1/2"-13 UNC	57	46	19	88	42	91	Ø54	1/2"	1.0	
Z101816	25	Z1018160L	160	RLP-5/8"-11 UNC	57	46	19	88	42	91	Ø54	5/8"	1.0	
Z101820	36	Z1018200L	200	RLP-3/4"-10 UNC	83	55	28	110	55	133	Ø80	3/4"	2.9	
Z101821	36	Z1018210L	200	RLP-7/8"-9 UNC	83	55	28	110	55	133	Ø80	7/8"	2.9	
Z101824	36	Z1018240L	240	RLP 1"-8 UNC	83	55	28	110	55	133	Ø80	1"	2.9	
Z101830	58	Z1018300L	300	RLP 1 1/4"-7 UNC	114	70	34	148	78	182	Ø111	1 1/4"	7.1	
Z101836	58	Z1018360L	300	RLP 1 1/2"-6 UNC	114	70	34	148	78	182	Ø111	1 1/2"	7.3	
Z101842	81	Z1018420L	301	RLP 1 3/4"-5 UNC	149	91	40	190	99	229	Ø142	1 3/4"	14.4	
Z101848	81	Z1018480L	301	RLP 2"-4.5 UNC	149	91	40	190	99	229	Ø142	2"	14.7	

** Long Bolt supplied with nut and washer. *** Weight is calculated with standard bolt length.
Bolt, nut and washer according to: ISO 898-1 Class 10.9

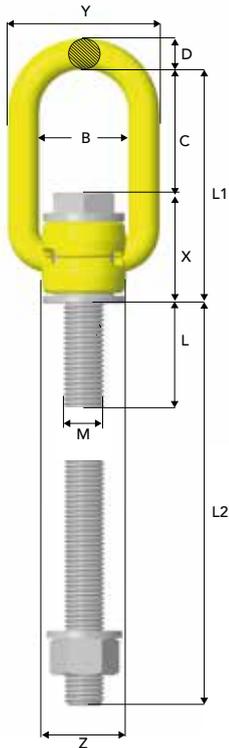
Working Load Limits* - RLP

Symmetric Load (tonnes)	Symmetric Load Diagrams						Tightening torque	Spanner size		
	1		2		3 & 4 symmetric					
No. of legs	1	1	2	2	2 symmetric	3 & 4 symmetric				
Angle β	0°	90°	0°	90°	0-45°	45-60°	0-45°	45-60°		
RLP - M8 x 1.25	0.8	0.4	1.6	0.8	0.5	0.4	0.8	0.6	10 Nm	13 mm
RLP 5/16"-18 UNC	0.8	0.4	1.6	0.8	0.5	0.4	0.8	0.6	7 Ft.Lbs	1/2"
RLP - M10 x 1.5	1.2	0.7	2.4	1.4	0.9	0.7	1.4	1.0	15 Nm	13 mm
RLP 3/8"-16 UNC	1.2	0.65	2.4	1.3	0.9	0.6	1.3	0.9	11 Ft.Lbs	1/2"
RLP - M12 x 1.75	2.0	1.2	4.0	2.4	1.6	1.2	2.5	1.8	27 Nm	24 mm
RLP 1/2"-13 UNC	2.0	1.2	4.0	2.4	1.6	1.2	2.5	1.8	20 Ft.Lbs	15/16"
RLP - M16 x 2	3.2	2.0	6.4	4.0	2.8	2.0	4.2	3.0	60 Nm	24 mm
RLP 5/8"-11 UNC	3.2	2.0	6.4	4.0	2.8	2.0	4.2	3.0	44 Ft.Lbs	15/16"
RLP - M20 x 2.5	5.6	2.8	11.2	5.6	3.9	2.8	5.8	4.2	90 Nm	32 mm
RLP 3/4"-10 UNC	5.0	2.5	10.0	5.0	3.5	2.5	5.2	3.7	66 Ft.Lbs	1 5/16"
RLP 7/8"-9 UNC	5.6	2.8	11.2	5.6	3.9	2.8	5.8	4.2	66 Ft.Lbs	1 5/16"
RLP - M24 x 3	8.0	4.6	16.0	9.2	6.4	4.6	9.6	6.9	135 Nm	32 mm
RLP 1"-8 UNC	8.0	4.6	16.0	9.2	6.4	4.6	9.6	6.9	100 Ft.Lbs	1 5/16"
RLP - M30 x 3.5	12.0	6.0	24.0	12.0	8.4	6.0	12.6	9.0	270 Nm	55 mm
RLP 1 1/4"-7 UNC	12.0	6.0	24.0	12.0	8.4	6.0	12.6	9.0	200 Ft.Lbs	2 1/4"
RLP - M36 x 4	14.0	8.0	28.0	16.0	11.2	8.0	16.8	12.0	320 Nm	55 mm
RLP 1 1/2"-6 UNC	14.0	8.0	28.0	16.0	11.2	8.0	16.8	12.0	236 Ft.Lbs	2 1/4"
RLP - M42 x 4.5	16.0	14.0	32.0	28.0	19.6	14.0	29.4	21.0	600 Nm	75 mm
RLP 1 3/4"-5 UNC	16.0	14.0	32.0	28.0	19.6	14.0	29.4	21.0	440 Ft.Lbs	3"
RLP - M48 x 5	20.0	16.0	40.0	32.0	22.4	16.0	33.6	24.0	800 Nm	75 mm
RLP 2"-4.5 UNC	20.0	16.0	40.0	32.0	22.4	16.0	33.6	24.0	590 Ft.Lbs	3"



Disassembly of the RLP is made easy by just folding the D-ring forward and push down.

De-centered Lifting Point DLP



Art. no. Standard bolt length	L	Art.no. Long bolt length**	L2	Code	Dimensions in mm											Weight Kgs***
					B	C	D	E	F	G	L1	M	X	Y	Z	
Z102208	13	Z1022080L	97.5	DLP-M8 x 1.25	35	48	10	39	14	10	78	8	30	55	26	0.3
Z102210	13	Z1022100L	97.5	DLP-M10 x 1.5	35	48	10	39	14	10	78	10	30	55	26	0.3
Z102212	23	Z1022120L	118	DLP-M12 x 1.75	35	48	12	51	20	14	91	12	44	59	32	0.5
Z102216	23	Z1022160L	158	DLP-M16 x 2	35	48	12	51	20	14	91	16	44	59	32	0.5
Z102220	34	Z1022200L	198	DLP-M20 x 2.5	54	88	18	71	28	18	145	20	58	90	48	1.6
Z102224	34	Z1022240L	238	DLP-M24 x 3	54	88	18	71	28	18	145	24	58	90	48	1.7
Z102230	53	Z1022300L	295	DLP-M30 x 3.5	82	94	26	104	39	27	182	30	88	122	75	5.0
Z102236	53	Z1022360L	295	DLP-M36 x 4	82	94	26	104	39	27	182	36	88	122	75	5.2
Z102242	73	Z1022420L	293	DLP-M42 x 4.5	100	104	36	136	54	34	216	42	113	156	110	11.6
Z102248	73	Z1022480L	293	DLP-M48 x 5	100	103	36	136	54	34	216	48	113	156	110	11.9

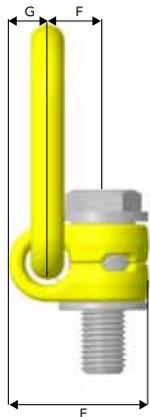
** Long Bolt supplied with nut and washer. *** Weight is calculated with standard bolt length.
Bolt, nut and washer according to: ISO 898-1 Class 10.9

DLP with UNC thread

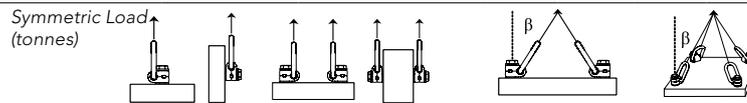


Art. no. Standard bolt length	L	Art.no. Long bolt length**	L2	Code	Dimensions in mm											M inch	Weight kgs***
					B	C	D	E	F	G	L1	X	Y	Z			
Z102308	13	Z1023080L	97.5	DLP-5/16"-18 UNC	35	48	10	39	14	10	78	30	55	26	5/16"	0.3	
Z102310	13	Z1023100L	97.5	DLP-3/8"-16 UNC	35	48	10	39	14	10	78	30	55	26	3/8"	0.3	
Z102312	23	Z1023120L	118	DLP-1/2"-13 UNC	35	48	12	51	20	14	91	44	59	32	1/2"	0.5	
Z102316	23	Z1023160L	158	DLP-5/8"-11 UNC	35	48	12	51	20	14	91	44	59	32	5/8"	0.5	
Z102320	34	Z1023200L	198	DLP-3/4"-10 UNC	54	88	18	71	28	18	145	58	90	48	3/4"	1.6	
Z102321	34	Z1023210L	198	DLP-7/8"-9 UNC	54	88	18	71	28	18	145	58	90	48	7/8"	1.6	
Z102324	34	Z1023240L	238	DLP-1"-8 UNC	54	88	18	71	28	18	145	58	90	48	1"	1.7	
Z102330	53	Z1023300L	295	DLP-1 1/4"-7 UNC	82	94	26	104	39	27	182	88	122	75	1 1/4"	5.5	
Z102336	53	Z1023360L	295	DLP-1 1/2"-6 UNC	82	94	26	104	39	27	182	88	122	75	1 1/2"	5.7	
Z102342	73	Z1023420L	293	DLP-1 3/4"-5 UNC	100	103	36	136	54	34	216	113	156	110	1 3/4"	11.7	
Z102348	73	Z1023480L	293	DLP-2"-4.5 UNC	100	103	36	136	54	34	216	113	156	110	2"	12.1	

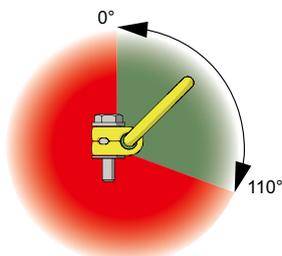
** Long Bolt supplied with nut and washer. *** Weight is calculated with standard bolt length.
Bolt, nut and washer according to: ISO 898-1 Class 10.9



Working Load Limits* - DLP



No. of legs	1		2		2 symmetric		3 & 4 symmetric		Tightening torque	Spanner size
	Angle β	$0^\circ < \beta < 90^\circ$	$0^\circ < \beta < 90^\circ$	$0-45^\circ$	$45-60^\circ$	$0-45^\circ$	$45-60^\circ$			
DLP -M8 x 1.25		0.35	0.70	0.5	0.35	0.7	0.5	10 Nm	13 mm	
DLP 5/16"-18 UNC		0.35	0.70	0.5	0.35	0.7	0.5	7 Ft.Lbs	1/2"	
DLP -M10 x 1.5		0.65	1.30	0.9	0.65	1.4	1.0	15 Nm	13 mm	
DLP 3/8"-16 UNC		0.60	1.20	0.8	0.60	1.3	1.0	11 Ft.Lbs	1/2"	
DLP -M12 x 1.75		1.0	2.0	1.4	1.0	2.1	1.5	27 Nm	24 mm	
DLP 1/2"-13 UNC		1.0	2.0	1.4	1.0	2.1	1.5	20 Ft.Lbs	15/16"	
DLP -M16 x 2		1.8	3.6	2.5	1.8	3.7	2.7	60 Nm	24 mm	
DLP 5/8"-11 UNC		1.6	3.2	2.2	1.6	3.3	2.4	44 Ft.Lbs	15/16"	
DLP -M20 x 2.5		2.6	5.2	3.5	2.6	5.4	3.9	90 Nm	32 mm	
DLP -3/4"-10 UNC		2.2	4.4	3.0	2.2	4.6	3.3	66 Ft.Lbs	1 5/16"	
DLP -7/8"-9 UNC		2.6	5.2	3.5	2.6	5.4	3.9	66 Ft.Lbs	1 5/16"	
DLP -M24 x 3		4.1	8.2	5.7	4.1	8.6	6.1	135 Nm	32 mm	
DLP -1"-8 UNC		4.1	8.2	5.7	4.1	8.6	6.1	100 Ft.Lbs	1 5/16"	
DLP -M30 x 3.5		5.0	10.0	7.0	5.0	10.5	7.5	270 Nm	55 mm	
DLP -1 1/4"-7 UNC		5.0	10.0	7.0	5.0	10.5	7.5	200 Ft.Lbs	2 1/4"	
DLP -M36 x 4		7.0	14.0	9.8	7.0	14.7	10.5	320 Nm	55 mm	
DLP -1 1/2"-6 UNC		7.0	14.0	9.8	7.0	14.7	10.5	236 Ft.Lbs	2 1/4"	
DLP -M42 x 4.5		15.0	30.0	21.0	15.0	31.5	22.5	600 Nm	75 mm	
DLP -1 3/4"-5 UNC		15.0	30.0	21.0	15.0	31.5	22.5	440 Ft.Lbs	3"	
DLP -M48 x 5		20.0	40.0	28.0	20.0	42.0	30.0	800 Nm	75 mm	
DLP -2"-4.5 UNC		20.0	40.0	28.0	20.0	42.0	30.0	590 Ft.Lbs	3"	

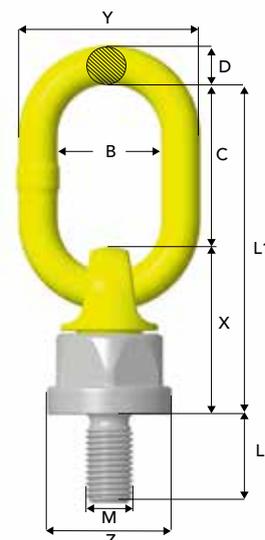


- The DLP can only be loaded from 0° to 110° degrees
- Rotation around screw axis when loaded at 0°-15° is not allowed.

Ball-bearing Lifting Point BLP



Art. no.	Code	B	C	D	Dimensions in mm							Weight kgs
					L	L1	M	X	Y	Z		
Z102008	BLP-M8 x 1.25	35	55	13	16	112	8	57	62	Ø42	0.6	
Z102010	BLP -M10 x 1.5	35	55	13	20	112	10	57	61	Ø42	0.6	
Z102012	BLP -M12 x 1.75	35	55	13	24	112	12	57	61	Ø42	0.6	
Z102016	BLP-M16 x 2	35	55	13	30	112	16	57	61	Ø42	0.6	
Z102020	BLP-M20 x 2.5	34	57	17	30	132	20	75	67	Ø59	1.3	
Z102024	BLP-M24 x 3	50	70	17	36	145	24	75	84	Ø59	1.5	
Z102030	BLP-M30 x 3.5	54	96	22	45	102	30	106	99	Ø74	3.4	
Z102036	BLP-M36 x 4	54	96	22	54	102	36	106	99	Ø74	3.5	
Z102042	BLP-M42 x 4.5	70	120	28	63	242	42	122	127	Ø93	6.5	
Z102048	BLP-M48 x 5	70	120	28	72	242	48	122	127	Ø93	6.8	



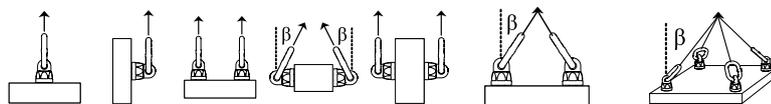
3

BLP with UNC thread



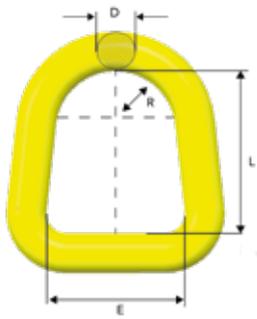
Art. no.	Code	B	C	D	L	L1	X	Y	Z	M inch	Weight kgs
Z102110	BLP-3/8"-16 UNC	35	55	13	20	112	57	61	Ø42	3/8"	0.6
Z102112	BLP-1/2"-13 UNC	35	55	13	24	112	57	61	Ø42	1/2"	0.6
Z102116	BLP-5/8"-11 UNC	35	55	13	30	112	57	61	Ø42	5/8"	0.6
Z102120	BLP-3/4"-10 UNC	34	57	17	30	132	75	67	Ø59	3/4"	1.3
Z102121	BLP-7/8"-9 UNC	34	57	17	30	132	75	67	Ø59	7/8"	1.3
Z102124	BLP-1"-8 UNC	50	70	17	38	145	75	84	Ø59	1"	1.5
Z102130	BLP-1 1/4"-7 UNC	54	96	22	48	202	106	99	Ø74	1 1/4"	3.4
Z102136	BLP-1 1/2"-6 UNC	54	96	22	57	202	106	99	Ø74	1 1/2"	3.6
Z102142	BLP-1 3/4"-5 UNC	70	120	28	67	242	122	127	Ø93	1 3/4"	6.6
Z102148	BLP-2"-4.5 UNC	70	120	28	76	242	122	127	Ø93	2"	7.0

Working Load Limits* - BLP



No. of legs	1		2		2 symmetric		3 & 4 symmetric		Tightening torque	Spanner size	
	Angle β	0°	90°	0°	0-45°	90°	0-45°	45-60°			
BLP -M8 x 1.25	0.6	0.3	1.2	0.4	0.6	0.4	0.3	0.6	0.45	10 Nm	36 mm
BLP -5/16"-18 UNC	0.6	0.3	1.2	0.4	0.6	0.4	0.3	0.6	0.45	7 Ft.Lbs	1 1/2"
BLP -M10 x 1.5	1.0	0.5	2.4	0.8	1.2	0.8	0.6	1.3	0.90	15 Nm	36 mm
BLP -3/8"-16 UNC	0.8	0.4	2.0	0.7	1.0	0.7	0.5	1.1	0.75	11 Ft.Lbs	1 1/2"
BLP -M12 x 1.75	1.5	0.75	3.0	1.1	1.5	1.1	0.75	1.5	1.1	27 Nm	36 mm
BLP -1/2"-13 UNC	1.5	0.75	3.0	1.1	1.5	1.0	0.75	1.5	1.1	20 Ft.Lbs	1 1/2"
BLP -M16 x 2	3.0	1.5	6.0	2.1	3.0	2.1	1.5	3.1	2.2	60 Nm	36 mm
BLP -5/8"-11 UNC	3.0	1.5	6.0	2.1	3.0	2.1	1.5	3.1	2.2	44 Ft.Lbs	1 1/2"
BLP -M20 x 2.5	5.0	2.5	10.0	3.5	5.0	3.5	2.5	5.2	3.7	90 Nm	50mm
BLP -3/4"-10 UNC	4.5	2.25	9.0	3.1	4.5	3.1	2.25	4.7	3.3	66 Ft.Lbs	2"
BLP -7/8"-9 UNC	6.0	3.0	12.0	4.2	6.0	4.2	3.0	6.3	4.5	66 Ft.Lbs	2"
BLP -M24 x 3	7.0	4.0	14.0	5.6	8.0	5.6	4.0	8.4	6.0	135 Nm	50mm
BLP -1"-8 UNC	7.0	4.0	14.0	5.6	8.0	5.6	4.0	8.4	6.0	100 Ft.Lbs	2"
BLP -M30 x 3.5	12.0	6.0	24.0	8.4	12.0	8.4	6.0	12.6	9.0	270 Nm	65 mm
BLP -1 1/4"-7 UNC	12.0	6.0	24.0	8.4	12.0	8.4	6.0	12.6	9.0	200 Ft.Lbs	2 5/8"
BLP -M36 x 4	14.0	8.0	28.0	11.2	16.0	11.2	8.0	16.8	12.0	320 Nm	65 mm
BLP -1 1/2"-6 UNC	14.0	8.0	28.0	11.2	16.0	11.2	8.0	16.8	12.0	236 Ft.Lbs	2 5/8"
BLP -M42 x 4.5	16.0	10.0	32.0	14.0	20.0	14.0	10.0	21.0	15.0	600 Nm	85 mm
BLP -1 3/4"-5 UNC	16.0	10.0	32.0	14.0	20.0	14.0	10.0	21.0	15.0	440 Ft.Lbs	3 1/8"
BLP -M48 x 5	18.0	13.0	36.0	18.2	26.0	18.2	13.0	27.3	19.5	800 Nm	85 mm
BLP -2"-4.5 UNC	18.0	13.0	36.0	18.2	26.0	18.2	13.0	27.3	19.5	590 Ft.Lbs	3 1/8"

*Safety factor 4:1

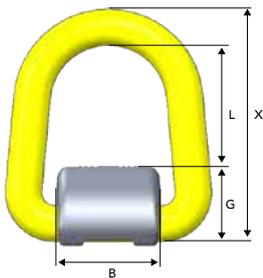


Master Link D

CE

Art. no.	Code	WLL tonnes*	E	D	L	R	Weight kgs
Z7008771	D-14-10	2.5	55	14	65	24	0.4
Z7008781	D-17-10	4.0	64	17	62	29	0.5
Z7008801	D-22-10	7.0	76	22	90	33	1.0
Z7008791	D-27-10	10.0	85	27	98	38	1.9
Z7008792	D-32-10	16.0	114	32	139	50	3.5

The load bearing width must be at least 0.5 x E.

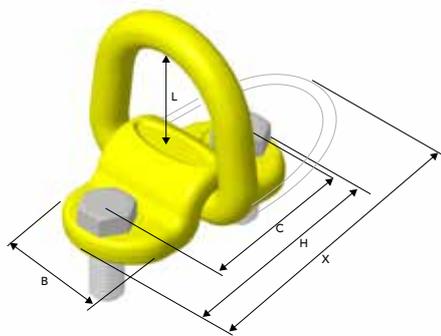


Weldable Lifting Point WLP

CE

Art. no.	Code	WLL tonnes*	B	G	L	X	Weight kgs
Z7009001	WLP-2.5T	2.5	50	27	53	95	0.5
Z7009011	WLP-4T	4.0	58	34	48	97	0.8
Z7009021	WLP-7T	7.0	64	41	73	135	1.8
Z7009031	WLP-10T	10.0	65	52	73	152	3.4
Z7009041	WLP-16T	16.0	90	66	105	203	8.5

Supplied with spring for stay up function.
Master Link measurements, see Master Link D above.
Working Load Limits on page 3:13.

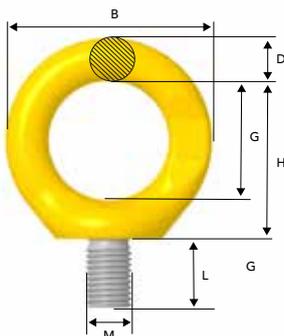


Screw-on Lifting Point SLP

CE

Art. no.	Code	WLL tonnes*	B	C	H	L	M	X	Bolt protrusion	Weight kgs
Z7009881	SLP-1T	1.0	50	72	98	54	M14	139	25	0.8
Z7009871	SLP-3T	3.0	58	84	114	49	M16	144	28	1.3
Z7009861	SLP-5T	5.0	64	116	160	71	M20	203	34	2.6

Supplied with bolt and spring for stay up function.
Bolt according to: ISO 898-1 Class 10.9.
Master Link measurements, see Master Link D above.
Working Load Limits on page 3:13.



Eye Lifting Point ELP

Art. no.	Code	WLL tonnes*	B	D	G	H	L	M	Weight kgs
Z100434	ELP-16-8	1.0**	72	16	42	55	24	M16	0.4
Z100435	ELP-20-8	1.5**	72	16	42	58	30	M20	0.4
Z100436	ELP-24-8	2.0**	88	19	48	69	36	M24	0.9
Z100437	ELP-30-8	3.0**	106	22	60	84	45	M30	1.4

** In case of 1-leg application where loading is limited to straight loading in the direction of thread (no bending force) it is possible to use ELP with four times higher WLL. Note! Threaded depths need to be at least 1xM for steel, 1,25xM for cast iron and 2xM for aluminium alloy.
Working Load Limits on page 3:13.

Spare Parts

Standard length bolt and long bolt for RLP and DLP are available as spare parts.

RDRLP - Metric

Standard length bolt incl. locking ring

Art. no.	Code
Z1017081	RDRLP-M8x1,25
Z1017101	RDRLP-M10x1,5
Z1017121	RDRLP-M12x1,75
Z1017161	RDRLP-M16x2
Z1017201	RDRLP-M20x2,5
Z1017241	RDRLP-M24x3
Z1017301	RDRLP-M30x3,5
Z1017361	RDRLP-M36x4
Z1017421	RDRLP-M42x4,5
Z1017481	RDRLP-M48x5



RDRLP - Metric

Long bolt incl. nut, locking ring and washer

Art. no.	Code
Z10170801L	RDRLP-M8 LB
Z10171001L	RDRLP-M10 LB
Z10171201L	RDRLP-M12 LB
Z10171601L	RDRLP-M16 LB
Z10172001L	RDRLP-M20 LB
Z10172401L	RDRLP-M24 LB
Z10173001L	RDRLP-M30 LB
Z10173601L	RDRLP-M36 LB
Z10174201L	RDRLP-M42 LB
Z10174801L	RDRLP-M48 LB



3

RDRLP - UNC

Standard length bolt incl. locking ring

Art. no.	Code
Z1018081	RDRLP-UNC 5/16"-18
Z1018101	RDRLP-UNC 3/8"-16
Z1018121	RDRLP-UNC 1/2"-13
Z1018161	RDRLP-UNC 5/8"-11
Z1018201	RDRLP-UNC 3/4"-10
Z1018211	RDRLP-UNC 7/8"-9
Z1018241	RDRLP-UNC 1"-8
Z1018301	RDRLP-UNC 1 1/4"
Z1018361	RDRLP-UNC 1 1/2"
Z1018421	RDRLP-UNC 1 3/4"
Z1018481	RDRLP-UNC 2"



RDRLP - UNC

Long bolt incl. nut, locking ring and washer

Art. no.	Code
Z10180801L	RDRLP-UNC 5/16" LB
Z10181001L	RDRLP-UNC 3/8" LB
Z10181201L	RDRLP-UNC 1/2" LB
Z10181601L	RDRLP-UNC 5/8" LB
Z10182001L	RDRLP-UNC 3/4" LB
Z10182101L	RDRLP-UNC 7/8" LB
Z10182401L	RDRLP-UNC 1" LB
Z10183001L	RDRLP-UNC 1 1/4" LB
Z10183601L	RDRLP-UNC 1 1/2" LB
Z10184201L	RDRLP-UNC 1 3/4" LB
Z10184801L	RDRLP-UNC 2" LB



RDDL P - Metric

Standard length bolt incl. locking ring

Art. no.	Code
Z1022081	RDDL P-M8x1,25
Z1022101	RDDL P-M10x1,5
Z1022121	RDDL P-M12x1,75
Z1022161	RDDL P-M16x2
Z1022201	RDDL P-M20x2,5
Z1022241	RDDL P-M24x3
Z1022301	RDDL P-M30
Z1022361	RDDL P-M36
Z1022421	RDDL P-M42
Z1022481	RDDL P-M48



RDDL P - Metric

Long bolt incl. nut, locking ring and washer

Art. no.	Code
Z10220801L	RDDL P M8 LB
Z10221001L	RDDL P M10 LB
Z10221201L	RDDL P M12 LB
Z10221601L	RDDL P M16 LB
Z10222001L	RDDL P M20 LB
Z10222401L	RDDL P M24 LB
Z10223001L	RDDL P M30 LB
Z10223601L	RDDL P M36 LB
Z10224201L	RDDL P M42 LB
Z10224801L	RDDL P M48 LB



RDDL - UNC

Standard length bolt incl. locking ring

Art. no.	Code
Z1023081	RDDL UNC 5/16"
Z1023101	RDDL UNC 3/8"
Z1023121	RDDL UNC 1/2"
Z1023161	RDDL -UNC 5/8"
Z1023201	RDDL -UNC 3/4"
Z1023211	RDDL -UNC 7/8"
Z1023241	RDDL -UNC 1"
Z1023301	RDDL -UNC 1 1/4"
Z1023361	RDDL UNC 1 1/2"
Z1023421	RDDL -UNC 1 3/4"
Z1023481	RDDL -UNC 2"



RDDL - UNC

Long bolt incl. nut, locking ring and washer

Art. no.	Code
Z10230801L	RDDL UNC 5/16" LB
Z10231001L	RDDL UNC 3/8" LB
Z10231201L	RDDL UNC 1/2" LB
Z10231601L	RDDL UNC 5/8" LB
Z10232001L	RDDL UNC 3/4" LB
Z10232101L	RDDL UNC 7/8" LB
Z10232401L	RDDL UNC 1" LB
Z10233001L	RDDL UNC 1 1/4" LB
Z10233601L	RDDL UNC 1 1/2" LB
Z10234201L	RDDL UNC 1 3/4" LB
Z10234801L	RDDL UNC 2" LB



Technical Information

The following information aims to give advice and explain the most common questions in order to ensure safe and proper use of lifting points. Always refer to the user instructions of the specific model of lifting point before use. It is of the most importance that this information is known to the user and in accordance with the Machinery Directive 2006/42/EC this information must be delivered to the customer.

General Advice

Reference should be made to relevant standards and other statutory regulations. Inspections must be carried out only by people who possess sufficient knowledge.

Before installation and before every use, visually inspect the lifting points, paying particular attention to any evidence of corrosion, wear, weld cracks or deformations. Please ensure compatibility of bolt thread and tapped hole.

The material construction, to which the lifting point will be attached, should be of adequate strength to withstand forces during lifting without deformation.

Ensure minimum thread depth, see table (d refers to bolt diameter).

Thread depth	Yield limit of base material
1 x d	For steel, yield limit >200 MPa
1,25 x d	For cast iron, yield limit >200MPa
2,5 x d	Aluminum
	For other metal alloys or base materials consult your Gunnebo Industries distributor.

- If the bolt length needs to be adjusted the bolt should be cut in a cold saw or lathe and temperature kept as low as possible during cutting. After cutting check the shape of the threads nearest the cut with an appropriately sized die (there must not be any burrs).
- The surface facing around the thread hole shall be flat (plane), clear of dirt and smooth to ensure perfect contact with the shoulder surface of the Lifting Point.

Nut and washer

The nut and washer must be the original equipment supplied from Gunnebo Industries to ensure the correct mechanical properties. No warranty, insurance or liability will be accepted if bolts not supplied by Gunnebo Industries have been used.

Extreme Environments

The in-service temperature affects the WLL as follows:

RLP

Temperature (°C)	Reduction of WLL
-40 to +200 °C	0 %
+200 to +300 °C	10 %
+300 to +400 °C	25 %
Temperatures below -40°C or above 400 °C are not allowed.	

RELP

Temperature (°C)	Reduction of WLL
-40 to +100 °C	0 %
+100 to +200 °C	15 %
+200 to +250 °C	20%
+250 to +350 °C	25 %
Temperatures above 350 °C are not allowed.	

BLP / DLP

Temperature (°C)	Reduction of WLL
-40 to +200 °C	0 %
Temperatures below -40° C or above 200° C are not allowed.	

Severe Environments

Lifting points must not be used in alkaline (> pH10) or in acidic condition (< pH6). Comprehensive and regular examination must be carried out when used in severe or corrosive environments. In uncertain situations consult your Gunnebo Industries distributor.

Surface Treatment

- Hot dip galvanizing or plating is not allowed outside the control of the manufacturer.
- Acid or Alkaline cleaning is not allowed.

Protect yourself and others

- Before each use the Lifting Point should be checked for obvious damage or deterioration.
- Know the weight of the load and its centre of gravity.
- Ensure the load is ready to move and that no obstacles will obstruct the lifting.
- Check the conformity of the load with the Working Load Limit.
- Prepare the landing site.
- Never overload and avoid shock loading.
- Never use an improper configuration.
- Never use a worn or damaged Lifting Point.
- Do not ever ride on the load.
- Do not ever walk or stand under a suspended load.
- Take into consideration that the load may swing or rotate.
- Watch your feet and fingers while loading/unloading.

Inspection

Periodic thorough examination must be carried out at least every 12 months or more frequently according to local statutory regulations, type of use and past experience.

- Ensure correct bolt and nut size, quality and length.
- Ensure compatibility of bolt thread and tapped hole – control of the torque.
- The lifting point should be complete.
- The working load limit and manufacturers stamp should be clearly visible.
- Check for deformation of the component parts such as body, load ring and bolt.
- Check for mechanical damage, such as notches, particularly in high stress areas.
- Wear should be no more than 10 % of cross sectional diameter.
- Evidence of corrosion.
- Evidence of cracks.
- Damage to the bolt, nut and/or thread.
- The body of the Lifting Point must be free to rotate.

Symmetric Loading Conditions

- For three and four leg lifts, the Lifting Points should be arranged symmetrically around the center of gravity and in the same plane if possible.
- The WLL for Gunnebo Industries Lifting Points is based on symmetrical loading.
- The Lifting Point must be positioned on the load in such way that movement is avoided during lifting.
- For single leg lifts, the lifting point should be vertically above the center of gravity of the load.
- For two leg lifts, the Lifting Points must be equidistant to or above the center of gravity of the load.

Asymmetric Loading Conditions

- For unequally loaded lifts we recommend that the WLL is determined as follows:
- 2-leg slings are calculated as the corresponding 1-leg sling.
- 3 and 4-leg slings are calculated as the as the corresponding 1-leg sling*

**(If 2-legs with full certainty are carrying the major part of the load, the WLL can be calculated as for the corresponding 2-leg sling).*

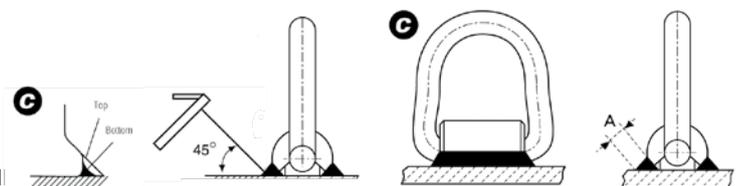
WLP - WELDING

Preheat the structure if the temperature is below 0°C; otherwise follow AS 1554 or other suitable national standard.

- Ensure that the WLP cannot move during welding by welding the corners of the welding block.
- Continue the weld around the welding block without interruption in a single operation.
- The nozzle or electrode should be at 45° (see Fig. C), so that the required penetration is obtained. The minimum throat (A) should be maintained.

Product	Min. plate gauge (Rm-1250 N/mm ²) t _{min} (mm)	Min. throat thickness (mm)
WLP 2.5 T	11	11
WLP 4 T	19	13
WLP 7 T	24	16
WLP 10 T	30	18
WLP 16 T	40	20

- The weld should not contain cracks or pores.
- Do not cool the weld with water. It should be left cool natural



Working Load Limits (tonnes) for WLP

		1-leg	2-leg		3- and 4-leg	
Typ	WLL tonnes*		α 0-90° β 0-45°	α 90-120° β 45-60°	α 0-90° β 0-45°	α 90-120° β 45-60°
WLP-2.5T	2.5		3.5	2.5	5.25	3.75
WLP-4T	4.0		5.6	4.0	8.4	6.0
WLP-7T	7.0		9.8	7.0	14.7	10.5
WLP-10T	10.0		14.0	10.0	21.0	15.0
WLP-16T	16.0		22.4	16.0	33.6	24.0

Working Load Limits (tonnes) for SLP

		1-leg	2-leg		3- and 4-leg	
Typ	WLL tonnes*		α 0-90° β 0-45°	α 90-120° β 45-60°	α 0-90° β 0-45°	α 90-120° β 45-60°
SLP-1T	1.0		1.4	1.0	2.1	1.5
SLP-3T	3.0		4.2	3.0	6.3	4.5
SLP-5T	5.0		7.0	5.0	10.5	7.5

Working Load Limits (tonnes) for ELP

		1-leg	2-leg		3- and 4-leg	
Typ	WLL tonnes*		α 0-90° β 0-45°	α 90-120° β 45-60°	α 0-90° β 0-45°	α 90-120° β 45-60°
ELP-16-8	1.0**		1.4	1.0	2.1	1.5
ELP-20-8	1.5**		2.1	1.5	3.2	2.3
ELP-24-8	2.0**		2.8	2.0	4.2	3.0
ELP-30-8	3.0**		4.2	3.0	6.3	4.5

Note! The above loads apply to normal usage and equally loaded legs. For asymmetric loaded chain slings, the following is recommended:

- A two-legged system is rated as a single-legged system.
- A three- or four-legged system is rated as a two-legged system.

** In case of 1-leg application where loading is limited to straight loading in the direction of thread (no bending force) it is possible to use ELP with four times higher WLL. Note! Threaded depths need to be at least 1xM for steel, 1,25xM for cast iron and 2xM for aluminium alloy.

Shackles & Rigging Screws

- Dee and Bow
- Arctic
- Aquaculture
- ROV
- Stainless Steel



GUNNEBO
Industries

Shackle

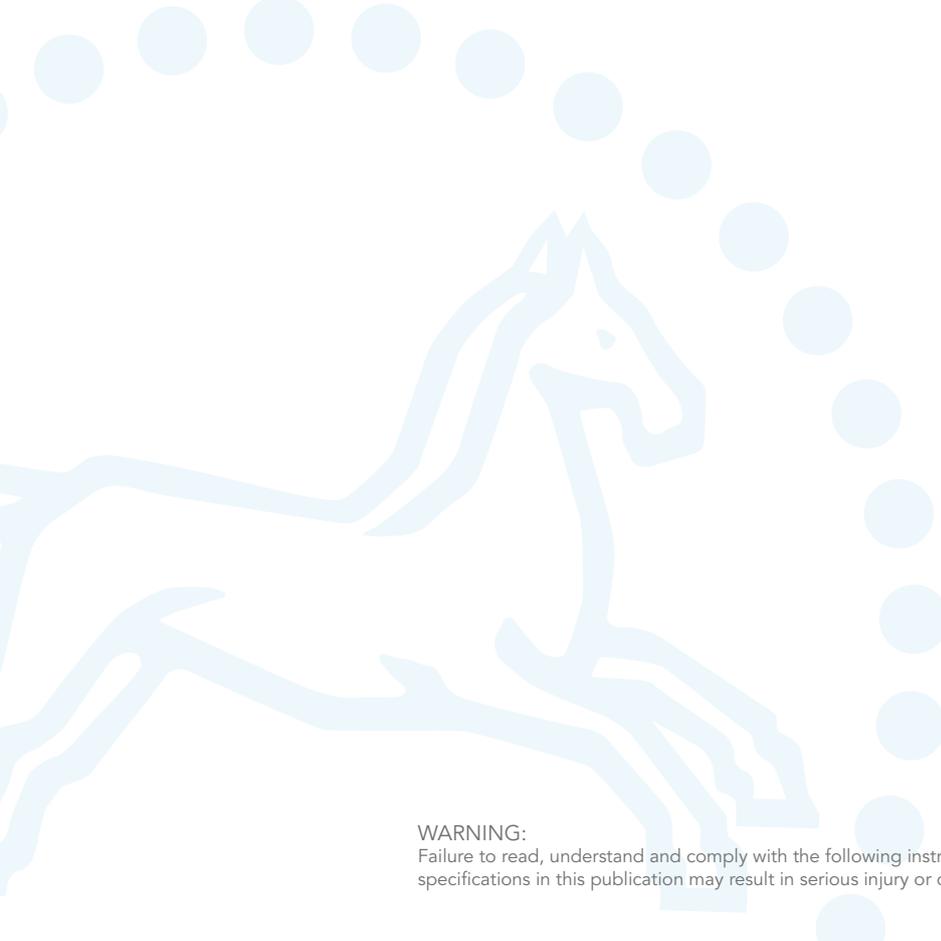
About Gunnebo Industries Shackles	4:2
Shackles, Dee and Bow	4:3 - 4:4
Arctic Shackles	4:5
Super Shackles	4:6
Aquaculture	4:7
Mooring Shackles	4:8
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ROV Shackles	4:10 - 4:11
Shackles, Stainless Steel	4:12 - 4:13
Shackles, SA	4:13
Shackles, GSA	4:13

Rigging Screw

Rigging Screws, Alloy Steel	4:14
Rigging Screws, Hot Dip Galvanized	4:14

Technical Information, Shackle

Instructions for Safe Use	4:15
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WARNING:
Failure to read, understand and comply with the following instructions, working load limits and specifications in this publication may result in serious injury or damage to property.

Feel Confident in Every Situation

Our lifting systems are valued for their long durability and high quality. Whether the working environment is hot or cold, our systems assure lifting operations with high safety and functionality.

Gunnebo Industries shackles are made from a range of steel qualities, including acid proof stainless steel and high grade alloy steel to comply with the most stringent specifications. Our workshops comprise all facilities and systems for the manufacturing and control of a top quality product. This includes tool design, an advanced tool shop, forging, heat treatment, machining, hot dip galvanizing and quality control.

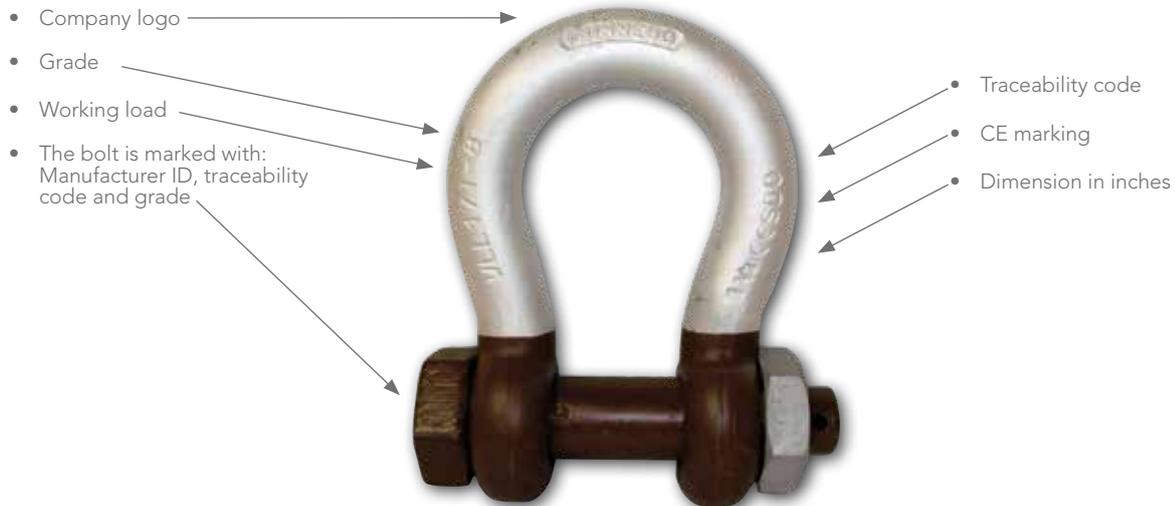
We offer a range of DNV 2.7-1 Type approved lifting shackles for offshore containers, developed for the tough conditions of the offshore industry, where safety must be of the highest priority at all times. The heat treatment of these products ensures the proper ductility and strength to sustain shock loads which may be imposed when the container is lifted from the deck of a vessel.

Furthermore we offer Standard shackles, Super lifting shackles with increased working load limit, ROV shackles, Heavy duty shackles, Wide-Body shackles, Mooring shackles, Stainless Steel shackles etc.

Make sure you have the original

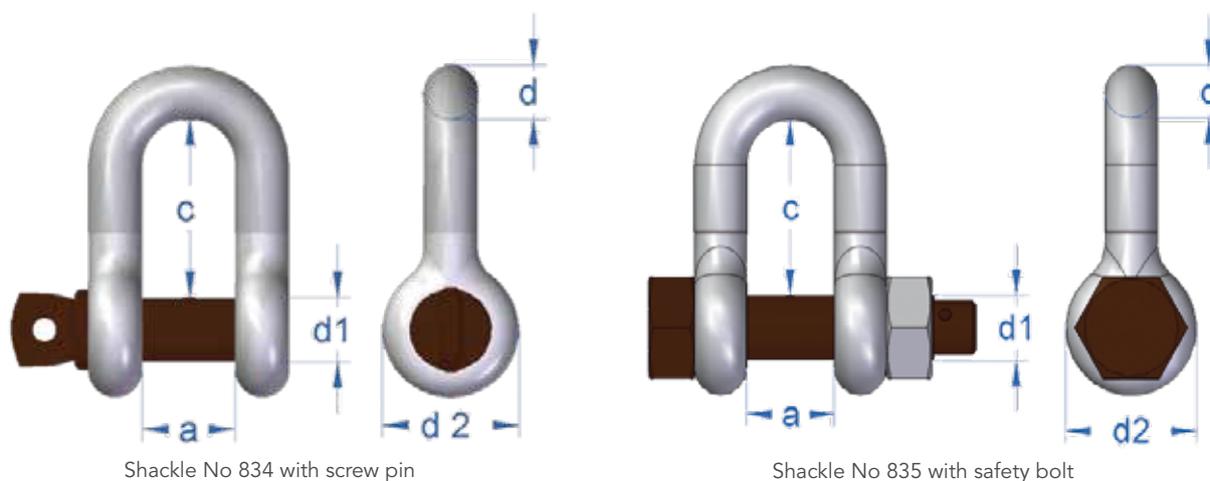
- High quality shackles acc. EN 13889 and U.S. Fed.Spec RR-C. 271 (grade A and grade B)
- Consistent product quality
- Long experience of shackle production using modern manufacturing methods
- Local availability of expertise from Gunnebo Industries subsidiary or distributors

To ensure you have a genuine Gunnebo Industries Shackle, it should be marked as below:



Dee Shackle No 834 and No 835

Standard: DNV 2.7-1 Type Approved, EN 13889 and U.S Fed. Spec. RR-C-271
 Material: High Tensile Carbon Steel, Quenched and tempered, Grade 6
 Finish: All parts hot dip galvanized, pin brown painted on top of galv.
 Safety factor: 6:1
 Documentation: Test certificate and traceable raw material / inspection certificate acc. EN 10204 - 3.1.
 DNV 2.7-1 and DNV 2.7-3 Type Approval Certification.
 Temperature: -20°C to 200°C



Shackle No 834 with screw pin

Shackle No 835 with safety bolt



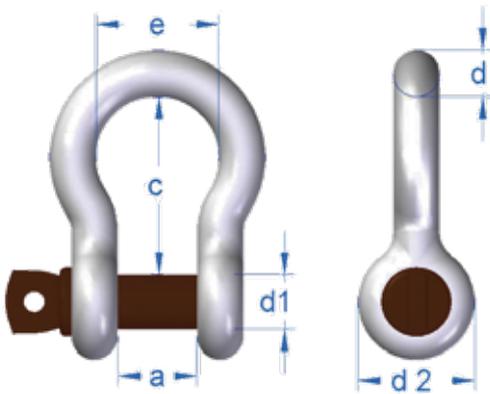
Art. no. Screw pin	Art. no. Safety bolt	WLL tonnes 6:1	Dim. d1	d Trade size		Inner width a*	Inner length c*	Eye outer d2	Screw pin kgs	Safety bolt kgs
				mm	inch					
A083405	-	0.33	6	5	3/16"	10	22	13	0.02	-
A083406	-	0.5	8	7	1/4"	12	25	12	0.06	-
A083408	-	0.75	10	9	5/16"	13.5	27	16	0.11	-
A083409	-	1.0	11	10	3/8"	17	31	20	0.15	-
A083411	-	1.5	13	11	7/16"	18.5	37	22	0.21	-
A083413	A083513	2.0	16	13	1/2"	21	41	33	0.25	0.30
A083416	A083516	3.25	19	16	5/8"	27	51	40	0.55	0.60
A083419	A083519	4.75	22	19	3/4"	31	60	48	1.00	1.10
A083422	A083522	6.5	25	22	7/8"	37	71	52	1.30	1.50
A083425	A083525	8.5	28	25	1"	43	81	60	1.90	2.20
A083428	A083528	9.5	32	28	1 1/8"	46	90	64	2.80	3.10
A083432	A083532	12.0	35	32	1 1/4"	52	100	72	3.60	4.20
A083435	A083535	13.5	38	35	1 3/8"	57	111	76	4.60	5.60
A083438	A083538	17.0	42	38	1 1/2"	60	122	84	6.50	7.50
A083445	A083545	25.0	50	45	1 3/4"	74	149	105	11.50	13.00
A083452	A083552	35.0	57	50	2"	83	171	112	16.00	18.00
-	A083564	55.0	70	65	2 1/2"	105	203	145	-	39.00

* Forging tolerance: +/- 5% on inside width/length.

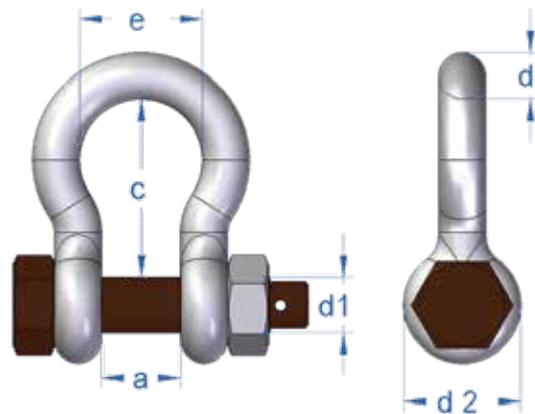
Split pin included

Bow Shackle No 854 and No 855

Standard: DNV 2.7-1 Type Approved, EN 13889 and U.S Fed. Spec. RR-C-271
 Material: High Tensile Carbon Steel, Quenched and tempered, Grade 6
 Finish: All parts hot dip galvanized, brown painted bolts on top of galv.
 Safety factor: 6:1
 Documentation: Test certificate and traceable raw material / inspection certificate acc. EN-10204 - 3.1.
 DNV 2.7-1 and DNV 2.7-3 Type Approval
 Temperature: -20°C to 200°C



Shackle No 854 with screw pin



Shackle No 855 with safety bolt



Art. no. Screw pin	Art. no. Safety bolt	WLL tonnes 6:1	Dim. d1	d Trade size		inner width a*	inner length c*	Bow width e	Eye outer d2	Screw pin kgs	Safety bolt kgs
				mm	inch						
A085405	-	0,33	6	5	3/16"	10	22	16	13	0.02	-
A085406	A085506	0.5	8	6	1/4"	12	29	20	16	0.06	0.07
A085408	A085508	0.75	10	8	5/16"	13	32	21	20	0.11	0.13
A085409	A085509	1.0	11	9	3/8"	16	36	26	22	0.15	0.17
A085411	A085511	1.5	13	11	7/16"	18	43	29	26	0.21	0.25
A085413	A085513	2.0	16	13	1/2"	21	47	33	33	0.37	0.42
A085416	A085516	3.25	19	16	5/8"	27	60	42	40	0.65	0.70
A085419	A085519	4.75	22	19	3/4"	31	71	49	48	1.10	1.20
A085422	A085522	6.5	25	22	7/8"	37	84	60	52	1.50	1.70
A085425	A085525	8.5	28	25	1"	43	95	68	60	2.21	2.58
A085428	A085528	9.5	32	28	1 1/8"	46	108	74	64	3.10	3.40
A085432	A085532	12.0	35	32	1 1/4"	52	119	83	72	4.20	4.80
A085435	A085535	13.5	38	35	1 3/8"	57	132	89	76	6.00	7.00
A085438	A085538	17.0	42	38	1 1/2"	60	146	98	84	8.00	9.00
A085445	A085545	25.0	50	45	1 3/4"	74	178	127	105	13.50	15.00
A085452	A085552	35.0	57	50	2"	83	197	138	112	19.00	21.00
-	A085556	42.5	65	57	2 1/4"	95	222	160	132	-	28.50
A085464	A085564	55.0	70	65	2 1/2"	105	260	180	145	38.00	39.00
-	A085576	85.0	83	75	3"	127	330	190	162	-	62.00
-	**A085589	120 (5:1)	95	95	3 3/4"	146	400	235	208	-	110.00

* Forging tolerance: +/- 5% on inside width/length.
 ** Safety factor 5:1

Split pin included

Arctic Shackle No 856

Bow shackle with safety bolt

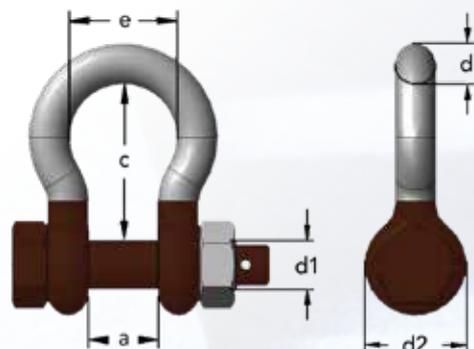
Unique Benefits with The Arctic Shackle

Adverse weather and rough sea conditions in combination with extremely low temperatures, as often encountered in the North Sea for instance, places tough requirements on the products used. Gunnebo Industries has a range of shackles specially designed for these conditions. The Arctic Shackle is type approved to DNV 2.7-1 Offshore containers and meets the impact requirements of 42 J at - 40 degrees °C.

The Arctic Shackle is a grade 8 shackle with all parts hot dipped galvanized, including the safety bolt, and has the characteristic brown colour marking.



Standard:	DNV 2.7-1, U.S. Fed. Spec. RR.C-271 and EN-13889
Material:	Special Alloy Steel, Quenched and Tempered, Grade 8
Finish:	All parts hot dip galvanized + brown colour marking
Safety factor:	As specified in the table below
Documentation:	Test certificate and traceable raw material / inspection certificate acc. EN-10204 - 3.1 DNV 2.7-1 and DNV 2.7-3 Type Approval Certification.
Temperature:	- 40 °C to 200 °C



Art. no.	WLL tonnes	Dim. d1	d Trade size		a	c	d 2	e	Weight kgs	Safety factor
			mm	inch						
A085613	2.0	16	13	1/2"	21	47	33	33	0.42	8.00
A085616	3.25	19	16	5/8"	27	60	40	42	0.7	8.00
A085619	4.75	22	19	3/4"	31	71	48	49	1.2	8.00
A085622	6.5	25	22	7/8"	37	84	52	60	1.7	7.85
A085625	8.5	28	25	1"	43	95	60	68	2.5	7.25
A085628	9.5	32	28	1 1/8"	46	108	64	74	3.4	6.94
A085632	12.0	35	32	1 1/4"	52	119	72	83	4.8	6.40
A085635	13.5	38	35	1 3/8"	57	132	76	89	7	6.10
A085638	17.0	42	38	1 1/2"	60	146	84	98	9	6.00
A085645	25.0	50	45	1 3/4"	74	178	105	127	15	6.00
A085652	35.0	57	50	2"	83	197	116	138	21	6.00
A085664	55.0	70	65	2 1/2"	105	260	145	180	39	6.00
A085676	85.0	83	75	3"	127	330	162	190	62	6.00

Split pin included

Super Shackle No 858

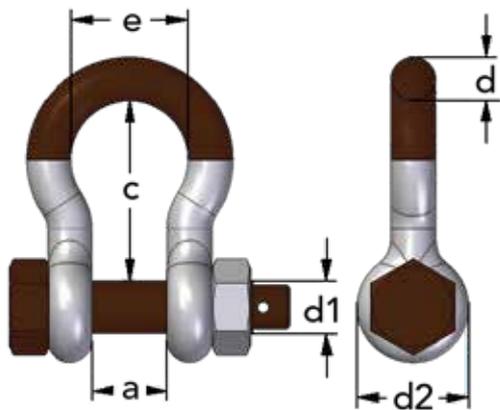
Bow shackle with safety bolt

Unique Benefits with The Super Shackle

In certain situations, a demand for extra Working Load Limit occurs, in others the lifting environment has limited space for the lifting application. Gunnebo Industries has therefore added the Super Shackle to the range, enabling the same Working Load Limit on a 22 mm Super shackle as for a 28 mm Standard shackle.

The Super shackle meets the US Federal Specification RR.C-271. It is a grade 8 shackle and has all parts hot dipped galvanized, including the safety bolt.

- Standard: U.S. Fed. Spec. RR.C-271 Type IVA Class 3, Grade B
- Material: High Tensile Steel. Quenched and Tempered, Grade 8
- Finish: All parts hot dip galvanized + brown colour marking
- Safety factor: 5:1
- Documentation: Test certificate and traceable 3.1 certificate
- Temperature: -20 °C to 200 °C



Art.no	WLL tonnes	Dim. d1	d Trade size		a	c	d2	e	Weight kgs
			mm	inch					
A085813	3.3	16	13	1/2"	21	51	33	33	0.4
A085816	5.0	19	16	5/8"	27	60	40	42	0.7
A085819	7.0	22	19	3/4"	31	71	48	49	1.2
A085822	9.5	25	22	7/8"	37	84	52	60	1.7
A085825	12.5	28	25	1"	43	95	60	68	2.5
A085828	15.0	32	28	1 1/8"	46	108	64	74	3.4
A085832	18.0	35	32	1 1/4"	52	119	72	83	4.8
A085835	21.0	38	35	1 3/8"	57	132	76	89	7
A085838	30.0	42	38	1 1/2"	60	146	84	98	8.8
A085845	40.0	50	45	1 3/4"	74	178	105	127	15
A085857	55.0	57	57	2"	83	197	117	138	22
A085870	85.0	70	70	2 1/2"	105	260	143	180	38
A085883	120.0	83	83	3"	127	329	162	190	70
A085895	150.0	95	95	3 1/2"	147	400	208	238	112

Split pin included

Aquaculture

Because safety is everything

Gunnebo Industries have an in-depth knowledge of the demands aquaculture puts on the products supplied. With over 100 years of experience gained manufacturing shackles and chain for maritime use, which allows us to provide our clients with the highest level of satisfaction, even in the most extreme environments.

Whilst other producers have been focusing on low cost to the detriment of performance, we have focused on quality and improved properties to give best value for money. Products such as our hot dip galvanized chain and shackles are designed to satisfy the specific demands from the global fishing industry.

Gunnebo Industries products are the best choice when safety and quality comes first. We have always and will continue to provide the Aquaculture industry with the preferred products available on the market. All of our aquaculture products are independently approved according to Norwegian standard NS 9415. NS 9415 with this being the first national standard for aquaculture mooring systems.

Our continuous focus on quality has been proven by our achievements with the key industry standards:

- Approved acc ISO 9001
- Approved acc ISO 14001
- Product certification acc. NS 9415



Mooring Shackle No 852

Unique Benefits with Mooring Shackle

The Mooring Shackle has a sunken bolt that locks into the shackle to prevent rotation (unintentional loosening of the nut). The sunken bolt also reduces the risk of the shackle interacting with the net. Fatigue resistance is increased by the addition of 25% extra material in the bow (increased life span and safety).

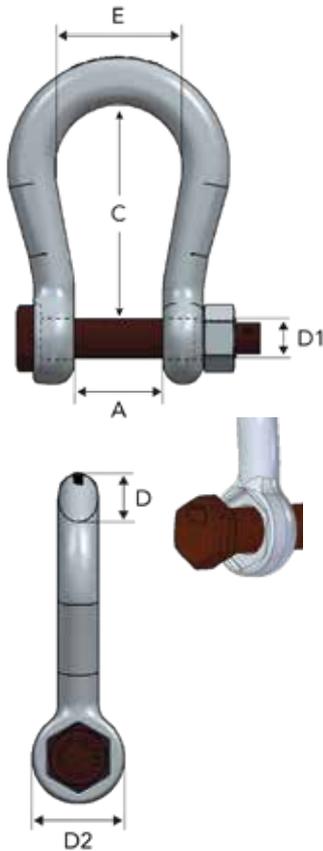
The shackle has a spacious bow for connecting thimbles, rope and mooring/connecting plates.

Standard: Third party approved acc. to relevant Norwegian aquaculture standards

Material: High Tensile Steel. Quenched and Tempered, Grade 6

Finish: All parts hot dip galvanized + brown colour marking

Plastic clip provided as standard safety pin for 28T - 90T,
Stainless steel A4 split pins provided as standard for 110T and 150T



Art.no	MBL tonnes	D Trade size		A	C	E	D2	D1
		mm	inch					
*A085219	28	19	3/4"	44	100	58	48	22
*A085222	40	22	7/8"	52	125	68	52	25
*A085228	60	28	1 1/8"	62	150	89	64	28
*A085232	90	32	1 1/4"	82	170	98	72	32
A085242	110	42	1 5/8"	112	200	150	90	45
A085245	150	45	1 3/4"	126	248	175	105	50

* These sizes come with a sunken hexagon bolt head that will greatly reduce the risk of the bolt unscrewing in service as well as making the fitting easier for the user.

Customized securing options

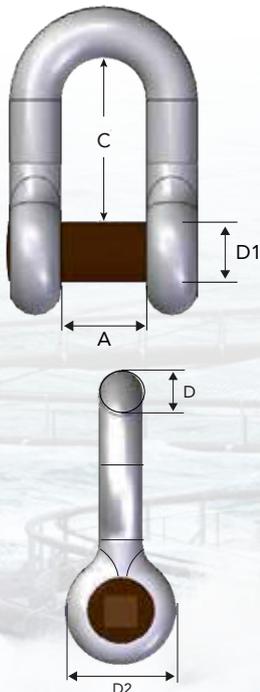
- Clips (28T to 40T) - Yellow
- Clips (60T to 90T) - Green
- Plastic covered seizing wire
- Plastic covered steel wire
- Stainless steel cotter pin

Countersunk Shackle No 830

Standard: Third party approved acc. to relevant Norwegian aquaculture standards

Material: High Tensile Steel. Quenched and Tempered, Grade 6

Finish: All parts hot dip galvanized + brown colour marking



Art.no	Art.no*	WLL tonnes	Dim. D		A	C	D1	D2	Square hole	Recommending Key
			mm	inch						
A083013	A083013DP	2.0	13	1/2"	21	41	16	33	10x10	3/8"
A083016	A083016DP	3.25	16	5/8"	27	51	19	40	10x10	3/8"
A083019	A083019DP	4.75	19	3/4"	31	60	22	48	10x10	3/8"
A083022	A083022DP	6.5	22	7/8"	37	71	25	52	14x14	1/2"
A083025	A083025DP	8.5	25	1"	43	81	28	60	14x14	1/2"

* Countersunk Shackles can also be supplied with a secondary securing for Double Protection (DP), for mooring applications.

Long link Chain LLZ - see chapter 5



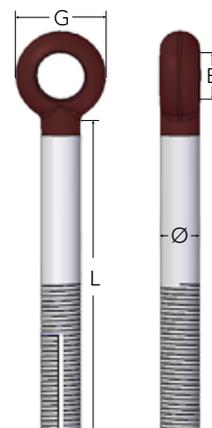
Mooring bolt - Eye Bolt No 8250

Standard: Third party approved acc. to relevant Norwegian aquaculture standards

Material: High Tensile Steel. Quenched and Tempered, Grade 6

Finish: All parts hot dip galvanized + brown colour marking

Art.no	MBL tonnes	Dim Ø x L	G	E
A825032	40	Ø32 x 400	72	37
A825038	60	Ø38 x 500	84	44
A825045	80	Ø45 x 600	105	47



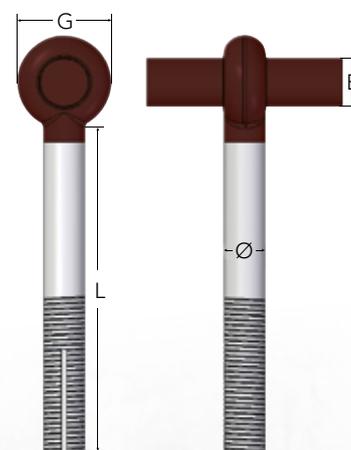
Mooring bolt - T-bolt No 825

Standard: Third party approved acc. to relevant Norwegian aquaculture standards

Material: High Tensile Steel. Quenched and Tempered, Grade 6

Finish: All parts hot dip galvanized + brown colour marking

Art.no	MBL tonnes	Dim Ø x L	G	E
A825232	40	Ø32 x 400	72	35
A825238	60	Ø38 x 500	84	42
A825445	80	Ø45x500	105	45
A825245	80	Ø45 x 600	105	45
A825450	100	Ø50x500	100	45
A825250	100	Ø50 x 700	110	50



4

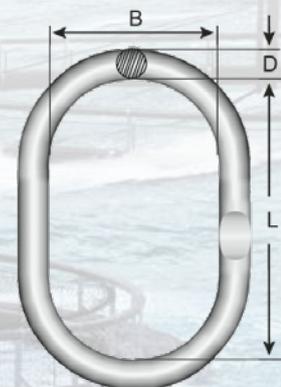
Galvanized Master Link

Standard: Third party approved acc. to relevant Norwegian aquaculture standards

Material: High Tensile Steel. Quenched and Tempered, Grade 6

Finish: All parts hot dip galvanized

Art.no	MBL tonnes	Dim Ø - D	B	L
A825922	40	Ø22	95	160
A825928	60	Ø28	110	190
A825934	80	Ø34	140	240
A825940	110	Ø40	150	250

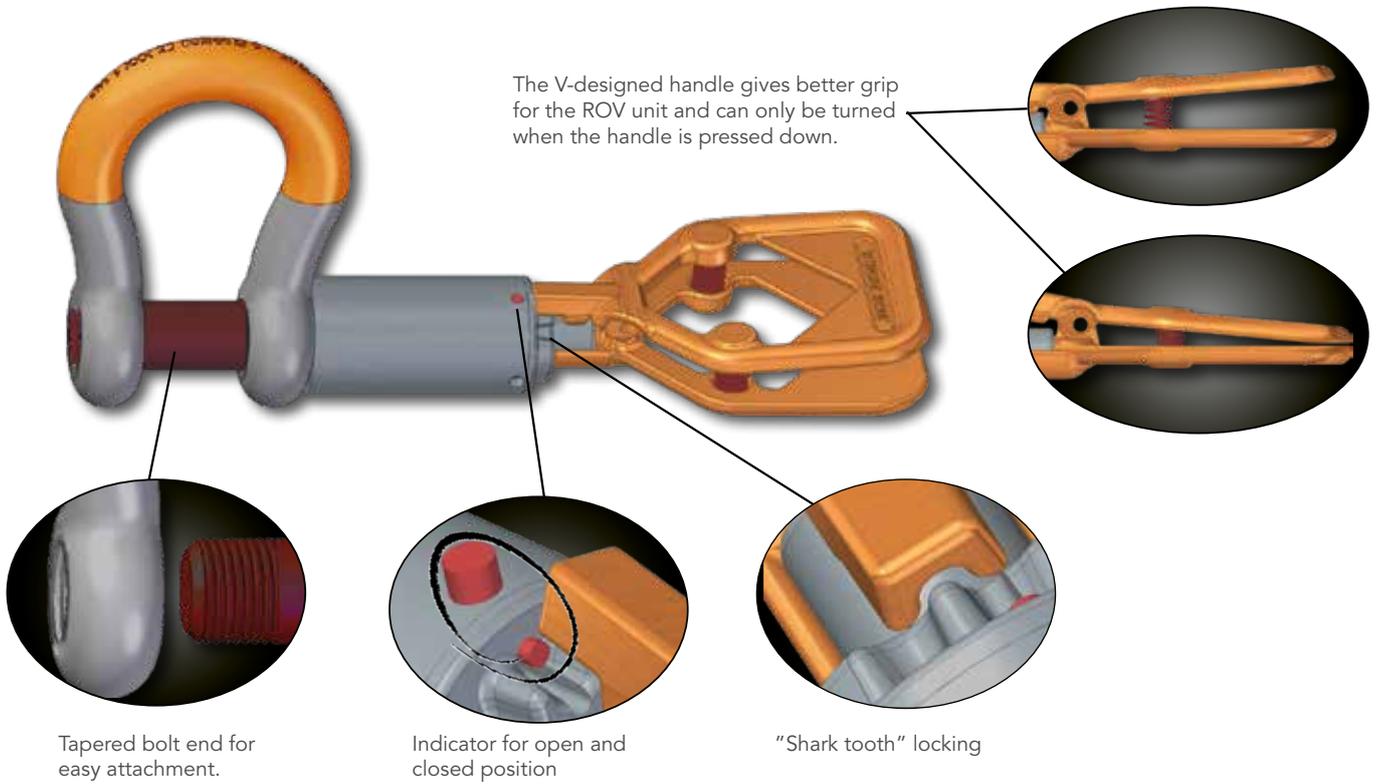


ROV Shackles

The ROV Retrieve Shackle is designed for smooth and easy use in retrieving and releasing subsea lifting and rigging operations. It has no loose parts, in closed or opened position, and there is therefore no need for wires or monkey fists that will risk snagging or getting in the way.

The high visibility handles are close-die forged and has double safety functions - shark tooth locking with indicator that will show if the shackle is in open or locked position as well as the spring loaded handle. The handle is the same size, regardless of size of shackle.

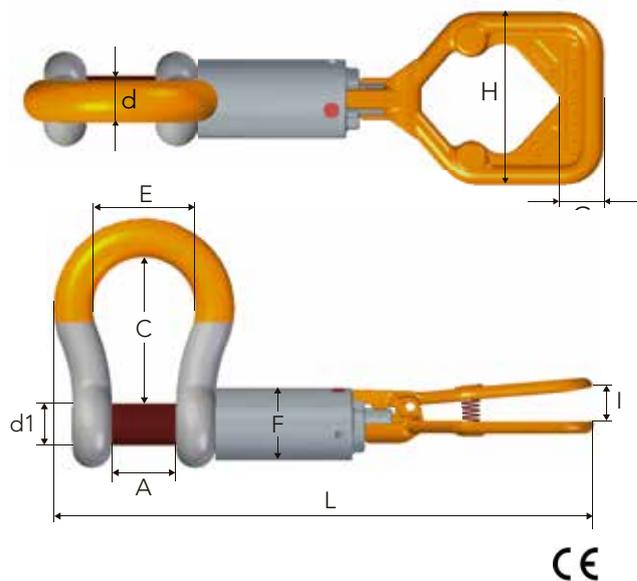
The ROV Retrieve Shackle no. 861 is an easy to operate shackle, saving valuable time and money.



ROV Retrieve Shackle No 861

All shackles have unique marking

- Standard: Dim. according to EN 13889
- Material: High Tensile Steel, Quenched and Tempered
- Finish: All load bearing parts hot dip galvanized
- Safety factor: 6:1
- Documentation: Test certificate and traceable 3.1 certificate supplied on request.
- Temperature: -40 °C to 200 °C



Art. no	WLL tonnes	d1	d	A	C	E	F	L	I	H	G	Weight kg
A086128	9.5	32	28	46	108	74	60	440	31	132	33	6.5
A086132	12.0	35	32	52	119	83	60	460	31	132	33	8.0
A086138	17.0	42	38	60	146	98	63.5	501	31	132	33	10.5
A086145	25.0	50	45	74	178	127	70	565	31	132	33	16.5
A086152	35.0	57	50	83	197	138	76	604	31	132	33	20.5
A086164	55.0	70	65	105	260	180	88	712	31	132	33	42.0

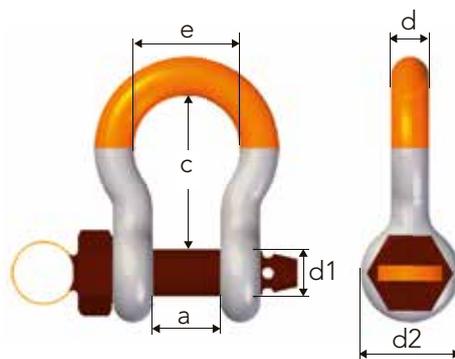
ROV Shackle No 860

Threaded bolt with one locking pin

Standard:	Dim. according to EN 13889
Material:	High Tensile Steel, Quenched and Tempered
Finish:	All load bearing parts hot dip galvanized
Safety factor:	6:1
Documentation:	Test certificate and traceable 3.1 certificate supplied on request.
Temperature:	-40 °C to 200 °C

Art. no.	WLL tonnes	d1	d	a	c	d2	e	Weight kgs
A086028	9.5	32	28	46	108	64	68	3.4
A086032	12.0	35	32	52	119	72	83	5.0
A086038	17.0	42	38	60	146	84	98	7.8
A086045	25.0	50	45	74	178	105	127	13.9
A086052	35.0	57	50	83	197	127	138	17.0
A086064	55.0	70	65	105	260	152	180	37.0

CE



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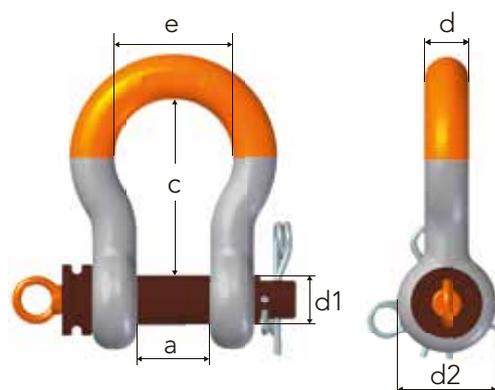
ROV Release Shackle No 863

Equipped with bolt and two locking pins

Standard:	Dim. according to EN 13889
Material:	High Tensile Steel, Quenched and Tempered
Finish:	All load bearing parts hot dip galvanized
Safety factor:	5:1
Documentation:	Test certificate and traceable 3.1 certificate supplied on request.
Temperature:	-40 °C to 200 °C

Art. no.	WLL tonnes	d1	d	a	c	d2	e	Weight kgs
A086322	6.5	25	22	37	84	52	58	1.6
A086328	9.5	32	28	46	108	64	74	3.4
A086332	12.0	35	32	52	119	72	83	5.0
A086338	17.0	42	38	60	146	84	98	7.8
A086345	25.0	50	45	74	178	105	127	13.9
A086352	35.0	57	50	83	197	127	138	17.0
A086364	55.0	70	65	105	260	152	180	37.0

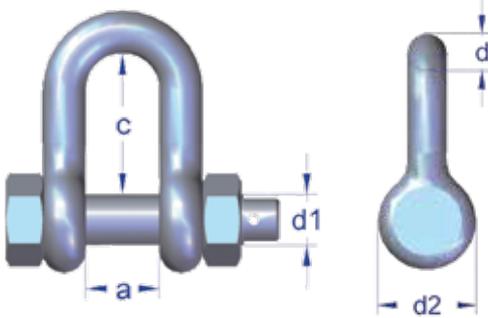
CE



Stainless Steel Shackle No 735

Dee shackle with safety bolt

Material: AISI 316
 Finish: Highly Polished
 Safety factor: 6:1
 Documentation: Test certificate and traceable 3.1 certificates supplied on request.



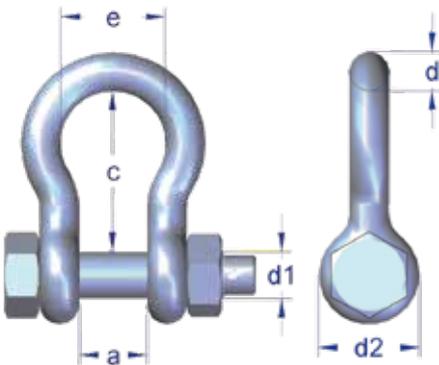
Art. no.	WLL tonnes	d1	d	a	c	d2	Weight kgs
A073510	0.6	10	10	20	38	20	0.2
A073512	0.9	12	12	26	50	24	0.3
A073516	1.5	16	13	24	52	33	0.4
A073520	2.5	19	16	28	65	40	0.7
A073522	3.0	22	19	31	60	48	1.5
A073524	4.5	25	22	37	71	52	1.3
A073533	7.5	32	28	46	90	64	3.0
A073536	10.0	35	32	52	100	72	4.1

Split pin included

Stainless Steel Shackle No 755

Bow shackle with safety bolt

Material: AISI 316
 Finish: Highly Polished
 Safety factor: 6:1
 Documentation: Test certificate and traceable 3.1 certificate supplied on request.



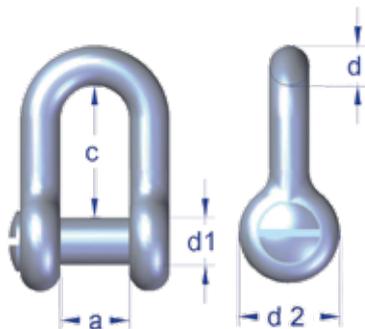
Art. no.	WLL tonnes	d1	d	a	c	e	d2	Weight kgs
A075510	0.6	10	10	20	36	27	20	0.2
A075512	0.9	12	12	25	47	37	26	0.3
A075516	1.5	16	13	25	47	33	34	0.4
A075520	2.5	20	16	28	60	42	40	0.8
A075522	3.0	22	19	31	71	51	48	1.3
A075524	4.5	25	22	37	84	58	52	1.7
A075533	7.5	32	28	46	108	74	64	3.4
A075536	10.0	35	32	52	119	83	72	5.2

Split pin included

Stainless Steel Shackle No 732

Dee shackle with countersunk pin

Material: AISI 316
 Finish: Highly Polished
 Safety factor: 6:1
 Documentation: Test certificate supplied on request.

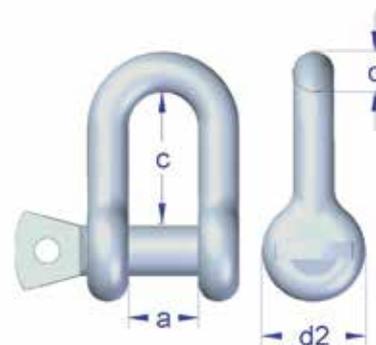


Art. No.	WLL tonnes	Dim. d1 mm	d1	d	a	(c)	d2	Weight kgs
A073216	2.0	M16	16	13	24	52	34	0.3
A073220	3.0	M20	20	16	28	65	40	0.6
A073222	3.0	M22	22	19	31	60	48	1.4

Stainless Steel Shackle No 730

Dee shackle with screw pin

Material: AISI 316
 Finish: Highly Polished
 Safety factor: 6:1
 Documentation: Test certificate supplied on request.

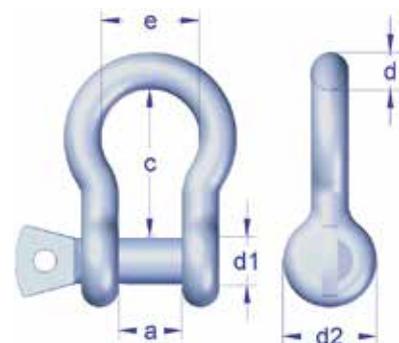


Art. no.	WLL tonnes	Dim. d1 mm	d	a	c	d2	Weight kgs
A073008S	0.4	M8	8	16	30	16	0.06
A073010S	0.6	M10	10	20	38	20	0.1
A073012S	0.9	M12	12	26	50	24	0.2
A073016S	1.5	M16	13	24	52	34	0.3
A073020S	2.5	M20	16	28	65	40	0.6
A073022S	3.0	M22	19	30	72	48	0.9

Stainless Steel Shackle No 750

Bow shackle with screw pin

Material: AISI 316
 Finish: Highly Polished
 Safety factor: 6:1
 Documentation: Test certificate supplied on request.



Art. no.	WLL tonnes	Dim. d1 mm	d1	d	a	c	e	d2	Weight kgs
A075008S	0.4	M8	8.0	8	16	30	23	16	0.07
A075010S	0.6	M10	10.0	10	20	36	27	20	0.11
A075012S	0.9	M12	12.0	12	25	47	37	26	0.25
A075016S	1.5	M16	13.0	13	25	47	34	33	0.33
A075020S	2.5	M20	16.0	16	28	60	42	40	0.96
A075022S	3.0	M22	19.0	19	31	71	51	48	1.0

Shackle SA

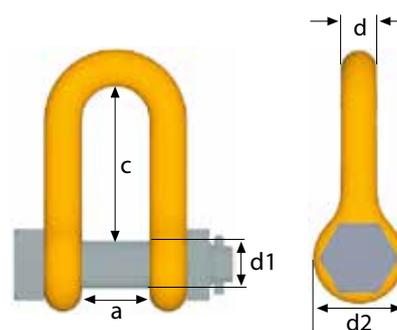
Grade 8

EN 1677-1

Finish: Painted yellow
 Material: Alloy steel
 Safety factor: 4:1



Art. no.	Code	WLL tonnes	For chain dim. mm	c	a	d	d2	d1	Weight kgs appr.
Z100706	SA-7/8-8	2.0	7, 8	30	15	8	20	M10	0.1
Z298728	SA-10-8	3.2	10	52	24	13	34	M16	0.4
Z292528	SA-13-8	5.4	13	65	28	16	40	M20	0.7
Z293024	SA-16-8	8.2	16	72	30	18	46	M22	1
Z299622	SA-19-8	11.5	19	86	36	22	52	M27	1.7
Z294122	SA-22-8	15.5	22	94	40	25	60	M30	2.5
Z304328	SA-26-8	21.7	26	116	48	32	76	M39	5.2



Split pin included

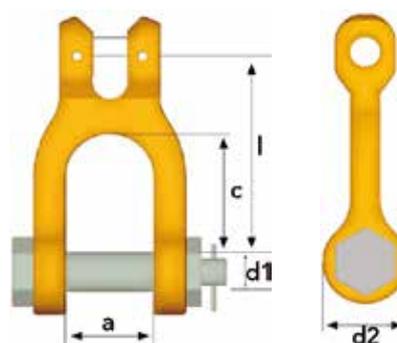
Clevis Shackle GSA

Grade 8

EN 1677-1

Finish: Painted yellow
 Material: Alloy steel
 Safety factor: 4:1

Art. no.	Code	WLL tonnes	For chain dim. mm	a	c	d2	l	d1	Weight kgs appr.
Z700882	GSA-7/8-8	2.0	7, 8	32	36	34	60	16	0.4
Z700883	GSA-10-8	3.2	10	34	48	40	80	20	0.8
Z700884	GSA-13-8	5.4	13	50	65	44	98	22	1.4
Z700885	GSA-16-8	8.2	16	60	70	54	114	27	2.4



Split pin included

Alloy Steel Rigging Screw, No 801, 802, 804

Grade 6

Standard: Working load acc. to U.S. Fed. spec. FF-T-791.b
Supplied with closed body from 2,5-17 T, larger dimensions open body.

Material: Quenched and tempered alloy steel

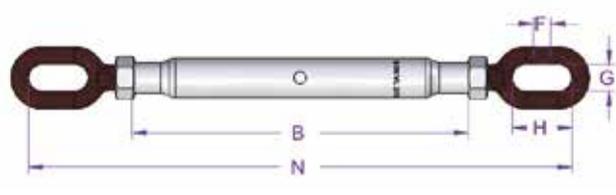
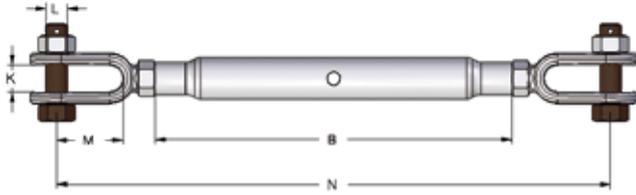
Surface treatment: Hot dip galvanized

Safety factor: 5:1

Certificate: Test certificate and traceable 3.1 certificates supplied on request.

Tolerances: +/- 5%

Temperature: -20 °C to 200 °C



Art. no. Jaw/Jaw	Art. no. Jaw/Eye	Art. no. Eye/Eye	Thread M/UNC	WLL tonnes	Take up range mm	B	N	K	L	M	F	G	H	Weight kgs/ea
A801420	A802420	A804420	M 20	2.5	210	270	455	20	16	50	13	21	45	2.3
A801424	A802424	A804424	M 24	5.0	250	340	570	28	22	65	19	28	56	4.6
A801432	A802432	A804432	1.1/4"	7.0	270	370	680	38	28	85	22	35	70	8.0
A801438	A802438	A804438	1.1/2"	10.0	300	400	790	45	32	100	25	40	78	14.0
A801445	A802445	A804445	1.3/4"	13.0	360	500	870	50	39	105	30	45	90	24.0
A801450	A802450	A804450	2"	17.0	450	600	1030	58	45	120	35	45	100	38.0
A801464			*2.1/2"	27.2	534	780	1312	75	57	142				88.0
A801470			*2.3/4"	34.0	576	780	1418	90	70	145				98.0

* Open turnbuckle body without nut and split pin

Rigging Screw No 401, 402, 404 - Hot Dip Galvanized

Design: Jaw-Jaw (jaw-eye and eye-eye on request)

Standard: Acc. to B.S. 4429, closed body - with locking nut

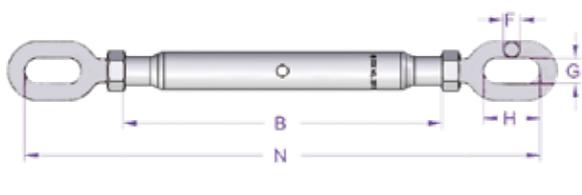
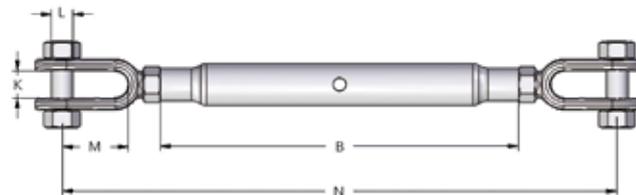
Material: St. 42/St. 52, normalized

Surface treatment: Hot dip galvanized (M6 & M8 zinc plated)

Safety factor: 5:1

Note: The items marked with * below are not for lifting

Tolerances: +/-5%



Art. no. Jaw/ Jaw	Art. no. Jaw/ Eye	Art.no Eye/Eye	Thread M/ UNC	WLL tonnes	Take up range (mm)	B	N	L	M	K	F	G	H	Weight kg/pcs
	*A402406		M 6	-	80	100	175	5	18	8	5	10	10	0.13
	*A402408		M 8	-	85	110	210	6	21	9	6	12	12	0.25
A401510	*A402410	*A404410	M 10	0.5	90	145	225	8	20	9.5	7	13	13	0.3
A401512	*A402412	*A404412	M 12	0.7	155	195	315	10	30	13	10	14	28	0.65
A401516	*A402416	*A404416	M 16	1.2	185	230	380	12	44	18	12	18	45	1.25
A401520	A402420	A404520	M 20	1.5	210	270	450	16	50	20	13	21	45	2.2
A401422	A402422	A404422	M 22	2.2	230	295	500	20	60	25	16	24	50	3.3
A401424	A402424	A404424	M 24	3.2	250	325	555	22	65	28	19	28	56	4.6
A401432	A402432	A404432	1.1/4"	4.8	290	370	680	28	85	38	22	35	70	8.5
A401438	A402438	A404438	1.1/2"	6.0	300	400	760	32	100	45	25	40	90	14.5
A401445	A402450	A404445	1.3/4"	8.5	290	400	760	38	105	50	30	45	90	20.9
A401452	A402452	A404452	2"	11.0	290	400	820	45	120	58	35	45	100	24.0

* Will not be delivered with lifting certificate.

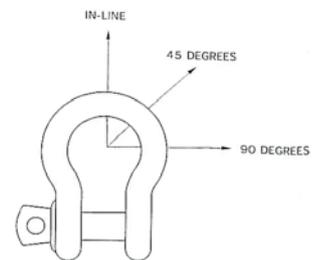
Technical Information

2006/42/EC highlights the responsibility of the manufacturer, distributor and end user of lifting gear. Gunnebo Industries shackles are specified, monitored and documented in compliance with the most stringent requirements for the product concerned. A certified ISO 9001:2008 system is an evidence of our quality standard.

Instructions For Safe Use

1. The user is obliged to keep a valid Test Certificate for any shackle being used in a lifting operation.
2. Before use each shackle should be inspected to ensure that:
 - all markings in the body and the pin of the shackle are legible and in compliance with the relevant Test Certificate.
 - the shackle pin is of the correct type.
 - the body and pin are not distorted or unduly worn.
 - The body and pin are free from nicks, cracks, grooves and corrosion.
 - If there is any doubt with regards to the above criteria being met, the shackle should not be used for a lifting operation.
3. It is important to ensure that the pin is safely locked after assembly. For repeated lifting between inspections of the gear, it is recommended to use a safety bolt type shackle with nut and split-pin - the user must ensure that the split-pin is fitted, to prevent the nut from unscrewing during use.
4. Incorrect seating of a pin may be due to a bent pin, damaged threads or misalignment of the holes. Do not use the shackle under these circumstances, but refer the matter to a competent person (i.e. dealer, manufacturer)
5. Shackles should be fitted to the load in a manner that allows the shackle body to take the load in a true line along its centreline to avoid undue bending stresses which will reduce the load capacity of the shackle. When using shackles in conjunction with multi-leg slings, due consideration should be given to the effect of the angle between the sling legs. When a shackle is used to secure the top block of a set of rope blocks the load on this shackle is increased by the value of the hoisting effect.
6. To avoid eccentric loading of the shackle it is recommended to distribute the load as far as possible over the total length of the pin or to use loose spacers.
7. Never modify, repair or reshape a shackle by welding, heating or bending as this will affect the nominal WLL.
8. Never heat treat a shackle as this may affect the WLL.

Side loads should be avoided as the products are not designed for this purpose. If side loads cannot be avoided, the following reduction factors must be taken into account:

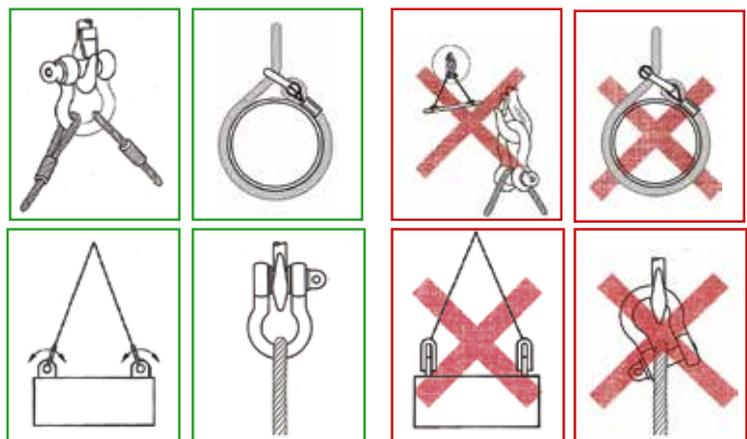


Reduction for side loading

Load angle	New Working Load Limit
0°	100% of original WLL
45°	70% of original WLL
90°	50% of original WLL

Avoid applications where, due to load movement, the shackle pin can rotate

Shackle must be loaded in straight direction



Temperature

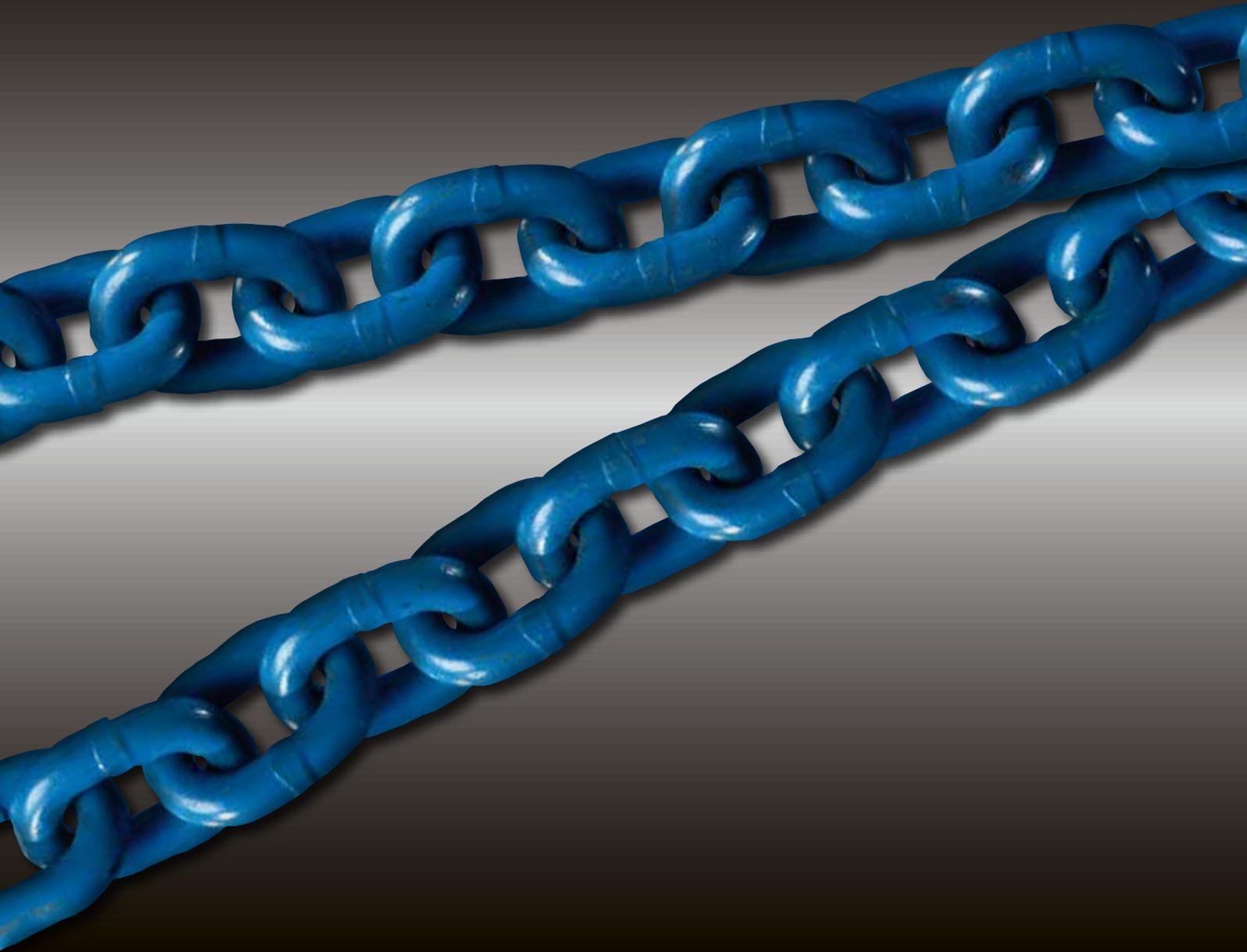
If extreme temperature situations are applicable, the following load reductions must be taken into account.

Reduction for elevated temperatures

Temperature:	New Working Load Limit
0 - 200 °C	100% of original Working Load Limit
200 - 300 °C	90% of original Working Load Limit
300 - 400 °C	75% of original Working Load Limit
> 400 °C	not allowed

Chain

Grade 10 • Grade 8 • Short Link • Mid-link • Long-link



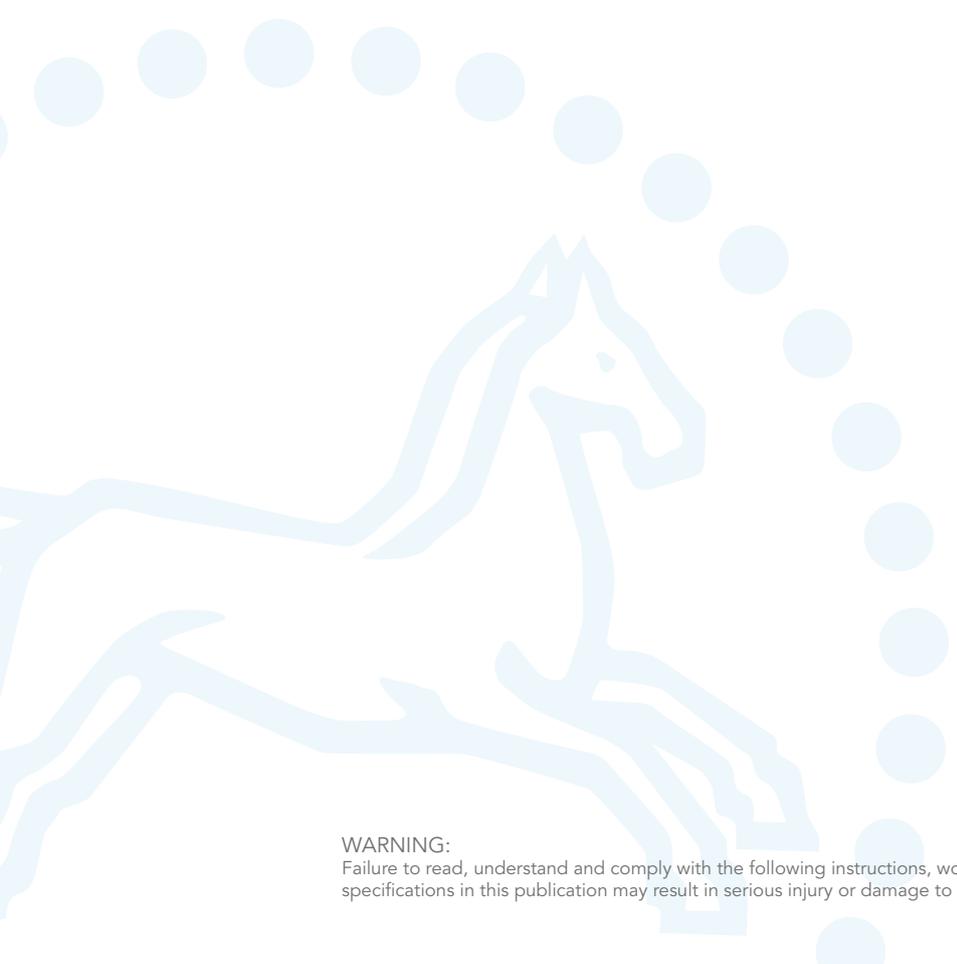
GUNNEBO
Industries

Chain

Chain, Grade 10 (200), GrabiQ	5:3
Chain, Grade 10 (400), GrabiQ	5:3
Chain, Short Link, Grade 8, Classic	5:3
Chain, Short Link, Grade 8	5:4
Chain, Mid-link, Grade 8	5:4
Chain, Long-link, Grade 8	5:4
Chain, Short Link, Galvanized, Grade 7	5:5
Chain, Mid-link, Galvanized, Grade 7	5:5
Chain, Long-link, Galvanized, Grade 6/7	5:5

Technical Information

Chain Manufacturing	5:6
Safe Use and Extreme environments	5:7
Definitions	5:7



WARNING:
Failure to read, understand and comply with the following instructions, working load limits and specifications in this publication may result in serious injury or damage to property.



Chain, GrabiQ Grade 10 (200)

Short link, KL

Heat treatment

Quenched and tempered.

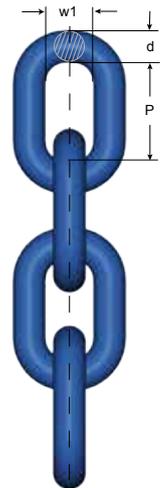
Note! For chain grade 10 (200) the maximum in service temperature is 200°C.

Surface treatment

Painted blue

Fulfills the requirements in:
ASTM A973/A973M-07(2012)
EN 818+2:2008 (WLL +25%,
reduced temperature range)

Art. no. Box	Code	WLL tonnes	d nom. mm	P» mm	w1» mm	Weight kgs/m	MPF kN	Breaking force kN
Z802300 - 1 x 200 m	KLA 6-10 (200)	1.5	6	18	8.5	0.8	36.8	58.9
Z802337 - 1 x 200 m	KLA 7-10 (200)	1.95	7	21	10.0	1.1	48	77
Z802301 - 1 x 200 m	KLA 8-10 (200)	2.6	8	24	11.0	1.4	63	102
Z802302 - 1 x 100 m	KLA 10-10 (200)	4.0	10	30	14.0	2.3	98	158
Z802303 - 1 x 100 m	KLA 13-10 (200)	6.8	13	39	17.7	3.8	166	268
Z802304 - 1 x 100 m	KLA 16-10 (200)	10.3	16	48	21.9	5.6	251	402
Z802305 - 1 x 50 m	KLA 20-10 (200)	16.0	20	60	27.0	9.4	393	630
Z802246 - 1 x 50 m	KLA 22-10 (200)	20.0	22	66	29.0	11.9	491	785
Z802248 - 1 x 50 m	KLA 26-10 (200)	27.0	26	78	35.0	16.4	664	1062
Z802440 - 1 x 25 m	KLA 32-10 (200)	40.0	32	96	41.6	25.8	981	1610



Chain, GrabiQ Grade 10 (400)

Short link, KL

Heat treatment

Quenched and tempered.

Note! For chain grade 10 (400) the maximum in service temperature is 400°C.

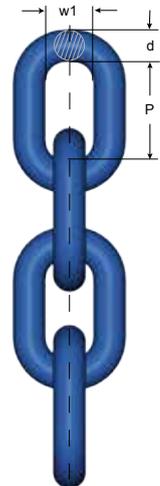
Surface treatment

Painted blue

Fulfills the requirements in:
EN 818-2:2008 (WLL+25%,
material dimension \varnothing +10%)

Note: This chain is marked with "8+" in addition to the marking required by the machine directive

Art. no. Box	Code	WLL tonnes	d nom. mm	P» mm	w1 » mm	Weight kgs/m	MPF kN	Breaking force kN
Z802306 - 1 x 200 m	KLA 6-10 (400)	1.5	6.6	18	8.9	1.0	36.8	58.8
Z802307 - 1 x 200 m	KLA 8-10 (400)	2.5	8.8	24	11.2	1.7	63	102
Z802308 - 1 x 100 m	KLA 10-10 (400)	4.0	11.0	30	14.4	2.6	98	158
Z802309 - 1 x 100 m	KLA 13-10 (400)	6.7	14.3	39	19.2	4.5	166	268
Z802310 - 1 x 100 m	KLA 16-10 (400)	10.0	17.3	48	23.0	6.7	251	402



5

Chain, Classic Grade 8

Short link, KL

Heat treatment

Quenched and tempered.

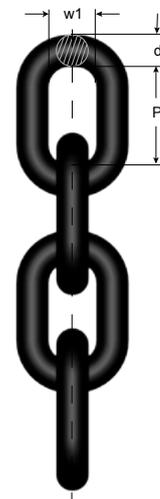
Heat treatment

Painted black (KLB)

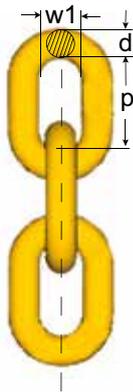
Painted yellow (KLU)

Fulfills the requirements in:
EN 818-2:2008, AS 2321:2014,
ASTM A391/A 391M-07 (2012)

Art. no. Box	Code	WLL tonnes*	d nom.	P	w1	Weight kgs/m	Manufacturing proof force kN	Breaking force kN
Z802174 - 1 x 200 m	KLB 6-8E	1.12	6	18	8.5	0.8	28.3	45.2
Z802175 - 1 x 200 m	KLB 7-8E	1.57	7	21	10.0	1.1	38.5	62
Z802176 - 1 x 200 m	KLB 8-8E	2.0	8	24	11.0	1.4	50.3	80.6
Z802156 - 1 x 100 m	KLB 10-8E	3.2	10	30	14.0	2.3	79	130
Z802157 - 1 x 100 m	KLB 13-8E	5.4	13	39	17.7	3.8	133	214
Z802177 - 1 x 100 m	KLB 16-8E	8.2	16	48	21.9	5.6	201	322
Z801203 - 1 x 100 m	KLB 19-8E	11.6	19	57	27.0	7.8	284	457
Z801228 - 1 x 50 m	KLB 22-8E	15.5	22	66	29.5	10.6	380	610
Z801231 - 1 x 50 m	KLB 26-8E	21.6	26	78	35.0	14.8	531	850
Z801232 - 1 x 25 m	KLB 32-8E	32.8	32	96	41.6	21.6	804	1300



Short Link Chain KLFU, Grade 8



Heat treatment

Quenched and tempered,
Stress relieved

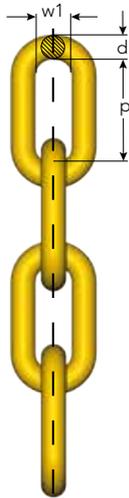
Surface treatment

Painted yellow

Not for lifting purposes

Art. no.	Code	Link dimensions (mm)			Weight kgs/m	Min. breaking load (tonnes)	Delivery length
		d nom. mm	P » mm	w1 » mm			
Z802330	KLFU-10-8	10	30	14.0	2.2	12.6	1 x 100 m
Z802331	KLFU-13-8	13	39	17.6	3.7	21.4	1 x 100 m
Z801146	KLFU-16-8	16	48	21.5	5.8	32.2	1 x 100 m
Z327377	KLFU-19-8	19	57	27.0	8.0	45.4	1 x 100 m
Z327385	KLFU-22-8	22	66	30.0	11.0	61.0	1 x 50 m
Z801505	KLFU-26-8	26	78	35.0	14.8	86.0	1 x 50 m

Mid-link Chain MLFU, Grade 8



Heat treatment

Quenched and tempered,
Stress relieved

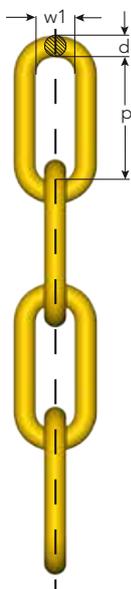
Surface treatment

Painted yellow

Not for lifting purposes

Art. no.	Code	Link dimensions (mm)			Weight kgs/m	Min. breaking load (tonnes)	Delivery length
		d nom. mm	P » mm	w1 » mm			
Z802332	MLFU-10-8	10	40	14.4	2.0	12.6	1 x 100 m
Z802333	MLFU-13-8	13	55	20.2	3.3	21.4	1 x 100 m
Z800564	MLFU-16-8	16	65	20.5	5.0	32.2	1 x 100 m
Z800476	MLFU-19-8	19	75	29.0	7.1	45.4	1 x 100 m
Z800661	MLFU-22-8	22	88	30.0	9.4	61.0	1 x 50 m
Z801770	MFLU-26-8	26	91	34.0	13.9	86.0	1 x 50 m

Long-link Chain LLU, Grade 8



Heat treatment

Quenched and tempered,
Stress relieved

Surface treatment

Painted yellow

Not for lifting purposes

Art. no.	Code	Link dimensions (mm)			Weight kgs/m	Min. breaking load (tonnes)	Delivery length
		d mm	p mm	w1 mm			
Z801934	LLU-9-8	9	53	14.3	1.4	10.2	4 x 100 m
Z801935	LLU-11-8	11	64	18.5	2.1	15.4	4 x 100 m
Z801936	LLU-13-8	13	80	21.1	2.9	21.4	3 x 100 m
Z802160	LLU-16-8	16	100	27.0	4.6	32.2	1 x 100 m
Z601983	LLU-19-8	19	100	27.0	6.5	45.4	1 x 100 m
Z700526	LLU-22-8	22	120	35.0	8.7	61.0	1 x 50 m

Short Link Chain - KLFZ, Grade 7

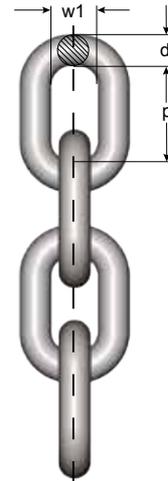
Heat treatment
Quenched and tempered

Surface treatment
Hot Dip Galvanized (HDG)

Not for lifting purposes

Art. No	Code	Link dimensions (mm)			Min. breaking load (tonnes)	Weight kgs/m	Delivery length
		d nom. mm	P » mm	w1 » mm			
Z800666	KLFZ-10-7	10	30	14.0	11	2.2	1 x 100 m
Z802329	KLFZ-13-7	13	39	17.2	18	3.7	1 x 100 m
Z801644	KLFZ-16-7	16	48	21.5	28	5.8	1 x 100 m
Z801409	KLFZ-17-7	17	48	23.2	30	6.4	1 x 100 m
Z801407	KLFZ-19-7	19	57	27.0	40	8.0	1 x 100 m

Fulfills requirements in: EN 1461:2009 (Average surface thickness 85 µm)



Mid-link Chain MLFZ, Grade 7

Heat treatment
Quenched and tempered

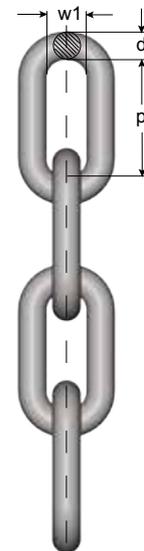
Surface treatment
Hot Dip Galvanized (HDG)

Not for lifting purposes

Art. No	Code	Link dimensions			Min. breaking load (tonnes)	Weight kgs/m	Delivery length
		d nom. mm	P » mm	w1 » mm			
Z802455	MLFZ 10-6**	10	40	14.4	10	2.0	1 x 100 m
Z802335	MLFZ-13-7	13	55	20.2	18	3.3	1 x 100 m
Z801645	MLFZ-16-7	16	65	20.5	28	5.0	1 x 100 m
Z801477	MLFZ-19-7	19	75	29.0	40	7.1	1 x 100 m

Fulfills requirements in: EN 1461:2009 (Average surface thickness 85 µm)

** Average surface thickness 70 µm



5

Long Link Chain LLZ, Grade 6

Heat treatment
Quenched and tempered

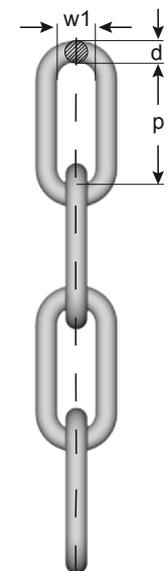
Surface treatment
Hot Dip Galvanized (HDG)

Not for lifting purposes

Art. No	Code	Link dimensions (mm)			Min. breaking load (tonnes)	Weight kgs/m	Delivery length
		d nom. mm	p » mm	w1 » mm			
Z802453	LLZ-9-6**	9	53	14.3	7.8	1.4	1 x 100 m
Z802454	LLZ-11-6**	11	64	18.5	11.6	2.1	4 x 100 m
Z800682	LLZ-13-6	13	80	21.1	16.3	2.9	3 x 100 m
Z802207	LLZ-13-6	13	80	21.1	16.3	2.9	1 x 229,5 m
Z801567	LLZ-16-6	16	100	27.0	24.7	4.6	1 x 100 m
GS1073	LLZ-16-6	16	100	27.0	24.7	4.6	1 x 200 m
Z801458	LLZ-19-6	19	100	27.0	34.8	6.5	1 x 120 m
Z801887	LLZ-22-6	22	120	35.0	46.6	8.7	1 x 50 m
Z802447	LLZ-25-6	25	140	39.0	60.0	12.0	1 x 50 m

Fulfills requirements in: EN 1461:2009 (Average surface thickness 85 µm)

** Average surface thickness 70 µm



Technical Information

Chain Manufacturing - Quality and Strength Requirements

Chains are divided into grades based on minimum nominal breaking stress.

Chain Grade	Surface treatment	Code	Minimum breaking stress N/mm ²	Load factors			Typical use
				WLL	MPF	Breaking force	
8	Yellow U Black B	KL	800	1	2.5	4	General lifting (KL), Container lashing (LL). Extra heavy towing (ML), Lashing (KL, LL). Fishing (KL, ML, LL)
		ML	800	-	1	4	
		LL	800	-	1	4	
10	Blue A	KL	1000	1	2.5	4	General lifting

Testing and Quality Control- GrabiQ & Classic Chain (Grade 10 & 8)

In each step of the manufacturing of the chain, our systematic quality monitoring will ensure the highest safety and the longest life span in the product. Here are some especially important aspects of quality:

Material

The incoming material is supplied with test certificates only from qualified manufacturers and according to our stated material specifications.

Manufacturing

During forming and welding, the operators continuously control that the links meet the specified dimensions both before and after welding.

Single link samples are continuously mandrel tested on the weld. Shape, dimensions and deburring are then inspected visually.

Sample lengths are heat treated and then destruction load tested. Following these tests, the chain is heat treated.

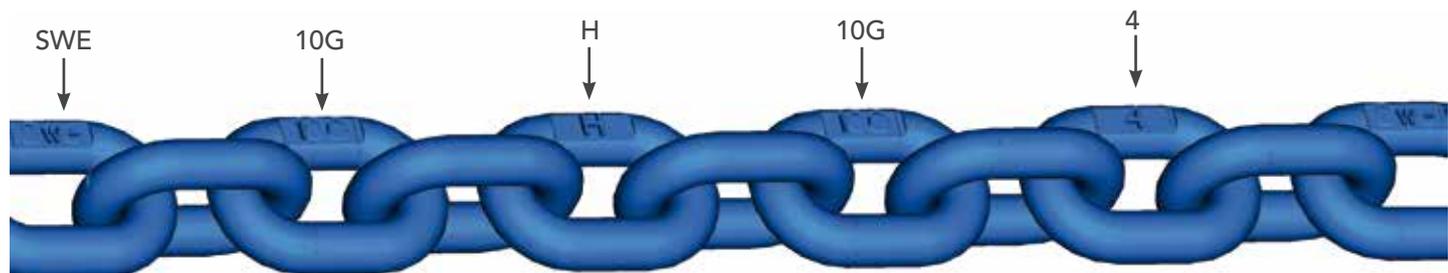
Hardening and tempering is carried out continuously in computer controlled induction furnaces with regular samplings.

Proof Force

The entire chain is test loaded. The manufacturing proof force for short link chain is 2.5 times the permitted working load limit. This gives the chain high safety in use. The chain is then visually inspected and cut into delivery lengths. A sample is taken from every length and tested to destruction. Dimensions and shape are also checked. All results are documented.

Marking and Traceability

The international standards for lifting chain require that the chain is marked with Grade and Manufacturers ID. On our chain we stamp "SWE - 10G - H - 10G - 4", where the "H" and the "4" is the combination for the traceability code. In case of the unlikely event of chain failure, we can trace the specific chain link back to the very batch and raw material as well as the year and place of manufacture. Each individual delivery length also has its unique batch number.



Use

- Never lift with a twisted chain.
- Use shortening hooks, knotting is not allowed.
- Use edge protectors to prevent sharp edges from damaging the chain.

Maintenance

Periodic thorough examination must be carried out at least every 12 months or more frequently according to local statutory regulations, type of use and past experience.

1. Overloaded chain slings must be taken out of service.
2. Chain and components including load pins which have been damaged, deformed, elongated, bent or showing signs of cracks or gouges shall be replaced. Carefully grind away small nicks and burrs.
3. Additional testing by magnetic particle inspection and/or proof loading at max. 2 x WLL may be carried out. The wear of the chain and component shall in no place exceed 10% of the original dimensions.
4. The chain link wear - max. 10% - is defined as the reduction of the mean diameter measured in two directions.

Severe Environment

Chain and components must not be used in alkaline (>pH10) or acidic conditions (<pH6). Comprehensive and regular examination must be carried out when used in severe or corrosive inducing environments. In uncertain situations consult your Gunnebo Industries dealer.

Extreme Temperature Conditions

The in service temperature effects the WLL as following :

Temperature (°C)	Reduction of WLL			
	Grade 10 chain (400)	Grade 10 chain (200)	Grade 10 components	Grade 8 chain & components
-40 to +200 °C	0 %	0 %	0 %	0 %
+200 to +300 °C	10 %	Not allowed	10 %	10 %
+300 to +400 °C	25 %	Not allowed	25 %	25 %

After short heat exposure, maximum one hour, the sling reverts to its full capacity. Upon return to normal temperature, the sling reverts to its full capacity within the above temperature range. Chain slings should not be used above or below these temperatures. **For chain grade 10 the maximum in service temperature is 200° C.**

Definitions

Proof force:

Each individual chain link is tested to the Manufacturing Proof Force (MPF) level before delivery. The MPF level is 2.5 times the WLL, equal to 62.5% of the Minimum Breaking Force.

Breaking force (BF):

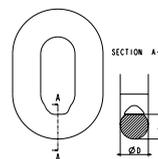
The highest static force a chain is exposed to during test loading before breaking.

Working load limit (WLL):

The maximum permitted load on a lifting chain under normal (vertical) lifting conditions.

Total ultimate elongation:

The elongation of the test item, relative to the original length, at the moment of breaking.



$$\frac{D+d}{2} > 0,9d_n$$

Johnson Products

Crane Blocks • Snatch Blocks • Oilfield Blocks • Swivels •
Custom Engineered Products



GUNNEBO
Industries

Johnson Products

Snatch Blocks	6:2 - 6:5
Manhandler Snatch Block	6:5
Derrick Block, Galvanized	6:5
Oilfield Blocks	6:6 - 6:7
Swivels	6:8 - 6:11
Overhaul Balls	6:12
Open Wedge Sockets	6:13
Wire Rope Sheaves	6:14
Quick Reeve, Mobile Crane Block	6:15
Shorty "J" Crane Blocks	6:15
Marine Rigging Blocks	6:15



WARNING:
Failure to read, understand and comply with the following instructions, working load limits and specifications in this publication may result in serious injury or damage to property.

Snatch Blocks

Johnson Snatch Blocks have the convenient side opening feature. This is true even of our heavy duty top dead-end models, and makes it easy to reeve the block without removing any fitting from the end of the wire rope. Other features include choice of swivel hook, shackle, eye fittings or Tailboard Blocks which have no fittings at all.

Standard Features

- Rugged and reliable
- 4:1 design factor
- Easy-open side plates
- Metric rated
- Large hand nuts
- Retainer on latch pin
- Bow shackle with retainer pin
- Bronze bushing

Optional Features

- Proof load
- Roller bearings
- Marine epoxy paint
- Heavy duty J-latch
- Larger sizes
- Customized blocks

Wide Range

Now over 250 models and sizes, from 2 to 30 tonnes. Sheave sizes from 80 to 600 mm in diameter. Multiple rope sizes and end fittings available.

Rugged

Johnson's famous durability is well established in the industry. These blocks stand up to the toughest applications, whether in blistering sun or under icy blizzard conditions.

Reliable

From built-in strength comes the reliability long associated with the Johnson name. These blocks are performers, day after day and year after year. American quality you can count on.

Many Choices

Singles, doubles, top dead end, towing, oilfield, pipe laying and general construction. Sizes and specific models for all.

Convenient

Large, easy to grip hand nuts on all models, especially on the smallest models. Makes it easier to open and close under all conditions without removing gloves, and easy to tap with a hammer to loosen or lock down.

Secondary Securement

All hand nuts and shackles are fitted with "R" pins as a secondary securement device, for example where inspection is limited or infrequent due to location or other factors.



Snatch Block - Tailboard

Single Sheave

4:1 design factor, CE marked



Art.no.	Model	WLL tonnes	Sheave Diameter	Wire Rope Size	Weight kgs
474572012QR3	SB2S3BT	2	3" / 80 mm	Suits 8 - 10 mm wire rope	1.4
474562016QR3	SB4S4BT	4	4" / 100 mm	Suits 10 - 13 mm wire rope	4.5
474621016QR3	SB4S6BT	4	6" / 150 mm	Suits 10 - 13 mm wire rope	5.9
474624016QR3	SB4S8BT	4	8" / 200 mm	Suits 10 - 13 mm wire rope	7.7
474542024QR3	SB8S6BT	8	6" / 150 mm	Suits 16-20 mm wire rope	7.2
474369024QR3	SB8S8BT	8	8" / 200 mm	Suits 16-20 mm wire rope	11.3
474375024QR3	SB8S10BT	8	10" / 250 mm	Suits 16-20 mm wire rope	14.1
474381024QR3	SB8S12BT	8	12" / 300 mm	Suits 16-20 mm wire rope	15.4
474410028QR3	SB12S6BT	12	6" / 150 mm	Suits 20 - 22 mm wire rope	12.7
474416028QR3	SB12S8BT	12	8" / 200 mm	Suits 20 - 22 mm wire rope	19
474422028QR3	SB12S10BT	12	10" / 250 mm	Suits 20 - 22 mm wire rope	24.5
474733036QR3	SB20S8BT	20	8" / 200 mm	Suits 26 - 29 mm wire rope	20.9
474734036QR3	SB20S10BT	20	10" / 250 mm	Suits 26 - 29 mm wire rope	29.5

Snatch Block with Shackle

Single Sheave

4:1 design factor, CE marked



Art.no.	Model	WLL tonnes	Sheave diameter	Wire Rope Size	Weight kgs
474602012QR3	SB2S3BS	2	3" / 80 mm	Suits 8 - 10 mm wire rope	2.3
474603016QR3	SB4S4BS	4	4" / 100 mm	Suits 10 - 13 mm wire rope	7.7
474620016QR3	SB4S6BS	4	6" / 150 mm	Suits 10 - 13 mm wire rope	9.0
474623016QR3	SB4S8BS	4	8" / 200 mm	Suits 10 - 13 mm wire rope	10.8
474644016QR3	SB4S10BS	4	10" / 250 mm	Suits 10 - 13 mm wire rope	15.0
474365024QR3	SB8S6BS	8	6" / 150 mm	Suits 16 - 19 mm wire rope	12.7
474371024QR3	SB8S8BS	8	8" / 200 mm	Suits 16 - 19 mm wire rope	16.8
474377024QR3	SB8S10BS	8	10" / 250 mm	Suits 16 - 19 mm wire rope	19.5
474587024QR3	SB8S12BS	8	12" / 300 mm	Suits 16 - 19 mm wire rope	24.5
474412028QR3	SB12S6BS	12	6" / 150 mm	Suits 20 - 22 mm wire rope	22.7
474418028QR3	SB12S8BS	12	8" / 200 mm	Suits 20 - 22 mm wire rope	29.0
474424028QR3	SB12S10BS	12	10" / 250 mm	Suits 20 - 22 mm wire rope	34.5
474582028QR3	SB12S12BS	12	12" / 300 mm	Suits 20 - 22 mm wire rope	41.7
474436028QR3	SB12S14BS	12	14" / 350 mm	Suits 20 - 22 mm wire rope	49.9
474455028QR3	SB15S8BS	15	8" / 200 mm	Suits 20 - 22 mm wire rope	29.0
474461028QR3	SB15S10BS	15	10" / 250 mm	Suits 20 - 22 mm wire rope	35.4
474647036QR3	SB20S8BS	20	8" / 200 mm	Suits 26 - 29 mm wire rope	43.1
474728036QR3	SB20S10BS	20	10" / 250 mm	Suits 26 - 29 mm wire rope	51.7
474729036QR3	SB20S12BS	20	12" / 300 mm	Suits 26 - 29 mm wire rope	53.0
474730036QR3	SB20S14BS	20	14" / 350 mm	Suits 26 - 29 mm wire rope	58.0
474731036QR3	SB20S16BS	20	16" / 400 mm	Suits 26 - 29 mm wire rope	73.0
474740040QR3	SB30S20BS	30	20" / 500 mm	Suits 29 - 32 mm wire rope	135.2



Snatch Block with Hook

Single Sheave

4:1 design factor, CE marked



Art.no.	Model	WLL tonnes	Sheave diameter	Wire Rope Size	Weight kgs
475092012QR3	SB2S3BH	2	3" / 80 mm	Suits 8 - 10 mm wire rope	2.3
475090016QR3	SB4S6BH	4	6" / 150 mm	Suits 10 - 13 mm wire rope	8.6
475093016QR3	SB4S8BH	4	8" / 200 mm	Suits 10 - 13 mm wire rope	10.0
474655016QR3	SB4S4BH	4	4" / 100 mm	Suits 10 - 13 mm wire rope	7.3
474601024QR3	SB8S8BH	8	8" / 200 mm	Suits 16 - 19 mm wire rope	15.9
475104024QR3	SB8S10BH	8	10" / 250 mm	Suits 16 - 19 mm wire rope	19.0
474583024QR3	SB8S12BH	8	12" / 300 mm	Suits 16 - 19 mm wire rope	24.0
475109028QR3	SB12S6BH	12	6" / 150 mm	Suits 20 - 22 mm wire rope	20.9
474577028QR3	SB12S8BH	12	8" / 200 mm	Suits 20 - 22 mm wire rope	27.2
474594028QR3	SB12S10BH	12	10" / 250 mm	Suits 20 - 22 mm wire rope	32.6
474581028QR3	SB12S12BH	12	12" / 300 mm	Suits 20 - 22 mm wire rope	39.9
475119028QR3	SB15S8BH	15	8" / 200 mm	Suits 20 - 22 mm wire rope	29.9
475121028QR3	SB15S10BH	15	10" / 250 mm	Suits 20 - 22 mm wire rope	36.3
475123028QR3	SB15S12BH	15	12" / 300 mm	Suits 20 - 22 mm wire rope	44.0
475129036QR3	SB20S8BH	20	8" / 200 mm	Suits 26 - 29 mm wire rope	36.7
475131036QR3	SB20S10BH	20	10" / 250 mm	Suits 26 - 29 mm wire rope	45.3
475133036QR3	SB20S12BH	20	12" / 300 mm	Suits 26 - 29 mm wire rope	46.7





Snatch Block with Shackle

Double Sheave

4:1 design factor

Art.no.	Model	WLL tonnes	Sheave diameter	Wire Rope Size	Weight kgs
474774016	DB8S4BS	8	4" / 100 mm	Suits 10 - 13 mm wire rope	13.6
474781024	DB12D6BS	12	6" / 150 mm	Suits 16 - 19 mm wire rope	24.5
474792028	DB15D8BS	15	8" / 200 mm	Suits 20 - 22 mm wire rope	32.2
474801036	DB20D10BS	20	10" / 250 mm	Suits 26 - 29 mm wire rope	65.3



Top Deadend Snatch Block with Hook

Single Sheave

4:1 design factor

Art.no.	Model	WLL tonnes	Sheave diameter	Wire Rope Size	Weight kgs
475261028	TD12S10BH W/ LATCH	12	10" / 250 mm	Suits 19 - 22 mm wire rope	34.0



Top Deadend Snatch Block with Shackle

Single Sheave

4:1 design factor

Art.no.	Model	WLL tonnes	Sheave diameter	Wire Rope Size	Weight kgs
474756024	TD8S8BS	8	8" / 200 mm	Suits 16 - 19 mm wire rope	18.1
474767028	TD12S10BS	12	10" / 250 mm	Suits 19 - 22 mm wire rope	35.8

Manhandler Snatch Block

12:1 design factor, CE marked

Johnson's Manhandler Snatch Blocks (MHSB) are suitable for personnel hoisting when properly incorporated into a compliant personnel hoist system and maintained in good working order.

See the Manhandler Warnings and Use Limitations Brochure available from Gunnebo Industries and your distributor.

- Standard painted finish
- For lifting personnel
- Sealed roller bearings
- Interlocking internal design
- R-pins retainers
- Secondary tether attachment points



Art. no	Model	WLL kgs	Wire rope mm	Sheave diameter mm	Weight kgs
687431014	MHSB1S8RS	680	10 - 11	200	10.4

Galvanized Derrick Block

4:1 design factor

- 4 - 12 tonnes WLL
- Standard galvanized finish
- Handling slots in the body
- Large knock-off handles
- Interlocking internal design
- For lifting materials
- R-Pin retainers

Art. no	Model	WLL tonnes	Wire rope mm	Sheave diameter mm	Weight kgs
687710016	MHSB4S8TS	4	10 - 13	200	15
687334018	MHSB12S10TS	12	13 - 14	250	39.9
687853024	MHSB12S14T S	12	16 -19	355	58.0



Oilfield Blocks

We have produced Johnson oilfield equipment for over five decades. Because of our expertise in sheaves and blocks, Gunnebo Industries has become a respected manufacturer for the Petroleum industry. We know the needs and we have the know-how to fulfil them with quality lifting devices. High capacity, custom engineered oilfield blocks available upon request.



Laydown Block



Tong Line Block



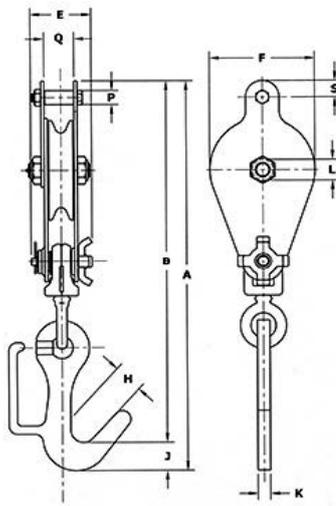
Hayfork Pulley



Guy Line Block

Laydown Block, 1 ton

4:1 design factor



Key to Laydown Block Model Numbers:

- LD – Laydown Block
- 1 – Working Load Limit
- S – Number of sheaves: S = 1
- 6 – Sheave diameter (In inches)
- B – Sheave Bearing: B = Bronze Bushed
- H – Type of fitting: H = Hook

To order please specify the model number

Art.no.	Model No.	Weight kgs	A Overall Length	B Net Length	E Total Thickness	F Width	H Throat Opening	J Hook Thickness	K Hook Width	L Center Pin Dia.	P Pin Dia. Max	Q Width Between Ears Min	S Pin to End of Fitting Max
474812020	LD1S6BH	9.5	598.7	555.0	92.2	159.0	76.2	43.7	19.1	25.4	21.3	44.7	26.9

Tong Line Block

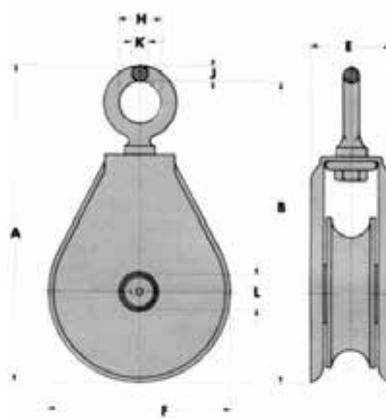
4:1 design factor

Art.no.	Model	WLL tonnes	Sheave diameter	Wire Rope Size	Weight kgs
474805020	TL2.8S6RE	2.8	6" / 150 mm	Suits 13 - 16 mm wire rope	6.8
474807020	TL2.8S8RE	2.8	8" / 200 mm	Suits 13 - 16 mm wire rope	9.1



Hay Fork Pully, 1 ton

3.3:1 design factor



Key to Hay Fork Pully Model Numbers:

- HF - Hay Fork Pulley
- 1 - Working Load Limit (U.S. Tons)
- S - Number of sheaves: S = 1
- 4 - Sheave Diameter
- B - Sheave bearing: B = Bronze Bushed | R = Roller Bearing
- E - Type of Fitting: E = Eye | H = Hook
- MR - Rope Size: MR = 32mm Manilla Rope | WR = 13 mm Wire Rope

To order please specify the model number

Art.no.	Model No.	Manilla/Wire Rope	A Overall Length	B Net Length	E Total Thickness	F Width	H Throat Opening	J Eye Thickness	K Eye Width	L Center Pin Dia.	Weight kgs
453865040	HF1S-4BE-MR	32	228.6	217.5	60.3	130.2	22.2	11.1	11.1	25.4	3.2
453866016	HF1S-4BE-WR	32	228.6	217.5	60.3	130.2	22.2	11.1	11.1	25.4	3.2
453869040	HF1S-4RE-MR	13	228.6	217.5	60.3	130.2	22.2	11.1	11.1	25.4	3.2
453870016	HF1S-4RE-WR	13	228.6	217.5	60.3	130.2	22.2	11.1	11.1	25.4	3.2

6

Guyline Block

3:1 design factor

Art.no.	Model	WLL tonnes	Sheave diameter	Wire Rope Size	Weight kgs
475541020	GL 15D6	15	6" / 150 mm	Suits 16 mm wire rope	19.1
475540020	GL 7.5S 6	7.5	6" / 150 mm	Suits 16 mm wire rope	11.3



Swivels

Our Johnson thrust bearing swivels are widely used for the primary purpose of allowing the natural twist in wire rope to rotate as necessary without affecting the suspended load. Standard swivels are available in six different end fitting combinations, from 3 to 30 tonnes WLL.

Simple and compact, the swivels are engineered for long life and economical cost. Hooks are forged alloy steel, lubrication fittings are recessed, and a generous bronze bushing assures toughness and long life.



Standard Equipment

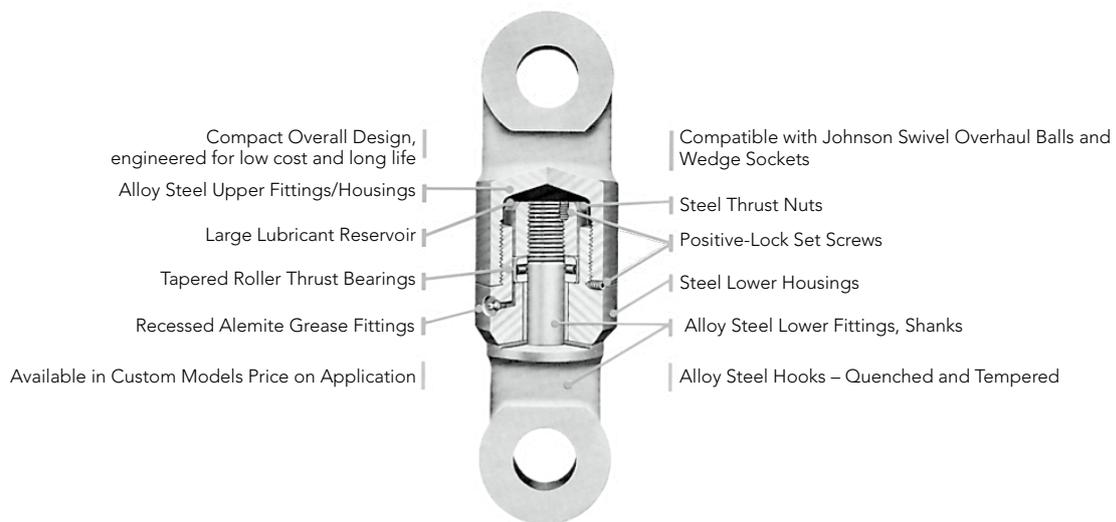
- Forged hook with latch
- Roller thrust bearing
- Large bronze thrust bushing
- Recessed lubrication fitting
- Large lubricant reservoir
- Proof load test

Optional Equipment

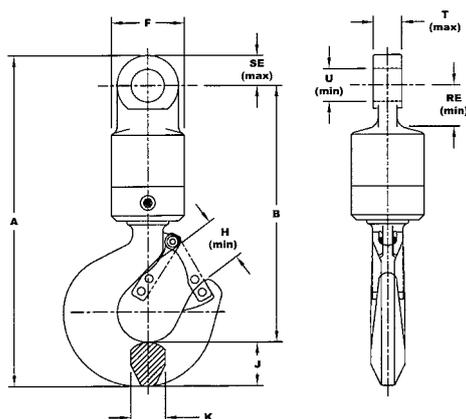
- Custom end fitting sizes
- Custom sizes above 30 tonnes WLL
- Anti-corrosion coatings



The Simple and Compact Design of a Johnson Swivel



Swivel Eye/Hook, 3 - 30 tonnes



Key to Eye/Hook Swivel Model Numbers:

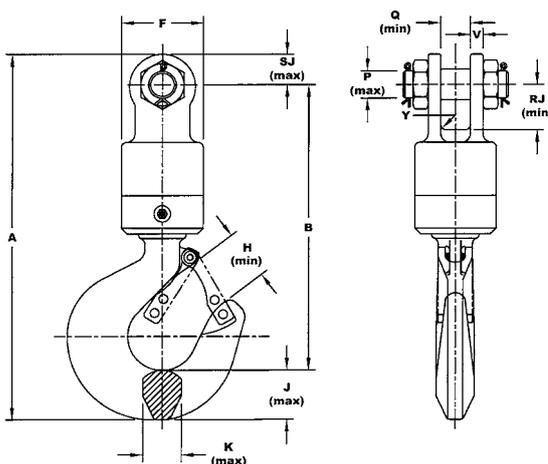
- 3 - Working Load Limit (tonnes)
- E - Top Fitting (E = Eye)
- H - Bottom Fitting (H = Hook)
- M - Midget Swivel

To order please specify the model number.



Art.no.	Model No.	WLL tonnes	A Overall Length	B Net Length	F Swivel Dia.	H Throat Opening with Latch	J Hook Thickness	K Hook Width	RE Hole to Obstruction Min	SE Hole to End of Fitting Max	T Thickness of Eye Max	U Hole Dia. Min	Weight kgs	Design Factor
471266	3EHM	3.0	268.7	200.9	66.8	28.4	37.6	28.4	31.2	31.0	23.1	26.2	3.5	5
471268	3EH	3.0	341.9	272.5	82.5	28.4	37.6	28.4	39.5	34.0	26.2	33.3	6.8	5
471270	5EH	5.0	350.3	280.9	82.5	28.4	37.6	28.4	39.4	34.0	26.2	33.0	6.8	4
471272	7EH	7.0	376.4	298.7	82.5	35.3	46.0	35.0	39.4	34.0	26.2	33.3	7.3	4
471274	9EH	9.0	471.4	356.4	101.6	48.5	64.3	49.0	56.9	51.6	32.5	45.2	15.4	4
471276	12EH	12.0	479.8	364.7	112.8	48.5	64.3	49.0	61.8	51.6	32.5	45.2	17.7	4
471278	15EH	15.0	479.8	364.7	112.8	48.5	64.3	49.0	61.8	51.6	32.5	45.2	17.7	4
471280	20EH	20.0	579.9	443.2	133.4	71.1	76.2	60.5	70.6	63.6	42.2	53.3	31.3	4
471281	25EH	25.0	629.4	480.1	133.3	83.3	88.9	76.2	70.6	63.6	42.2	53.3	41.0	5
471282	30EH	30.0	673.9	515.1	165.1	83.3	88.9	76.2	70.9	73.2	41.4	58.9	53.0	4

Swivel Jaw/Hook, 3 - 15 tonnes



Key to Jaw/Hook Swivel Model Numbers:

- 3 - Working Load Limit (tonnes)
- J - Top Fitting (J = Jaw)
- H - Bottom Fitting (H = Hook)
- M - Midget Swivel

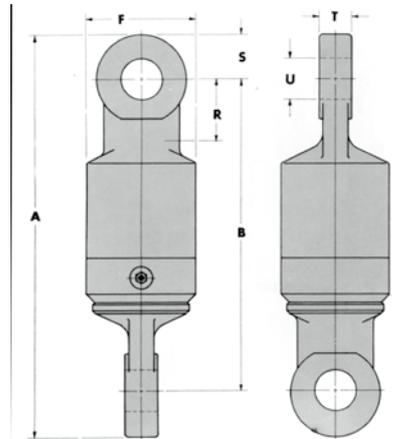
To order please specify the model number.



Art.no.	Model No.	WLL tonnes	A Overall Length	B Net Length	F Swivel Dia.	H Throat Opening with Latch	J Hook Thickness	K Hook Width	P Pin Dia. Max	Q Width Between Ears Min	RJ Pin to Obstruction Min	SJ Pin to End of Fitting Max	V Thickness of Ear	Y Jaw Radius	Weight kgs	Design Factor
471267	3JHM	3.0	267.2	200.9	66.8	28.4	37.6	28.4	25.4	24.6	27.4	30.9	12.7	2.3	3.9	5
471269	3JH	3.0	348.2	275.6	82.5	28.4	37.6	28.4	31.8	36.6	52.5	36.4	14.2	6.4	8.2	5
471271	5JH	5.0	356.6	284.0	82.5	28.4	37.6	28.4	31.8	36.6	52.5	36.4	14.2	6.4	8.6	4
471273	7JH	6.4	382.8	301.9	82.5	35.3	46.0	35.1	31.8	36.6	52.5	36.4	14.2	6.4	9.0	4
471275	9JH	9.0	473.0	357.9	101.6	48.5	64.3	49.0	44.5	42.9	68.3	52.3	19.1	6.4	18.1	5
471277	12JH	12.0	486.2	371.1	112.7	48.5	64.3	49.0	44.5	49.3	74.7	52.3	19.1	6.4	20.4	4
471279	15JH	15.0	486.2	371.1	112.7	48.5	64.3	49.0	44.5	49.3	74.7	52.3	19.1	6.4	20.4	4

Swivel Eye/Eye, 3 - 30 tonnes

5:1 design factor, CE marked



Key to Eye/Eye Swivel Model Numbers:

- 3 - Working Load Limit (tonnes)
- E - Top Fitting (E = Eye)
- E - Bottom Fitting (E = Eye)
- M - Midget Swivel

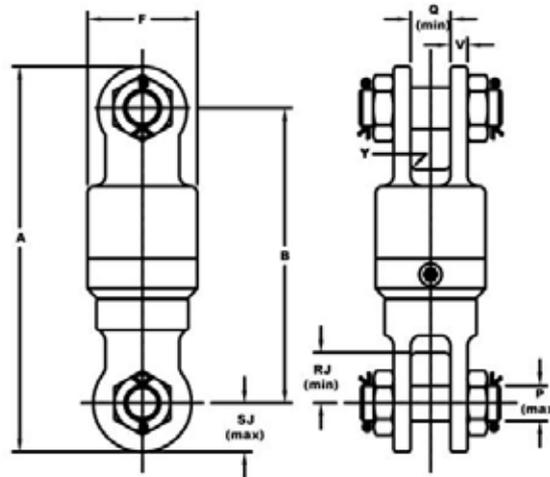
To order please specify the model number.



Art.no.	Model No.	WLL tonnes	A Overall Length	B Net Length	F Swivel Dia.	R Hole to Obstruction Min	S Hole to End of Fitting Max	T Thickness of Eye Max	U Hole Dia. Min	Weight kgs
471430	3EEM	3.0	204.0	143.5	66.8	31.8	31.8	23.1	26.2	2.7
471769	4EE	4.0	305.6	240.5	82.5	39.4	34.0	26.2	33.3	6.3
471434	7EE	7.0	302.3	237.2	82.5	39.4	34.0	26.2	33.3	6.2
471438	12EE	12.0	388.4	286.8	101.6	61.5	51.6	32.5	45.2	12.0
471442	19EE	19.0	403.9	302.3	112.8	62.7	51.6	32.5	45.2	14.3
471446	25EE	25.0	449.6	328.9	133.3	70.9	61.2	42.2	53.3	22.8
471447	30EE	30.0	513.3	373.6	165.1	66.0	70.6	41.4	58.7	38.5

Swivel Jaw/Jaw, 3 - 19 tonnes

5:1 design factor, CE marked



Key to Jaw/Jaw Swivel Model Numbers:

- 3 - Working Load Limit (tonnes)
- J - Top Fitting (J = Jaw)
- J - Bottom Fitting (J = Jaw)
- M - Midget Swivel.

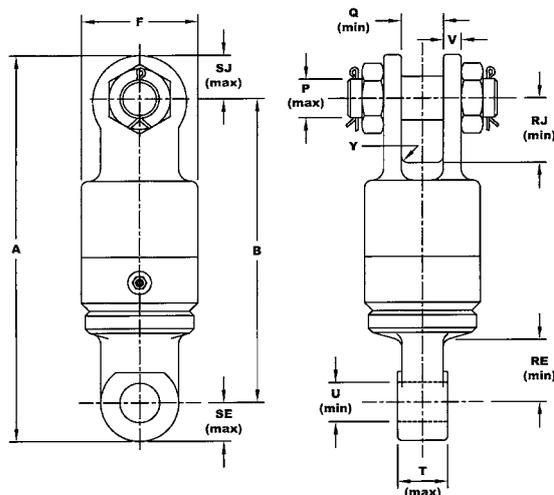
To order please specify the model number.



Art.no.	Model No.	WLL tonnes	A Overall Length	B Net Length	F Swivel Dia.	P Pin Dia. Max	Q Width Between Ears Min	R Pin to Obstruction Min	S Pin to End of Fitting Max	V Thickness of Ear	Y Jaw Radius	Weight kgs
471433	3JJM	3.00	208.5	149.6	66.8	25.4	24.6	33.5	31.8	12.7	2.3	3.8
471772	4JJ	4.00	317.0	246.6	82.5	31.7	36.6	52.6	36.6	14.2	6.3	9.9
471437	7JJ	7.00	317.0	246.6	82.5	31.7	36.6	52.6	36.6	14.2	6.3	9.9
471441	12JJ	12.00	396.5	294.9	101.6	44.4	42.9	68.3	52.3	19.0	6.3	19.1
471445	19JJ	19.00	422.6	321.0	112.8	44.4	49.3	74.7	52.3	19.0	6.3	21.5

Swivel Jaw/Eye, 3 - 19 tonnes

5:1 design factor, CE marked



Key to Jaw/Eye Swivel Model Numbers:

- 3 - Working Load Limit (tonnes)
- J - Top Fitting (J = Jaw)
- E - Bottom Fitting (E = Eye)
- M - Midget Swivel

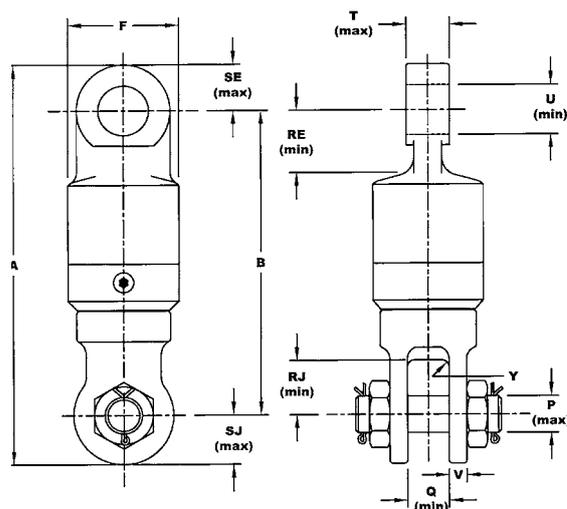
To order please specify the model number.



Art.no.	Model No.	WLL tonnes	A Overall Length	B Net Length	F Swivel Dia.	P Pin Dia. Max.	Q Width Between Ears Min.	RE Hole to Obstruction Min.	RJ Pin to Obstruction Min.	SE Hole to End of Fitting Max.	SJ Pin to End of Fitting Max.	T Thickness of Eye Max.	U Hole Dia. of Fitting Min.	V Thickness of Ear	Y Jaw Radius	Weight kgs
471432	3JEM	3.0	202.2	143.5	66.8	25.4	23.9	33.5	33.5	31.8	30.9	23.6	26.2	12.7	2.3	3.2
471771	4JE	4.0	308.6	240.0	82.5	31.8	36.6	39.4	52.6	35.6	34.8	23.8	33.3	14.2	6.4	7.7
471436	7JE	7.0	311.9	241.3	82.5	31.8	36.6	39.4	53.9	34.8	35.1	25.4	31.8	14.2	6.4	7.7
471440	12JE	12.0	394.7	293.1	101.6	44.5	43.7	61.7	69.1	51.6	51.6	32.5	45.2	19.1	6.4	15.0
471444	19JE	19.0	403.9	302.3	112.8	44.5	50.0	61.7	75.4	51.6	51.6	32.5	45.2	19.1	6.4	17.2

Swivel Eye/Jaw, 3 - 19 tonnes

5:1 design factor, CE marked



Key to Eye/Jaw Swivel Model Numbers:

- 3 - Working Load Limit (tonnes)
- E - Top Fitting (E = Eye)
- J - Bottom Fitting (J = Jaw)
- M - Midget Swivel

To order please specify the model number.



Art.no.	Model No.	WLL tonnes	A Overall Length	B Net Length	F Swivel Dia.	P Pin Dia. Max.	Q Width Between Ears Min.	RE Hole to Obstruction Min.	RJ Pin to Obstruction Min.	SE Hole to End of Fitting Max.	SJ Pin to End of Fitting Max.	T Thickness of Eye Max.	U Hole Dia. of Fitting Min.	V Thickness of Ear	Y Jaw Radius	Weight kgs
471431	3EJM	3.0	210.0	149.9	66.8	25.4	24.6	31.8	34.3	31.0	31.0	23.1	26.2	12.7	2.3	3.3
471770	4EJ	4.0	310.6	243.6	82.5	31.7	36.6	41.4	52.6	32.5	36.6	26.2	33.3	14.2	6.3	8.2
471435	7EJ	7.0	310.6	243.6	82.5	31.7	36.6	41.4	52.6	32.5	36.6	26.2	33.3	14.2	6.3	8.2
471439	12EJ	12.0	396.5	294.9	101.6	44.4	42.9	64.3	68.3	51.6	52.3	32.5	45.2	19.0	6.3	15.9
471443	19EJ	19.0	416.3	314.7	112.8	44.4	49.2	62.0	74.7	51.6	52.3	32.5	45.2	19.0	6.3	19.1

Overhaul Balls

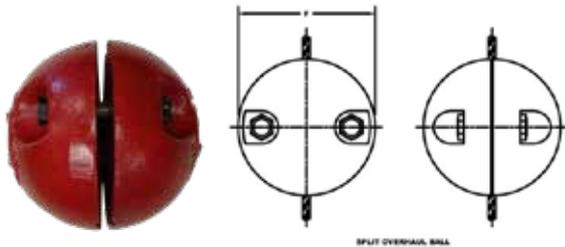
Provide the overhaul weight necessary to counter bearing friction and winch-to-boom-tip line weight. Because these units must meet a wide range of field applications, we offer an equally wide range of unit sizes. It is in fact, one of the widest ranges available. Over 240 models; 2.7 - 22.7 tonnes WLL. Non-swivel balls are also available.

Standard Features

- 2.7 to 22.7 tonnes
- 4:1 design factor
- Heavy duty J-Latch standard

Optional Features

- High capacity, custom engineered balls available upon request.



Split Overhaul Ball

Art.no.	Model No.	Weight kgs	Wire Rope Size	F Ball Dia.
452245	OB 50 SPLIT	22.7	Suits 13 - 22 mm wire rope	184.1
452179	OB 100 SPLIT	45.4	Suits 16-22 mm wire rope	9.25

Top Swivel Overhaul Ball 2.7 - 22.7 tonnes

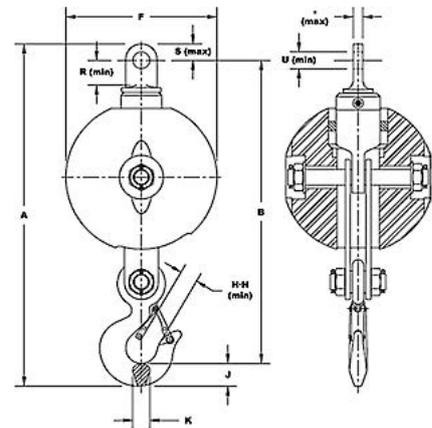
4:1 design factor



Key to Top Swivel Overhaul Ball Model Numbers:

OB - Overhaul Ball
 4EE - Swivel Model
 85 - Ball Weight (In pounds)
 4 - Type

To order please specify the model number.



Art. no.	Model No.	WLL tonnes	Weight of Assembly kgs	A Overall Length	B Net Length	F Ball Dia.	H Throat Opening	J Hook Thickness	K Hook Width	R Pin to Obstruction	S Pin to End of Fitting	T Thickness of Eye	U Hole Dia.
471995	OB3JEM28-4	2.7	17.2	341.9	270.5	201.7	27.9	36.6	28.4	31.2	31.0	23.1	27.7
471538	OB4EE35-4	3.6	26.8	599.1	509.5	190.5	27.9	36.6	28.4	39.3	34.0	26.2	34.0
471539	OB7EE35-4	6.4	28.6	622.3	544.6	190.5	35.1	46.0	37.1	39.3	34.0	26.2	34.0
471541	OB7EE85-4	6.4	46.3	624.6	544.6	241.3	35.1	46.0	37.1	39.3	34.0	26.2	34.0
471545	OB7EE150-4	6.4	77.6	692.2	612.1	285.8	35.1	46.0	37.1	39.3	34.0	26.2	34.0
471550	OB12EE200-4	10.9	112.5	864.4	747.0	304.8	46.2	65.8	49.3	56.9	51.6	32.5	45.2
471861	OB12EE285-4	10.9	163.3	864.4	747.0	352.6	46.2	65.8	49.3	56.9	51.6	32.5	46.0
471552	OB12EE350-4	10.9	183.3	864.4	747.0	368.3	46.2	65.8	49.3	56.9	51.6	32.5	46.0
473734	OB19EE350-4	17.2	197.3	952.8	825.0	368.3	71.1	76.2	60.5	61.7	51.6	32.5	46.0
473735	OB19EE650-4	17.2	332.5	1003.6	875.8	455.7	71.1	76.2	60.5	61.7	51.6	32.5	46.0
473738	OB25EE650-4	22.7	346.5	1042.4	902.7	455.7	71.1	76.2	60.5	70.6	63.8	42.2	53.3
473739	OB25EE1150-4	22.7	568.4	1042.4	902.7	549.4	71.1	76.2	60.5	70.6	63.8	42.2	53.3

Open Wedge Sockets

Open Wedge Sockets combine positive attachment with optimum versatility. Easy-to-change Johnson Wedge Sockets are a high strength cast alloy steel with Charpy value of 34 Joules at -20 °C. Each socket accepts at least two different ductile iron wedges. This allows the socket to be used with more than one rope size. Together, wedge and body act as a vise which grips the wire rope and locks it into place. The headed attachment pin is standard and has a Charpy value of 34 Joules at -20°C.

Key to Open Wedge Socket Model Numbers:

WS - Wedge Socket

FS - Federal Specification

6 - Body Number

3/4" - Wire Rope Wedge Size



To order please specify the model number.

Open Wedge Socket 9.5 mm to 38 mm

4:1 design factor

Art.no.	Model No.	Wire Rope mm	Weight kgs	A Overall Length	B Net Length	E Total Thickness	P Pin Dia.	Q Width Between Ears Min	R Pin to End of Fitting	S Pin to End of Fitting	V Thickness of Ear
472371	WS-4 3/8"	10	1.5	165.1	136.7	65.5	25.9	23.9	30.5	28.7	11.2
472372	WS-4 7/16"	11	1.5	165.1	136.7	65.5	25.9	23.9	30.5	28.7	11.2
472373	WS-4 1/2"	13	1.5	165.1	136.7	65.5	25.9	23.9	30.5	28.7	11.2
472374	WS-5 1/2"	13	4.0	221.5	184.2	90.2	32.3	35.1	45.7	37.3	16.5
472375	WS-5 9/16"	14	4.0	221.5	184.2	90.2	32.3	35.1	50.8	37.3	16.5
472376	WS-5 5/8"	16	4.0	221.5	184.2	90.2	32.3	35.1	50.8	37.3	16.5
472377	WS-6 5/8"	16	4.2	223.8	185.7	90.2	32.3	38.1	48.3	38.1	15.7
472378	WS-8A 5/8"	16	7.3	286.0	231.9	106.2	41.9	42.9	66.0	54.1	12.7
472379	WS-6 3/4"	19	4.2	223.8	185.7	90.2	32.3	38.1	35.6	38.1	15.7
472380	WS-8A 3/4"	19	7.3	286.0	231.9	106.2	41.9	42.9	61.0	54.1	12.7
472381	WS-7 7/8"	22	7.3	282.7	241.3	90.2	32.3	33.3	58.4	41.4	17.5
472382	WS-8 7/8"	22	8.2	289.1	241.3	106.2	41.9	42.9	53.3	47.8	20.6
472383	WS-7 1"	26	7.3	282.7	241.3	90.2	32.3	33.3	63.5	41.4	17.5
472384	WS-8 1"	26	8.2	289.1	241.3	106.2	41.9	42.9	55.9	47.8	20.6
472385	WS-10 1 1/8"	28	20.9	392.2	336.6	106.2	41.9	44.5	78.7	55.6	20.6
472386	WS-11 1 1/8"	28	24.5	406.4	342.9	131.8	64.0	62.0	111.8	63.5	22.1
472387	WS-10 1 1/4"	32	20.9	392.2	336.6	106.2	41.9	44.5	78.7	55.6	20.6
472388	WS-11 1 1/4"	32	24.5	406.4	342.9	131.8	64.0	62.0	109.2	63.5	22.1
474271	FS-26 1 3/8"	35	43.1	466.9	381.0	161.5	76.7	66.8	106.7	85.9	33.3
472389	FS-26 1 1/2"	38	43.1	466.9	381.0	161.5	76.7	66.8	106.7	85.9	33.3

Provides a termination efficiency 80%, based on the catalog minimum breaking force of 6x19, 6x25, and 6x36, IWRC wire rope.

Wire Rope Sheaves

Johnson Sheaves are highly trusted and popular, in its own right and as the original equipment preferred by several of the main rig and crane manufacturers. Johnson Sheaves can be divided and described in the following categories:

- Conventional cast steel and ductile iron sheaves, which range in size from 3 to 14 inches in O.D.
- Revolutionary ForgeFab[®] – a superior strength line of wire rope sheaves which can be supplied without long delays. The ForgeFab[®] sheaves will add value through increased product life, for the sheave as well as the wire rope, and gives the user the advantage of flexibility in field.



Standard features

- 80 - 2740 mm sheave diameters
- 6 - 80 mm wire rope sizes
- Cast iron, ductile iron, cast steel, ForgeFab[®] steel types.

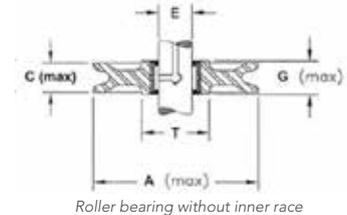
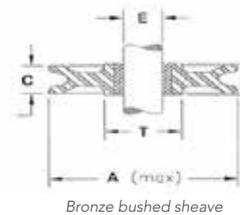
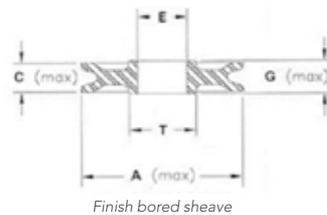
Optional features

- Custom designs to customer shaft, bearing mounting, hub, sheave O.D. or wire rope size requirement.
- Electroplate inorganic zinc compound and other corrosion resistant coatings available.
- Hub-located grease fittings
- Modifications as required to API and other applicable industry standards.
- Special shaft, furnished for any sheave listed.
- AISE No. 6 specifications.
- Cold weather properties.

Information Needed for Quotation

Dimensional Information

- Wire line diameter
- Sheave outside diameter (A)
- Bore size, if plain or finished bore (E)
- Hub width (G)
- Hub outside diameter (T)
- Shaft size with bearing (E)
- Rim width (C)
- Tread diameter



Bearing Options

- Finish/Plain bore
- Bronzed bushing
- Roller bearing
- Tapered roller bearing
- Ball bearing
- Full complement cylindrical roller bearing

Type of Application

- Description
- Line load
- Line speed
- Degree of wrap
- Fleet angle
- Weight restrictions

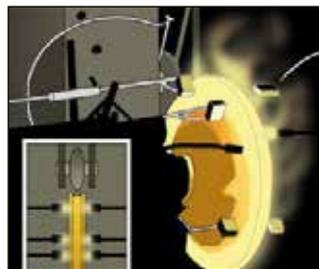
Are there other Requirements?

- Flame hardened groove (*Standard on 16" or larger.*)
- Hardness level
- Paint or Finish requirements
- DVR (Design Verification Review) by a 3rd party
- Third Party Inspection/Approval

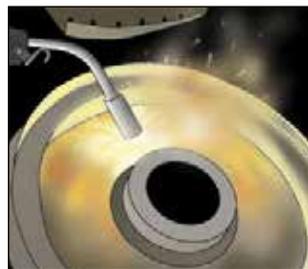
What Makes ForgeFab[®] Superior?



Each ForgeFab[®] sheave begins as driven, precision disc cut from proprietary chemistry alloy steel plate.



The steel disc is heated to forging temperature and its edge rotated against a system of staged rollers to forge the sheave rim and wire rope groove.



A precisely machined hub is arc welded to the forged disc. A variety of welding techniques is used, including: fillet, submerged arc, partial penetration and full penetration, depending on the application.



The result: A precision built ForgeFab[®] sheave, resistant to wear giving a long product life span as well as decreased wear on the wire rope.

Quick Reeve - Mobile Crane Block

Standard Features

- Quick release, zinc plated, rope retention pin meets OSHA requirements for rope retention. Can not be completely removed from block to avoid pin loss.
- Johnson J-Latch™ heavy duty, steel, lockable, spring loaded latch meets OSHA personnel lifting requirements.
- The Johnson J-Latch™ provides a fast hook deformation inspection point.
- Available tonnage capacities from 4.5 - 300 tonnes. Larger capacities available upon request.
- Quick Reeve™ upright design rests on its own hook for a stable base while reeving.
- No bulky, drop down, trap door to handle or damage.
- Wire rope end fitting will pass through block without removal from wire rope.



Shorty "J" Crane Blocks

Shorty "J" represents the broadest line of standard crane blocks in the industry. In all, we manufactures more than 1500 standard models of crane blocks not including options.

Standard Features

- 4.5 - 450 tonnes capacity
- 4:1 design factor
- 1 - 8 sheaves
- 250 - 760 mm sheave diameters
- Reeving guides for all models
- Bronze bushed and roller bearing sheaves
- Direct-channel sheave bearing lubrication through centre pin
- Flame hardened grooves on sheave sizes 400 - 760 mm diameters
- Dual action (swing/swivel) roller thrust bearing hooks
- Forged steel hooks, up to 30 tonnes
- Total disassembly capacity

Optional Features

- Forged steel hooks, 35 - 300 tonnes
- Cast alloy steel duplex hooks with bar latch 25 - 1750 tonnes
- Forged steel duplex hooks
- Anti-rotation locking devices, all models
- Swivel safety anchor shackles, all models
- Sheave shrouds, all models
- All models have detachable cast iron and steel cheek weights.
- Proof test and certification, radiographic, magnetic particle, and other non-destructive testing to specification by customer



6

Fixed Bail Construction and Marine Rigging Blocks

Beginning with 100 standard models, you are assured of selections that fit your every need. The lowest weight to capacity ratios, the quickest rigging and the easiest maintenance are a few additional benefits that prove once again that Johnson Blocks are consistent in quality and value.

Standard Features

- 10 to 135 tonnes capacity
- 4:1 design factor
- 1 to 6 sheaves
- Full coverage side plates and centre plates
- Top dead-end shackle
- Tapered roller bearings
- Oval pattern side plates

Optional Features

- Bronze bushings
- Diamond pattern side plates
- Fully galvanized for corrosion resistance
- High capacity, custom engineered blocks available upon request



Oilfield Tubing Blocks



Art.no.	Model No.	WLL (US Tons)	Sheave Diameter	Number of Sheaves	*Wire rope Size	Rod Hook Clevis Working Load Limit (US Tons)	Weight (Lbs)	Weight (Kg)
475667028QR1	TB 75T 20TTA	75	20"	3	7/8"	25	1685	764
475688028QR1	TB 75T 20TTB	75	20"	3	7/8"	25	2140	971
475671032QR1	TB 100T 24TTA	100	24"	3	1"	35	2252	1022
475689032QR1	TB 100T 24TTB	100	24"	3	1"	35	2950	1338
475672032QR1	TB 100Q 24TTA	100	24"	4	1"	35	2815	1277
475690032QR1	TB 100Q 24TTB	100	24"	4	1"	35	3514	1594
475731032QR1	TB 125T 24TTA	125	24"	3	1"	35	2252	1022
475732032QR1	TB 125T 24TTB	125	24"	3	1"	35	2950	1338
475729032QR1	TB 125Q 24TTA	125	24"	4	1"	35	2815	1277
475730032QR1	TB 125Q 24TTB	125	24"	4	1"	35	3514	1594
475674036QR1	TB 150T 30TTA	150	30"	3	1 1/8"	35	3560	1615
475691036QR1	TB 150T 30TTB	150	30"	3	1 1/8"	35	4702	2133
475675036QR1	TB 150Q 30TTA	150	30"	4	1 1/8"	35	3965	1799
475692036QR1	TB 150Q 30TTB	150	30"	4	1 1/8"	35	5106	2316
475757036QR1	TB175T 30TTA	175	30"	3	1 1/8"	35	3560	1615
475758036QR1	TB175T 30TTB	175	30"	3	1 1/8"	35	4702	2133
475759036QR1	TB175Q 30TTA	175	30"	4	1 1/8"	35	3965	1799
475760036QR1	TB175Q 30TTB	175	30"	4	1 1/8"	35	5106	2316

* Note: Additional Wire Rope Sizes Upon Request

- API 8C certified
- Concurrent hardening™ on sheave grooves
- Equipped with Timken tapered roller bearings
- Optional cheek weight kits available
- Non-spring loaded duplex hook
- Hook positioning locking device, 8 positions
- Includes rod hook clevis as standard
- Hook latches with self-retaining bolt

Tubing Block Rod Hook Clevis



Art.no.	WLL (US Tons)	Weight (Lbs)	Weight (Kg)	Tubing Block Capacity (US Tons)
475695	25	46	21	75
475696	35	71	32	100
475696	35	71	32	125
475697	35	111	50	150

- High capacity rating
- Life cycle tested
- API 8C PSL1 compliant

J-Latch Replacement Kit

Johnson's exclusive J-Latch is a uniquely engineered hook latch system providing outstanding flexibility and durability. Its heavy-duty design incorporates a steel beam that positively engages a special recessed area in the hook tip. The removable two-position pin allows the J-Latch to function either as a locked bar or as an automatic spring latch.

The J-Latch meets OSHA requirements and is standard equipment on Johnson crane blocks through 330 tons, all Johnson overhaul balls, and all swivels and snatch blocks with hooks.



Art.no.	J-Latch Kit no.	Crane Block WLL (US Tons)	Weight (Lbs)	Weight (Kg)	Hook Part Numbers
471782	JL3-5	3-5	0.2	0.09	2590 / 10390 / 10153
471784	JL10-15	10-15	0.4	0.18	2217 / 10392
471786	JL30	30	1.5	0.68	2635
471787	JL35-45	35-45	2.1	0.95	2633
471788	JL50-70	50-70	5.0	2.3	2636 / 2637
471789	JL75-110	75-110	7.3	3.3	2638 / 2639
471790	JL115-175	115-175	8.5	3.9	2600 / 2630
474206	JL200-300	200-300	35	15.9	1096 / 4012 / 11363

Note: J-Latches fit only Johnson hooks with a lock pin hole drilled through hook tip.

Lashing Components

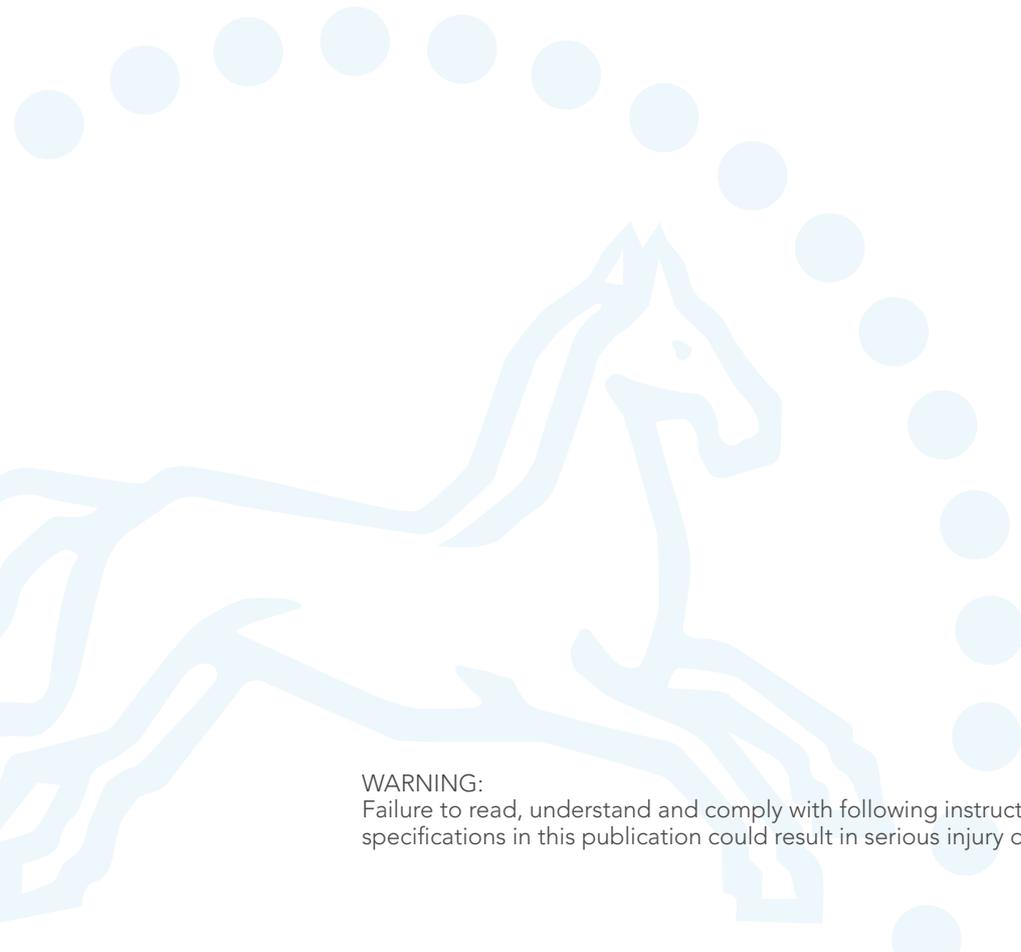
Chain Tensioner • Other Lashing Products



GUNNEBO
Industries

Lashing Components

Chain Tensioner, GT	7:2 - 7:4
Chain	7:4
Midgrab MIG	7:4
Grab Hook GG with Locking Pin	7:5
Sling Hook	7:5
Safety Hook	7:5
Weldable Lifting Point	7:5
Screw-on Lifting Point	7:5



WARNING:
Failure to read, understand and comply with following instructions, working load limits and specifications in this publication could result in serious injury or damage to property.

Chain Tensioner - GT

The chain tensioner from Gunnebo Industries, GT, is integral in one set. It is made of high strength Grade 10 material and the ratchet handle contributes to a fast and ergonomic lashing procedure. The GT is fitted with safety pins to prevent unintended release of the threaded end fittings.

GT has 25% increased Lashing Capacity (LC) compared to Grade 8 lashings and high Standard Tension force (STF) thanks to the unique ratchet handle .

Our chain tensioner is designed to be compatible with the GrabiQ product range, enabling the choice of robust end-hooks with latches. Can also be provided as approved for lifting purposes.



Unique Benefits with our Chain Tensioner



Short Handle

- Fully protected ratched mechanism with 8 steps per 90 degree pull, enabling use in very narrow spaces.
- Easy to change direction.
- The rubber handle decreases the risk of slipping and is convenient in cold climates.

Open Design

- For easier and faster cleaning and lubrication.
- Allows dirt to fall through instead of building up.
- Two drain holes in the body prevent water residue.

Trapezoidal Thread

- Makes the thread less sensitive to dirt and particles.
- Low-friction treated for trouble free operation.
- Makes lashing faster.
- Safety pins prevents unintended unwinding.

Chain Lashing System

Gunnebo Industries offers a complete chain lashing system approved according to EN 12195-3. The system has been developed with focus on the user's needs and working environment, and with safety as highest priority. The unique Midgrab chain shortener saves valuable time and effort, and is a natural part of an efficient and effective chain lashing system.

GT Chain Lashing System offers 25% increased Lashing Capacity (LC) compared to Grade 8 lashings.

End Fitting

Lashing hooks in grade 10, such as the EGKN Sling Hook with a heavy duty latch or the GBK Griplatch Safety Hook. Marked with positive indication of the manufacturer, product designation, size, batch number and grade.

ID-tag

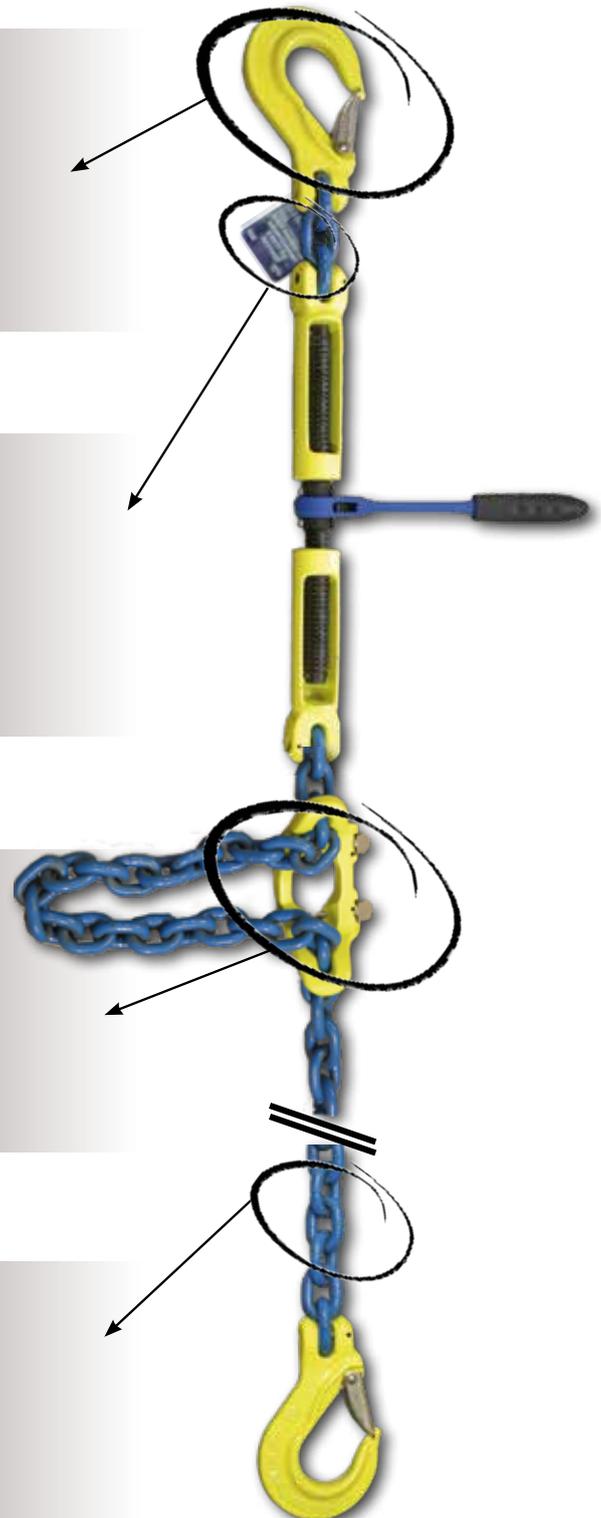
The ID-tag must state the lashing standard, capacity, tension force, traceability and name of manufacturer. It must also clearly say that the set is for lashing only, lifting is prohibited

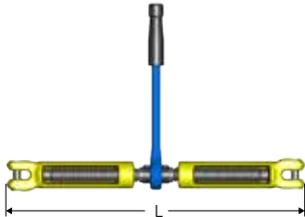
Shortening Function

The Midgrab offers instant mounting on any part of the chain, with the ability to shorten the chain in either direction. It is designed to prevent the chain from disengaging. Marked with positive indication of the manufacturer, product designation, size, batch number and grade.

Chain

Gunnebo Industries high tensile short link chain, grade 10 = 1000 N/mm² type KLA-10-10, LC = 80 kN. Surface treatment: Powder coated. ID-marking of the chain: 10G





Chain Tensioner GT

Art. no	Model	Lashing capacity (kN)	STF (daN)	L = Min. length (mm)	L = Max. length (mm)	Weight (kgs)
Z101336	GT-8-10	50	2800	400	600	3.3
Z101337	GT-10-10	80	2800	400	600	3.3



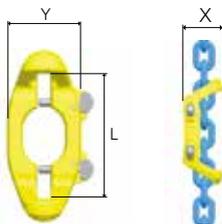
Chain, GrabiQ Grade 10 (200)

Short link, KL

Art. no.	Code	WLL tonnes	Lashing capacity (kN)	d nom. mm	P » mm	w1 » mm	Weight kgs/m	MPF kN
Z802301	KLA-8-10	2.6	51	8	24	11.0	1.4	63
Z802302	KLA-10-10	4.0	80	10	30	14	2.3	100

Fulfills the requirements in ASTM A973/A973M-07(2012) EN 818+2:2008 (WLL +25%, reduced temperature range).

See our Full Range of Chain in Chapter 5



Midgrab MIG with locking pins

Art. no.	Code	WLL tonnes	Lashing capacity (kN)	L	X	Y	Weight kgs
B14303	MIG CC-8-10	2.6	51	95	50	60	0.7
B14313	MIG CC-10-10	4.0	80	125	70	77	1.1

Complete set for Lashing GT
with chain, hooks and MIG Shortener



Lashing GT
with GG hooks



Lashing Chain GrabiQ
with hooks in both ends

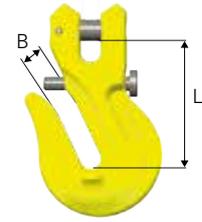


Grab Hook GG with Locking Pin

Clevis shortening hook with locking pin for extra safety. No reduction of working load limit, thanks to supporting cradle lugs on either side of hook to prevent chain link deformation.

Art. no.	Code	WLL tonnes*	Lashing capacity (kN)	L	B	Weight kgs
B14971	GG-8-10 LP	2.6	51	57	10	0.4
B14972	GG-10-10 LP	4.0	78	77	12	0.9
B14973	GG-13-10 LP	6.8	133	97	16	1.9
B14974	GG-16-10 LP	10.3	202	114	20	3.2

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

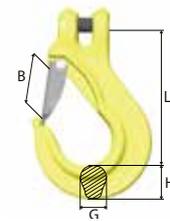


Sling Hook EGKN

Sling hook with latch.

Art. no.	Code	WLL tonnes	Lashing capacity (kN)	L	B	G	H	Weight kgs
B14461	EGKN-8-10	2.6	51	95	28	17	23	0.5
B14462	EGKN-10-10	4.0	78	121	35	23	31	1

Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.

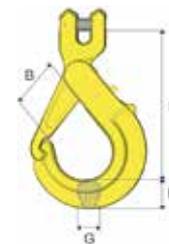


Safety Hook GBK

Safety hook with clevis connector and grab latch.

Art. no.	Code	WLL tonnes	Lashing capacity (kN)	L	B	G	H	Weight kgs
Z100759	GBK-8-10	2.6	51	119	36	20	22	0.8
Z100760	GBK-10-10	4.0	78	150	47	22	29	1.4

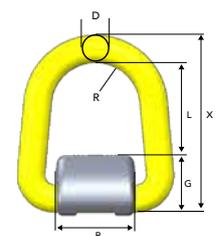
Fulfills requirements in: EN 1677:2008 (WLL +25%), ASTM A952/A952M and AS 3776:2015.



Weldable Lifting Point WLP

Art. no.	Code	WLL tonnes*	Lashing capacity (kN)	B	D	G	L	R	X	Weight kgs
Z7009001	WLP-2.5T	2.5	49	50	14	27	53	24	95	0.5
Z7009011	WLP-4T	4.0	78	58	17	34	48	29	97	0.8
Z7009021	WLP-7T	7.0	137	64	22	41	73	33	135	1.8
Z7009031	WLP-10T	10.0	196	65	27	52	73	38	152	3.4
Z7009041	WLP-16T	16.0	313	90	32	66	105	50	203	8.5

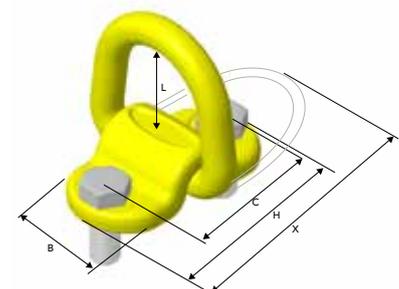
Supplied with spring for stay up function.



Screw-on Lifting Point SLP

Art. no.	Code	WLL tonnes*	B	C	H	L	M	X	Bolt protrusion	Weight kgs
Z7009881	SLP-1T	1.0	50	72	98	54	M14	139	25	0.8
Z7009871	SLP-3T	3.0	58	84	114	49	M16	144	28	1.3
Z7009861	SLP-5T	5.0	64	116	160	71	M20	203	34	2.6

Supplied with spring for stay up function.
Bolt according to: ISO 898-1 Class 10.9.



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